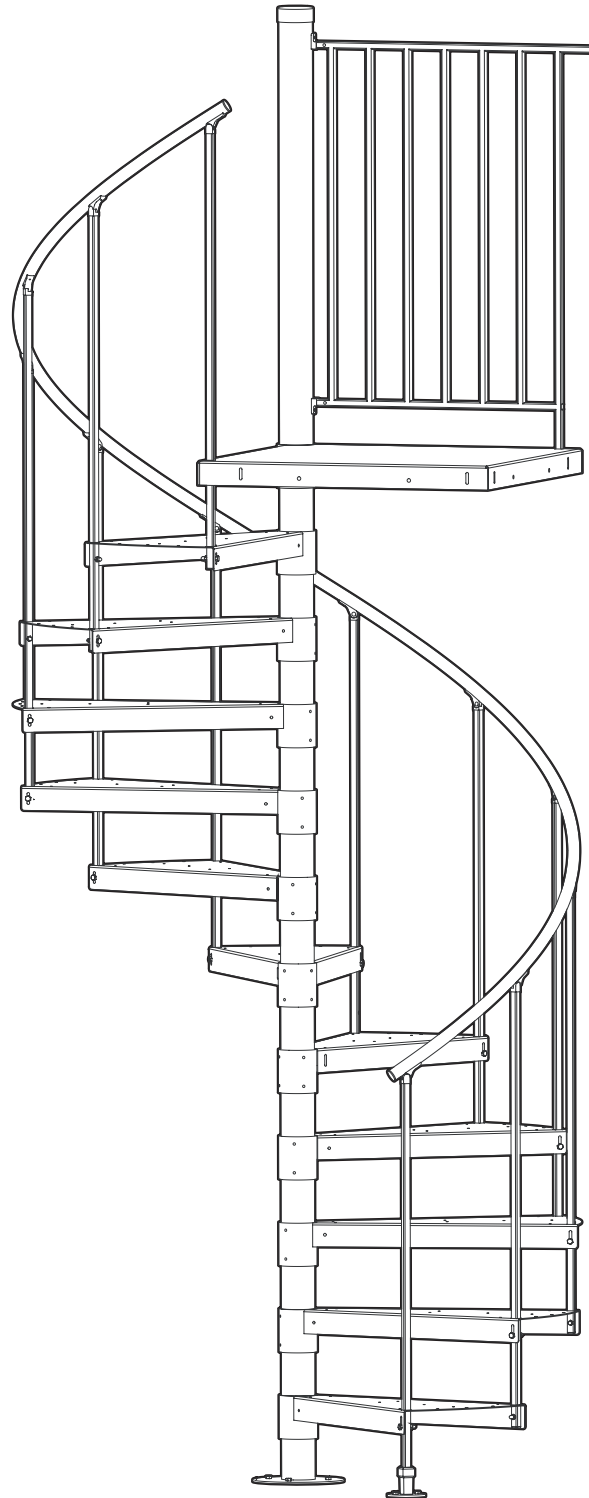


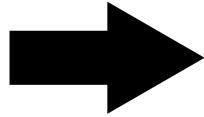
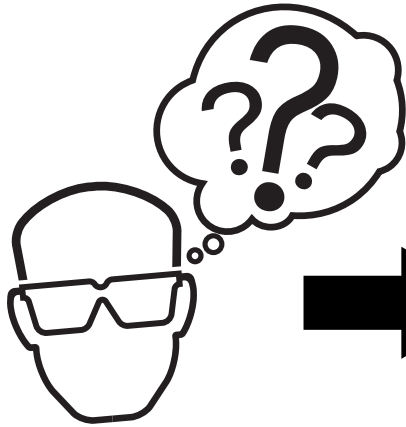
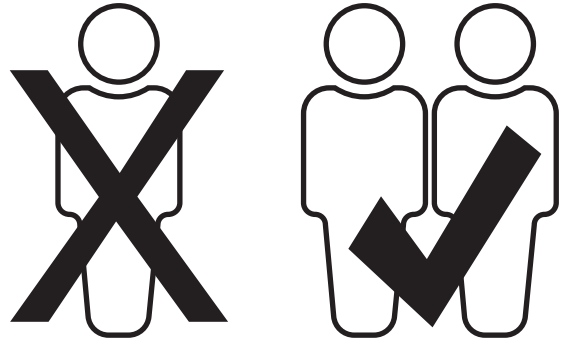
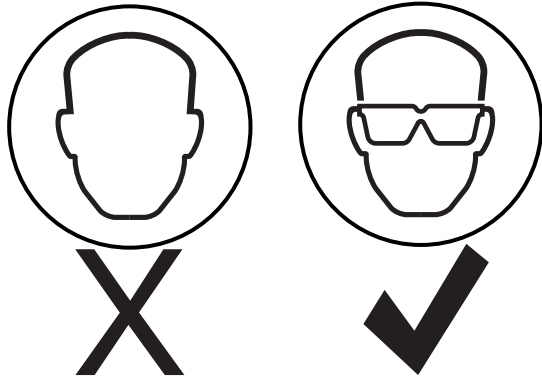
SPIRAL STAIR INSTALLATION MANUAL

2025 EDITION



*12 RISER STAIRCASE SHOWN

The IRON Shop
The Leading Manufacturer of Spiral Stairs®

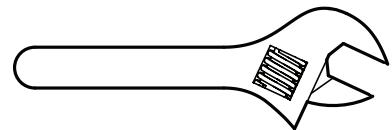
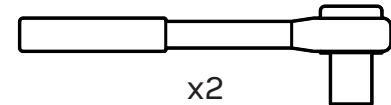
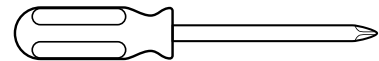
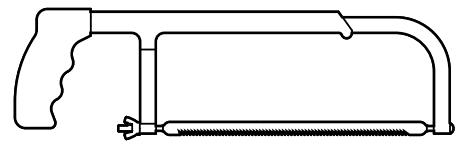
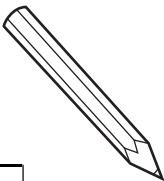
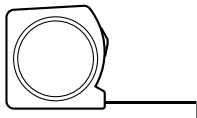
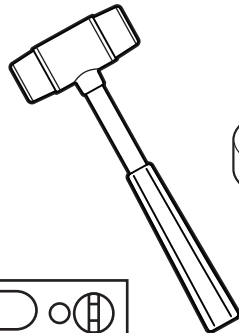
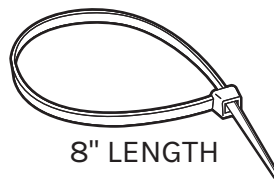
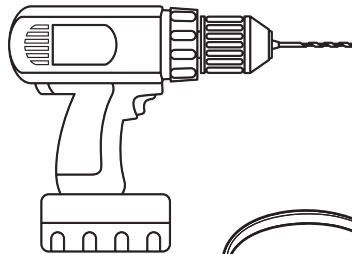
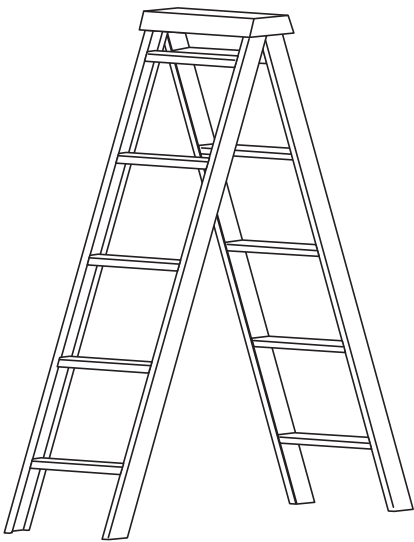


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TOOLS NEEDED FOR INSTALLATION

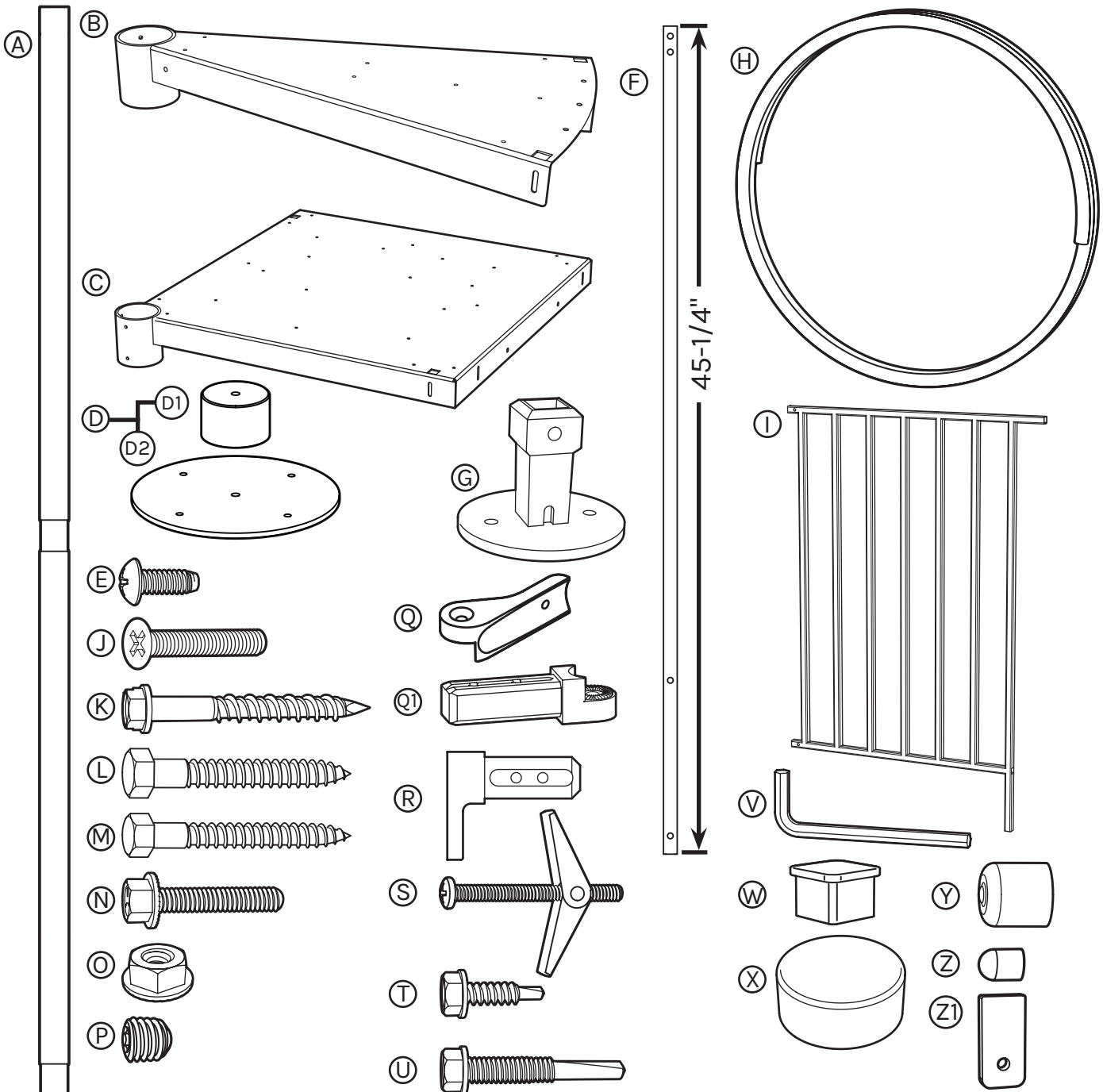


1/8", 7/16", 5/32", 7/32", 9/64"



3/16" MASONRY

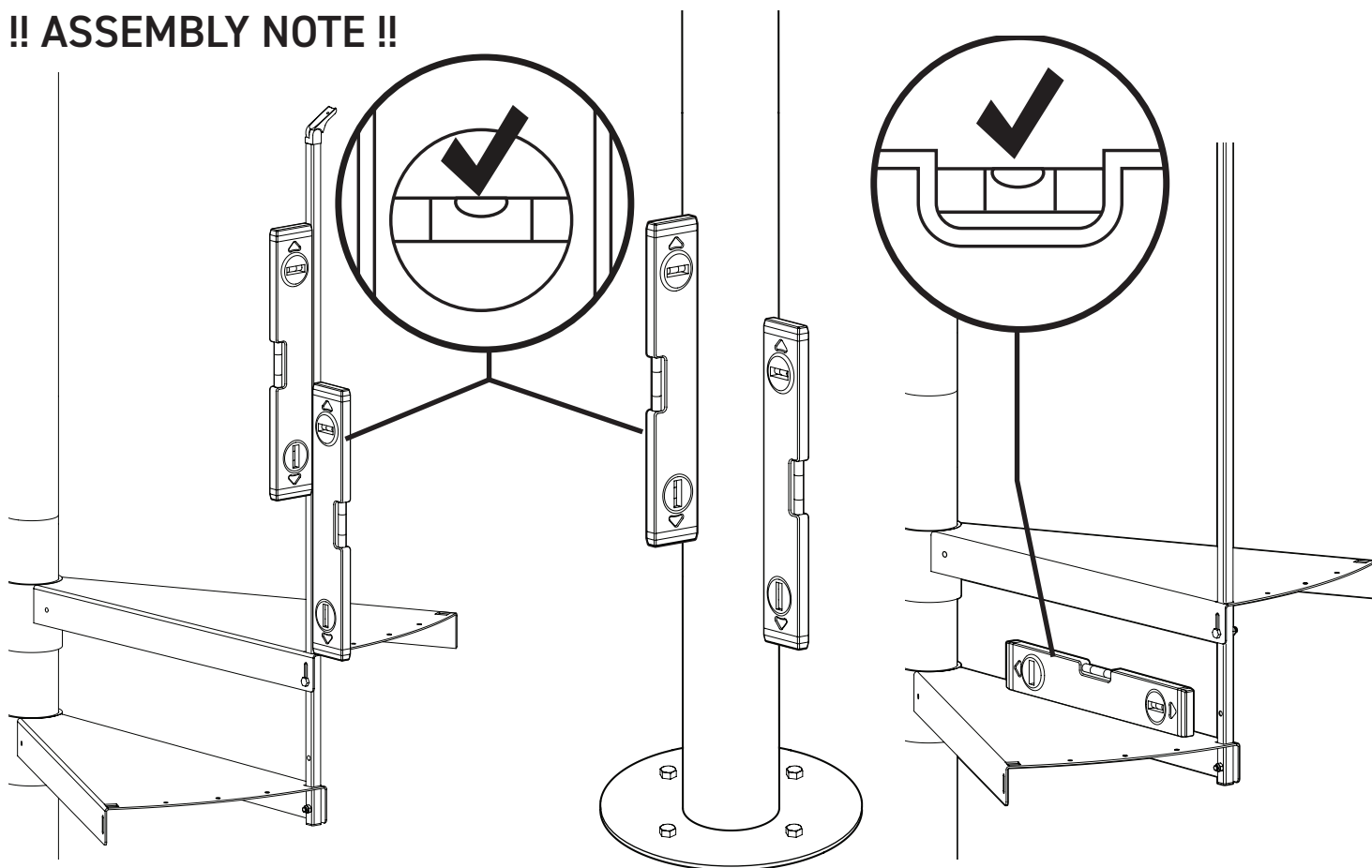
INCLUDED



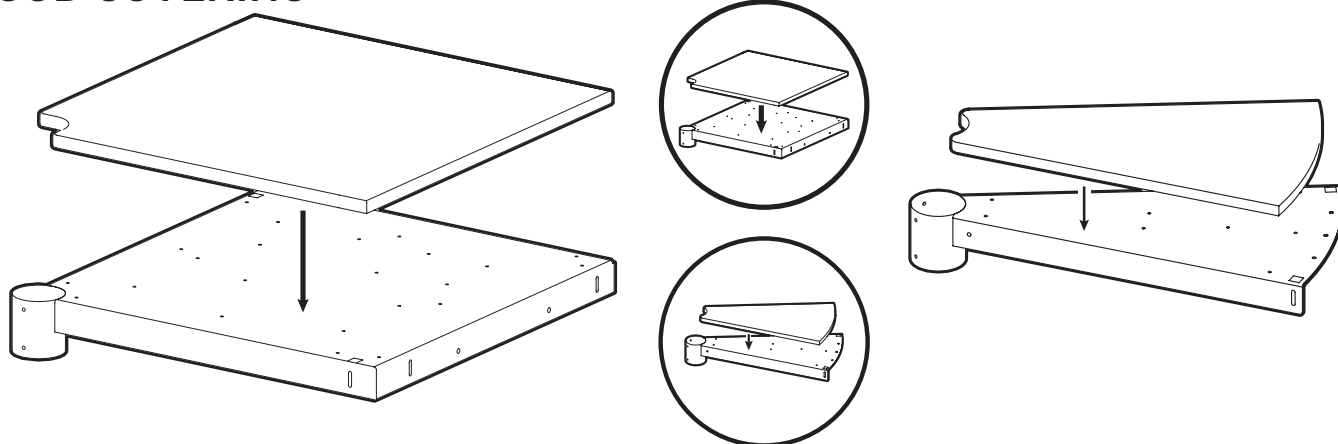
PLEASE REFER TO YOUR ORDER FORM FOR RISER HEIGHT AND PART QUANTITY.

(A) Center Pole	(K) 1/4" x 2-1/4" Hex-Washer Head Masonry Screw	(S) 6/32 - 1-1/4" Machine Screw w/ Toggle Wing (Vinyl Handrail Only)
(B) Tread (Bottom Tread May Vary)	(L) 5/16" x 2" Heavy Duty Lag Screw	(T) #12 x 3/4 Hex Washer Head Self Threading Screw
(C) Top Landing (may vary)	(M) 1/4" x 2" Heavy Duty Lag Screw	(U) #12 x 1-1/2" Hex Washer Head Self Threading Screw
(D) Center Pole Base Plate	(N) 1/4" - 20 x 1-1/2" Hex Serrated Flange Bolt	(V) Hex Key
(E) #10-24 x 1/2" Round Head Thread Forming Screw	(O) 1/4" - 20 Hex Serrated Flange Nut	(W) Spindle Post End Cap
(F) Main Spindle	(P) 5/16" x 18 x 5/16" Set Screw	(X) Vinyl Pole Top Cap
(G) IRS-4 Tube Bottom Cup & Starter Post Base Plate	(Q) IRS-1 Flipper Head	(Y) Vinyl Rail End Cap
(H) Handrail Coil	(Q1) IRS-2 Spindle Top Fitting	(Z) Rubber Cap for 1/4" "N" Bolts
(I) Landing Rail	(R) IRS-3 Tube End Fitting	(Z1) Landing Rail Shims
(J) #10-24 x 3/4" Flat Head Machine Screw		

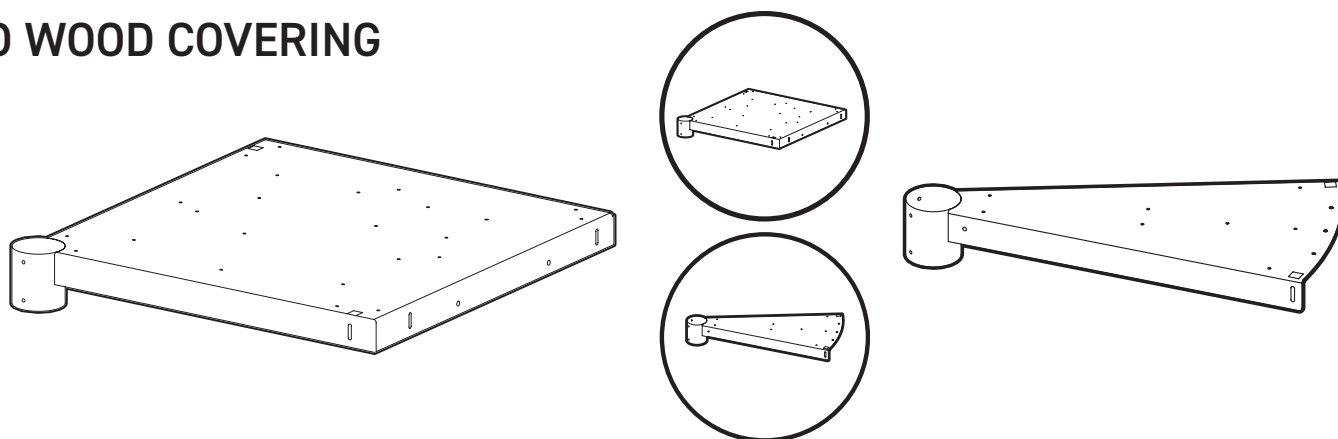
!! ASSEMBLY NOTE !!

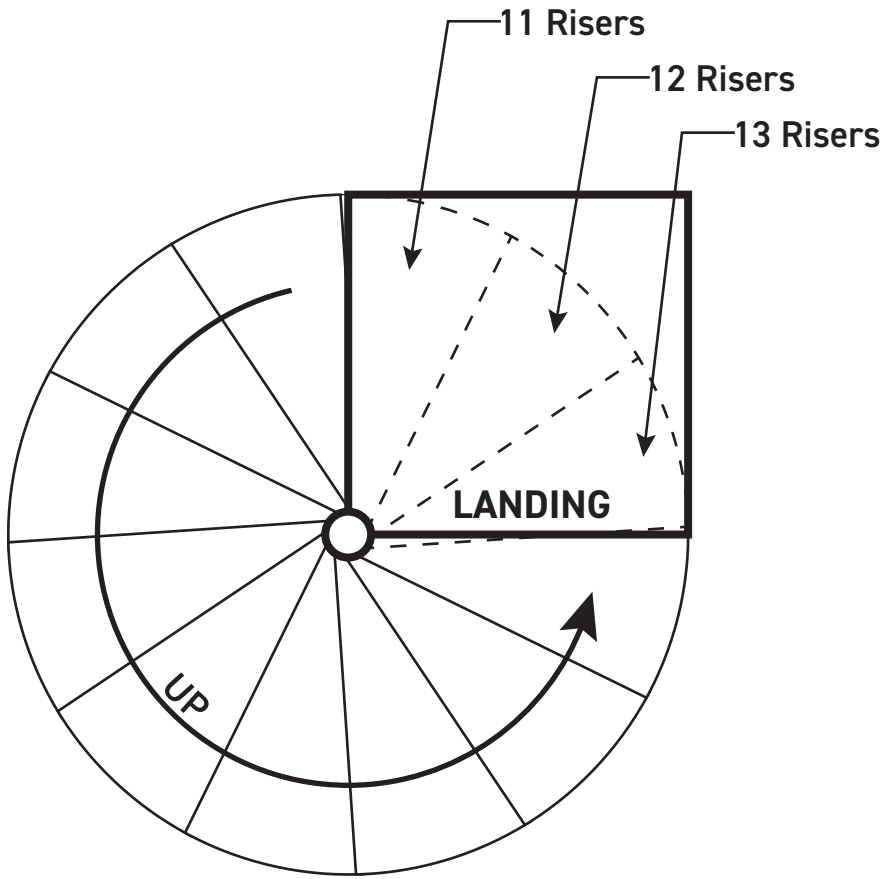


WOOD COVERING

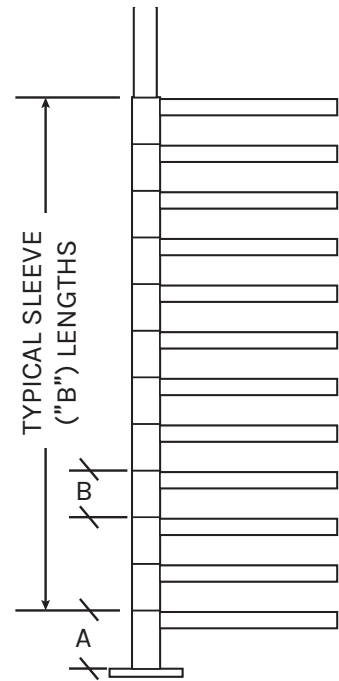


NO WOOD COVERING

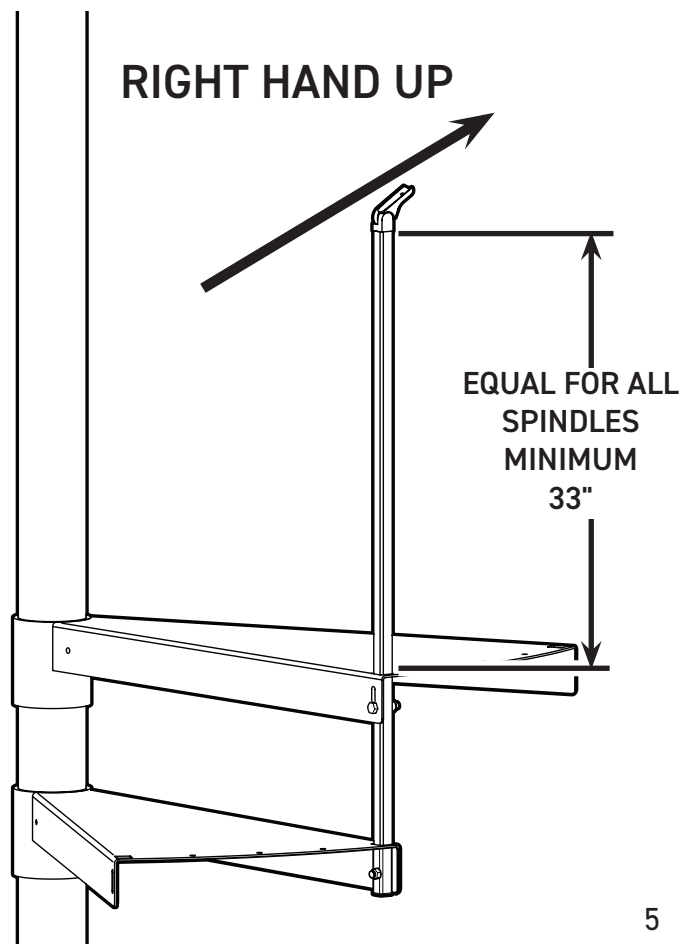
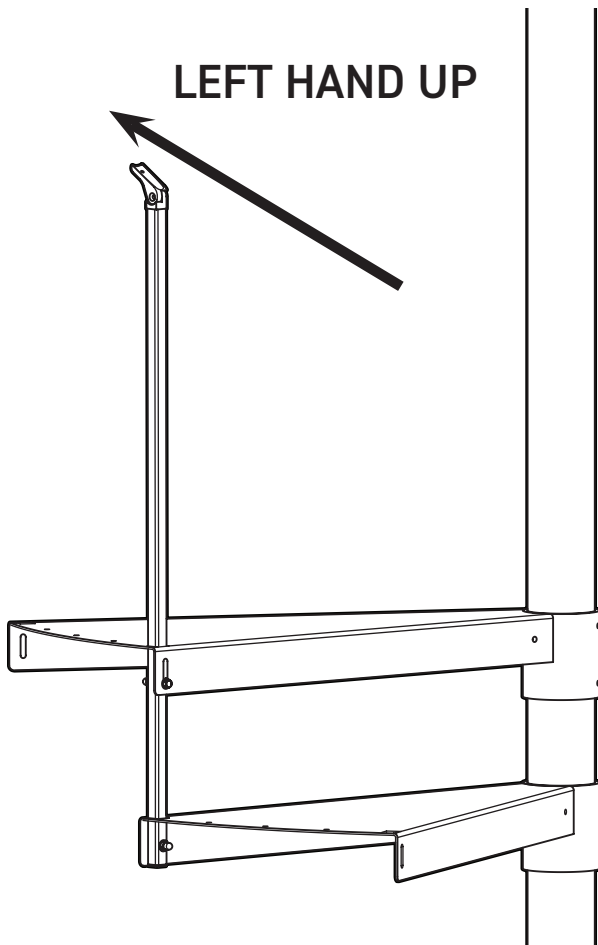




CONTINUOUS SLEEVE TREAD SEQUENCE



**BOTTOM SLEEVE LENGTH ("A")
MAY VARY, SEE PACKING LIST.**

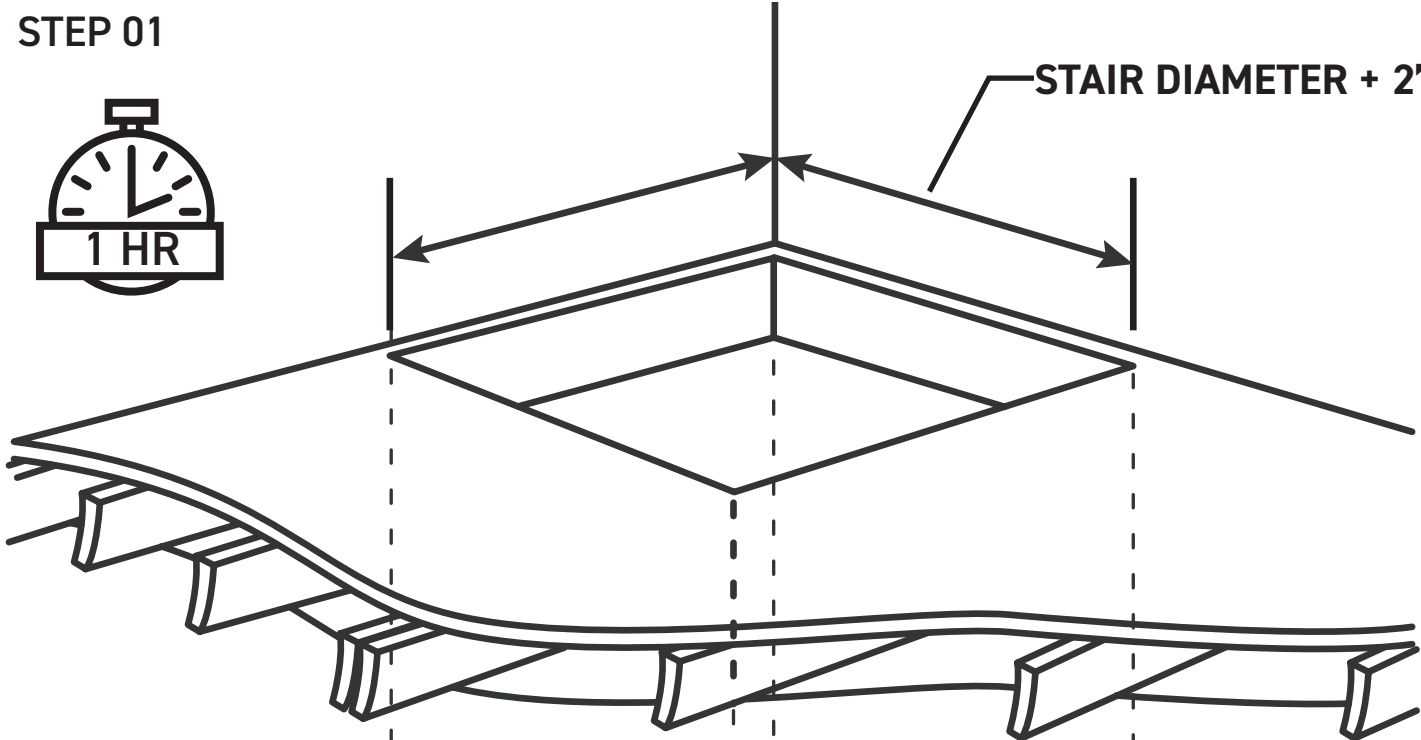


SPIRAL STAIR INSTALLATION

STEP 01

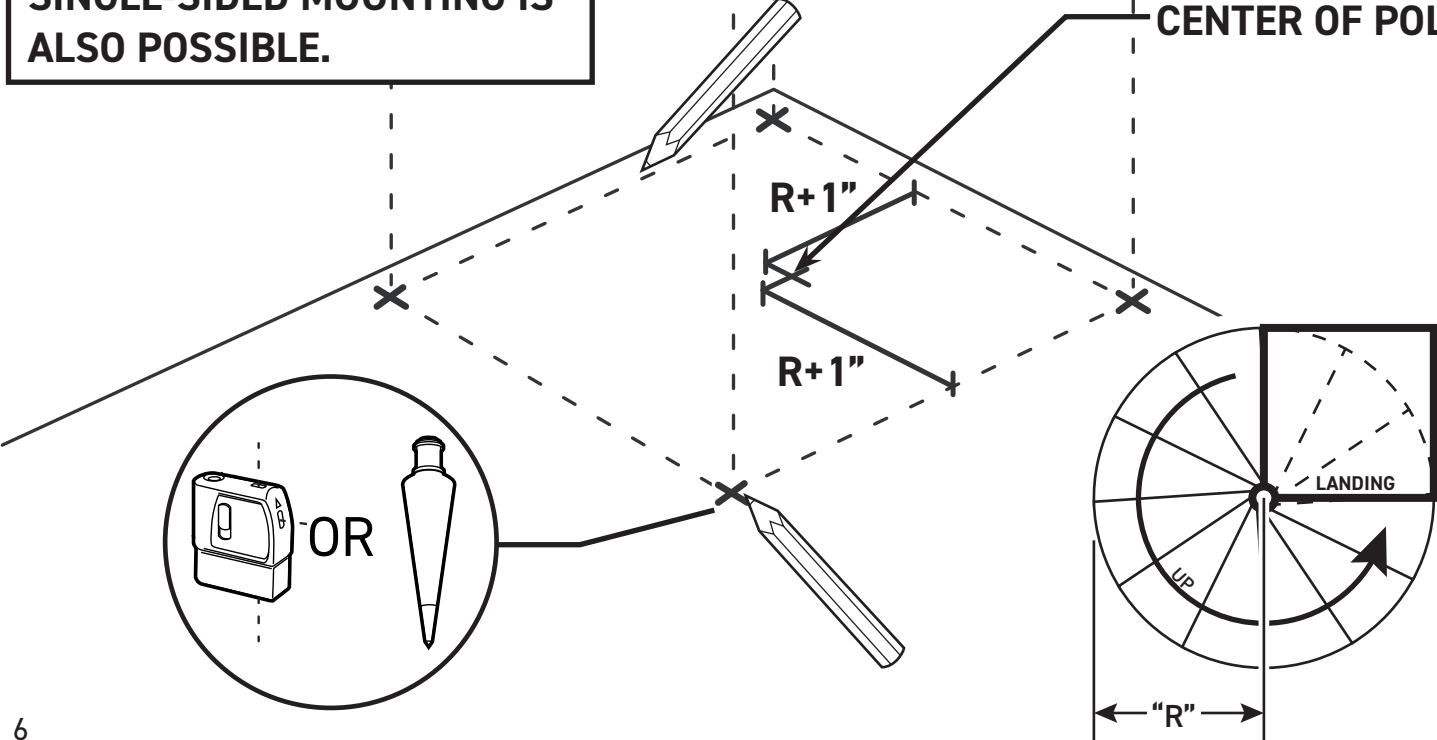


STAIR DIAMETER + 2"



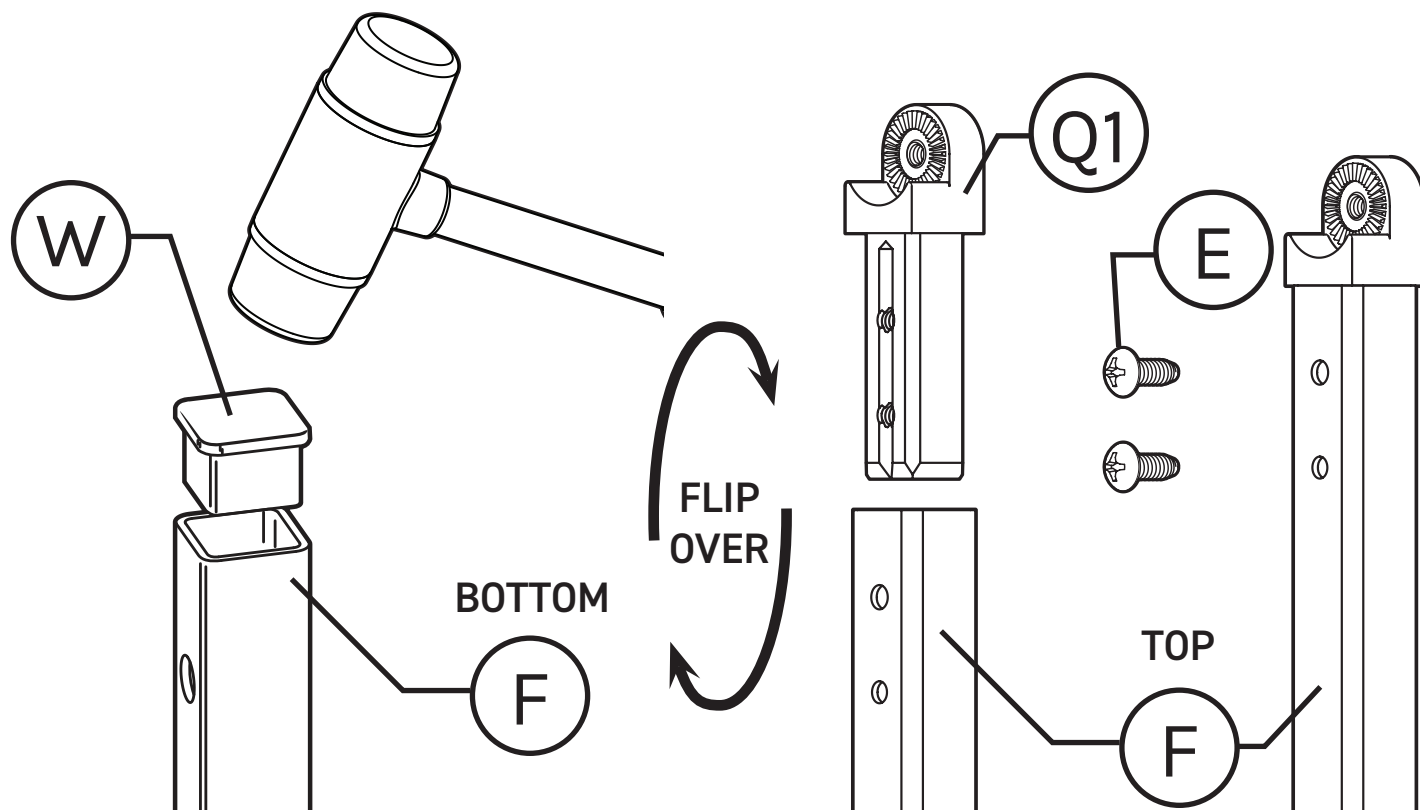
NOTE: REFER TO PAGE 5 FOR ROTATION AND 1ST TREAD POSITION. CORNER INSTALLATION SHOWN, SINGLE-SIDED MOUNTING IS ALSO POSSIBLE.

CENTER OF POLE



STEP 02

ASSEMBLY NOTE: DO NOT PLUG SPINDLES FOR OUTDOOR STAIRS. DRAINAGE REQUIRED.



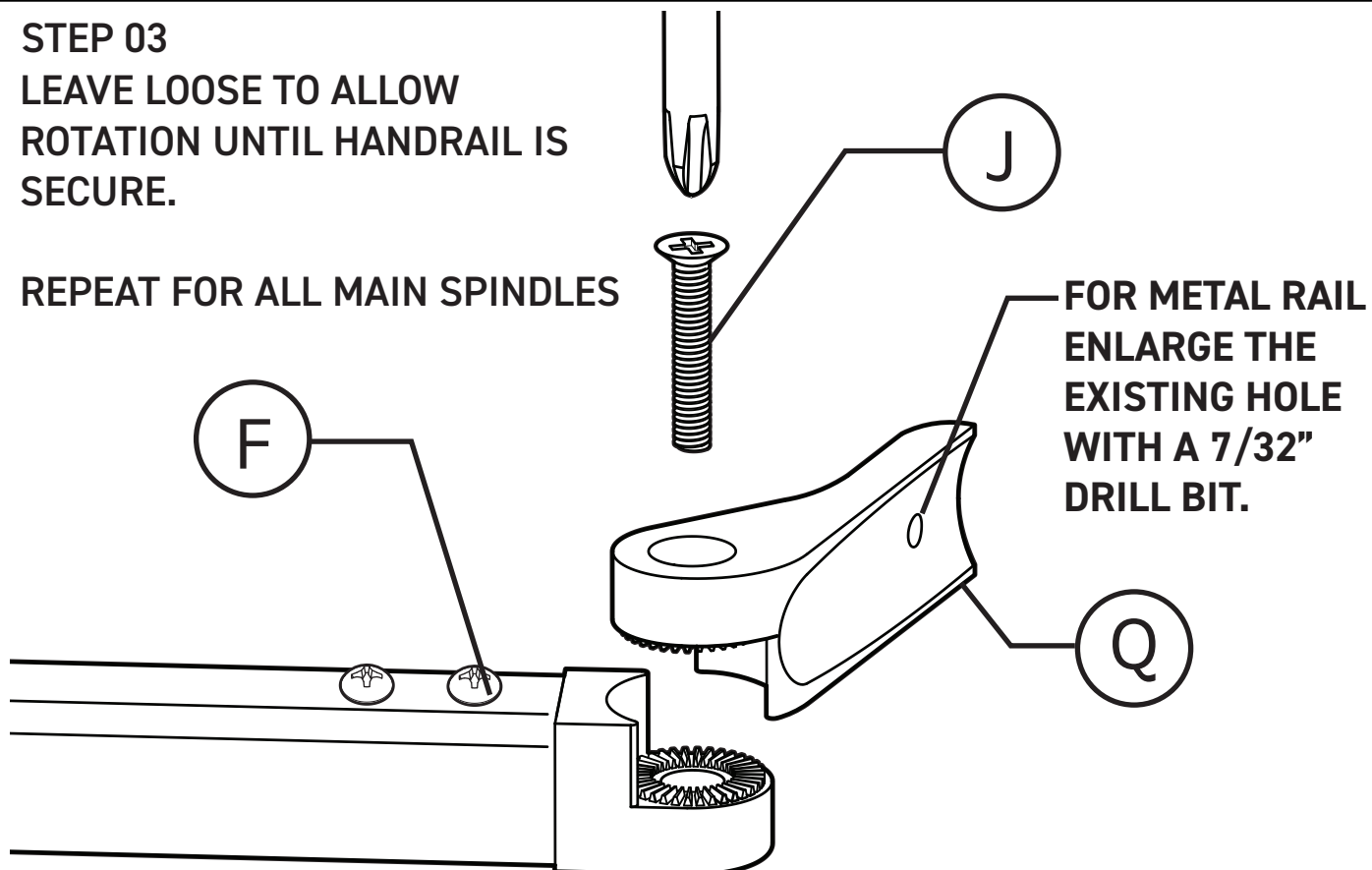
REPEAT FOR ALL BUT ONE MAIN SPINDLE

REPEAT FOR ALL MAIN SPINDLES

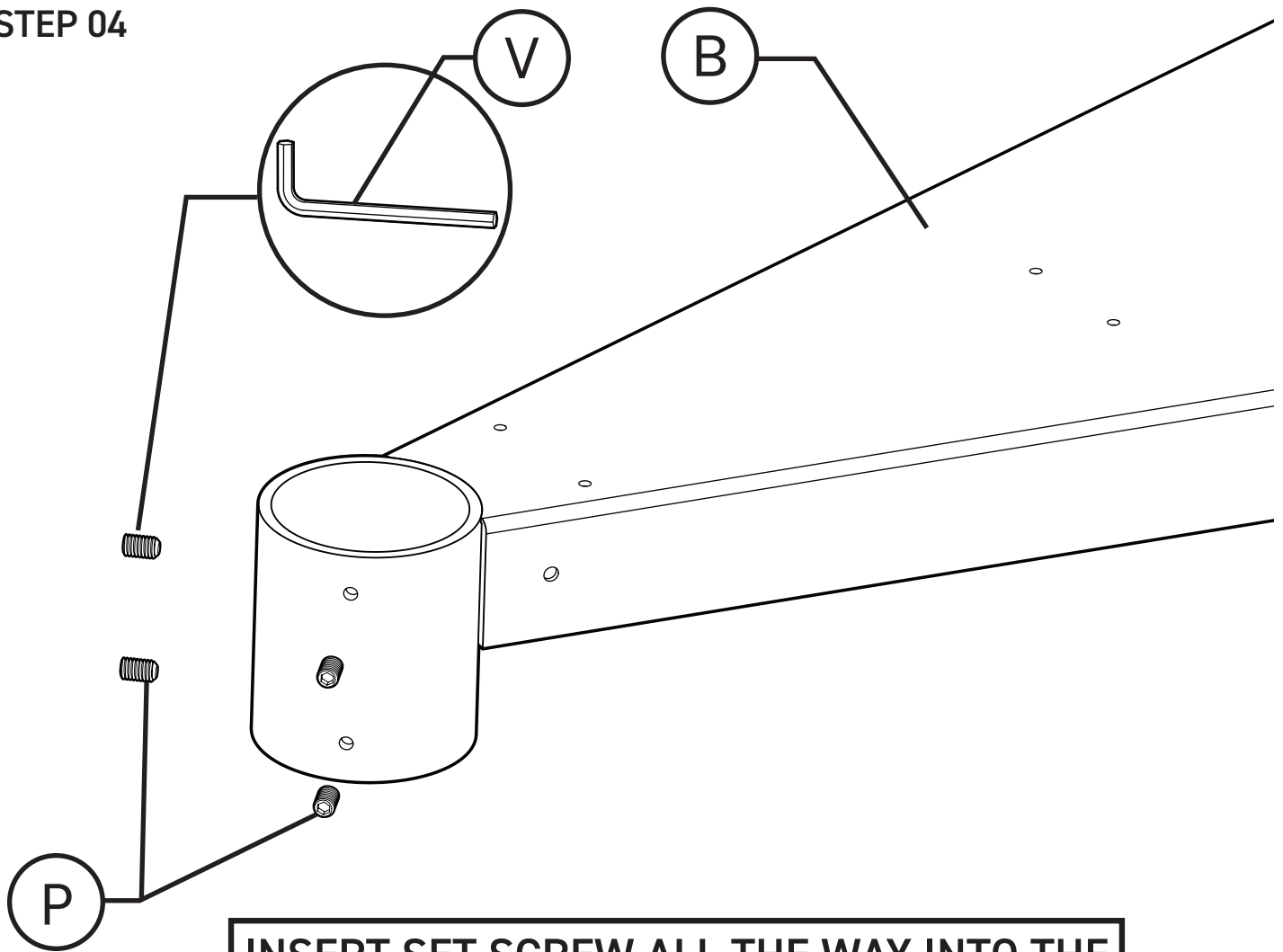
STEP 03

LEAVE LOOSE TO ALLOW
ROTATION UNTIL HANDRAIL IS
SECURE.

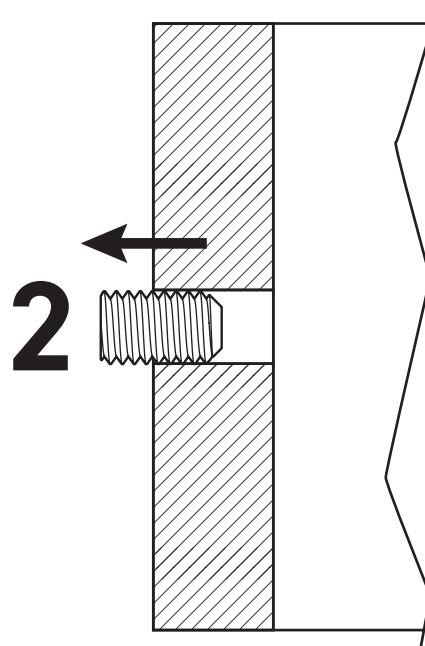
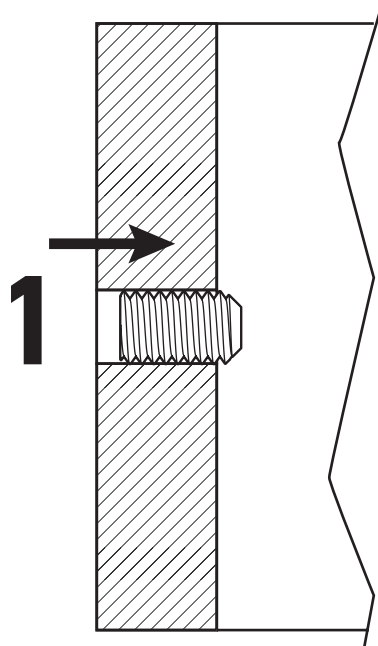
REPEAT FOR ALL MAIN SPINDLES



STEP 04



**INSERT SET SCREW ALL THE WAY INTO THE
TREAD, THEN BACK OUT 1/2 WAY**

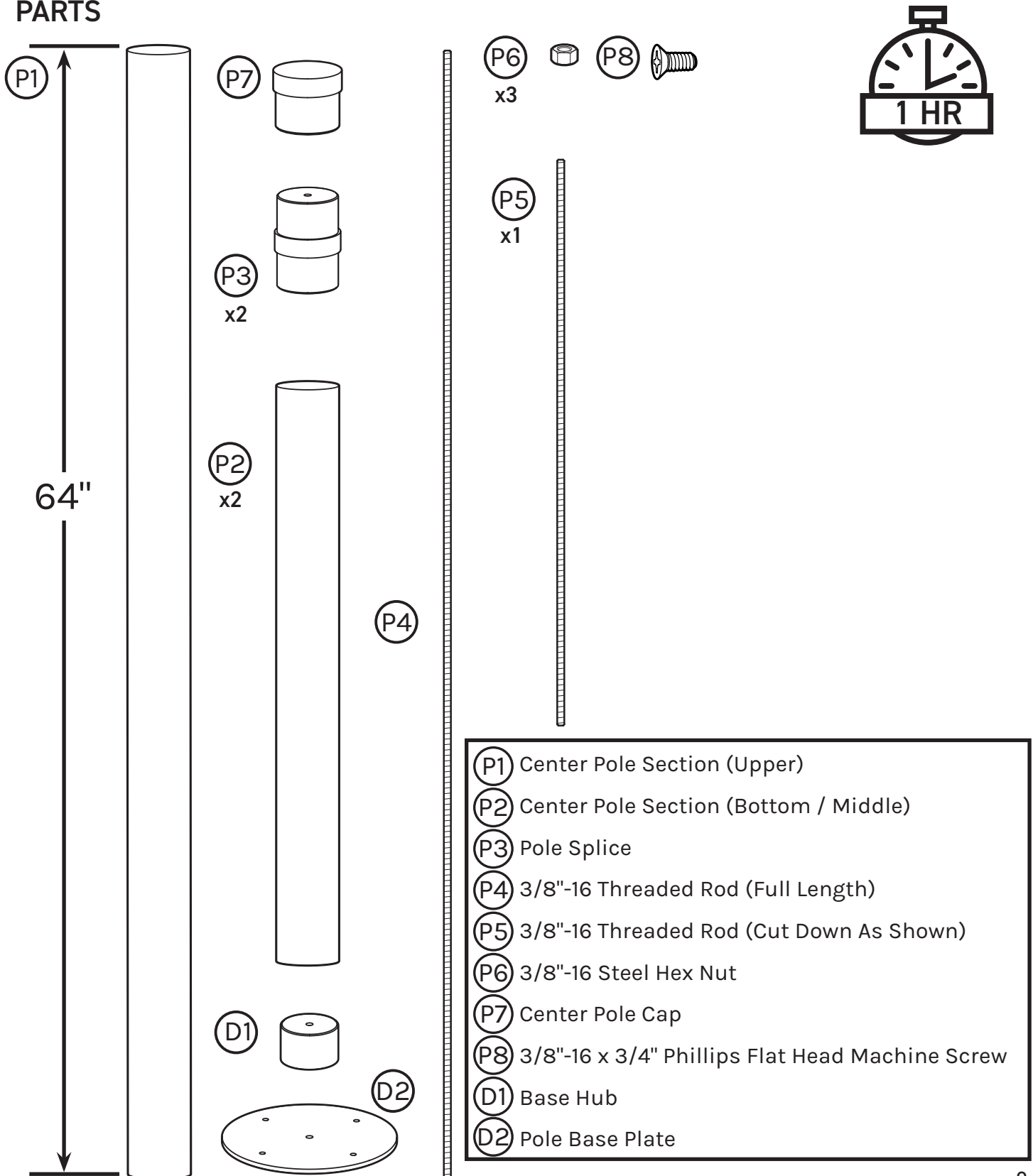


REPEAT STEP FOR ALL TREADS

CENTER POLE ASSEMBLY: FOR SINGLE PIECE CENTER POLE SKIP TO STEP 15.

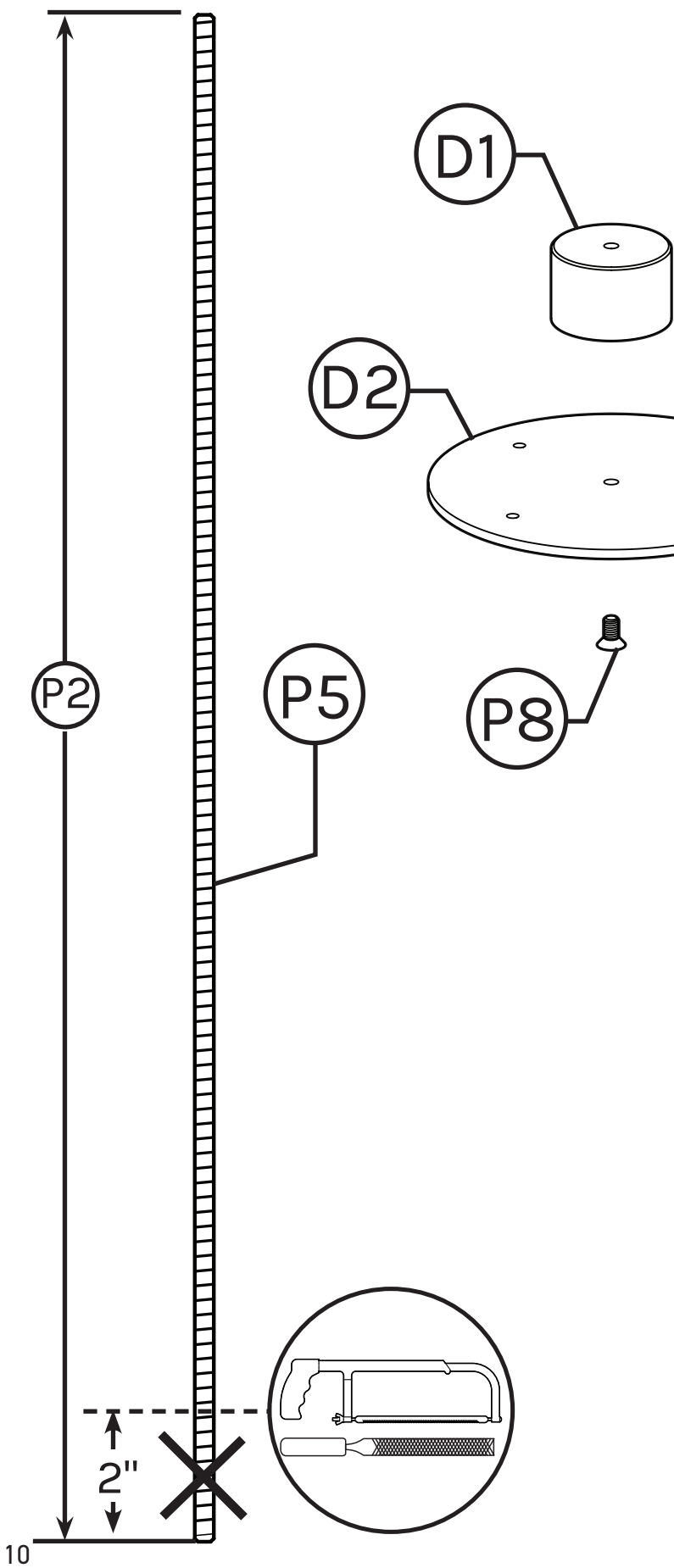
IF YOUR STAIR IS ALUMINUM WITH A MULTI-PIECE POLE USE THE PROVIDED WHITE LITHIUM GREASE TO LUBRICATE THE POLE SPLICES PRIOR TO INSERTING THEM INTO THE CENTER POLE TUBES.

PARTS

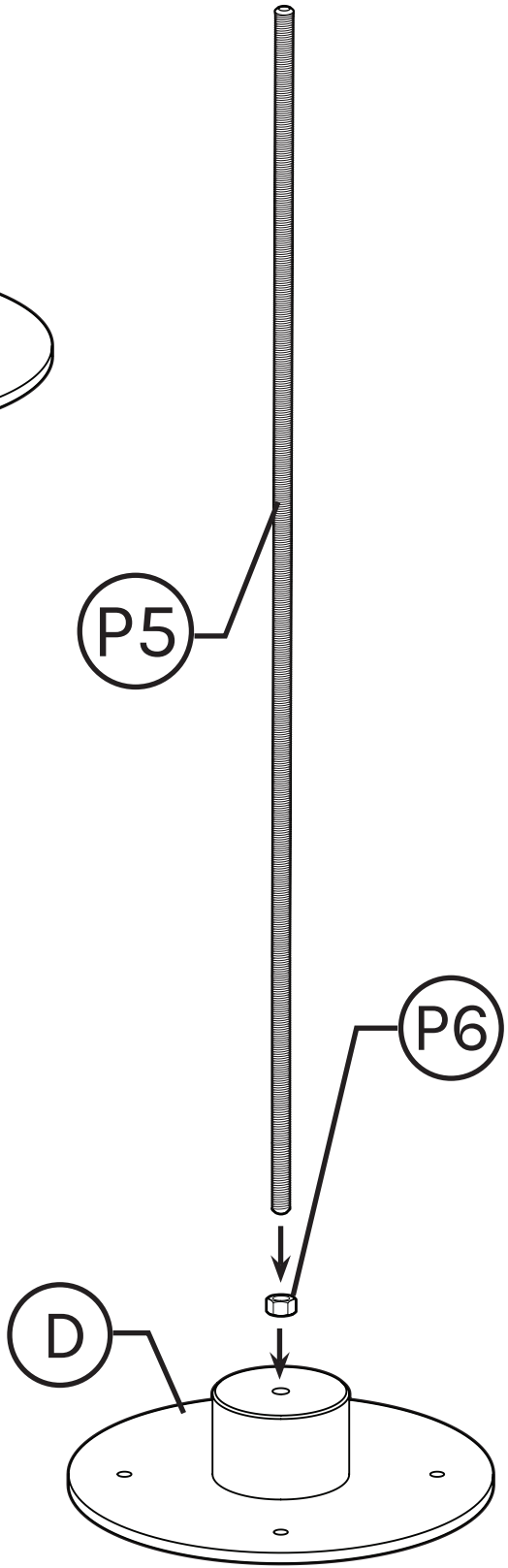


- (P1) Center Pole Section (Upper)
- (P2) Center Pole Section (Bottom / Middle)
- (P3) Pole Splice
- (P4) 3/8"-16 Threaded Rod (Full Length)
- (P5) 3/8"-16 Threaded Rod (Cut Down As Shown)
- (P6) 3/8"-16 Steel Hex Nut
- (P7) Center Pole Cap
- (P8) 3/8"-16 x 3/4" Phillips Flat Head Machine Screw
- (D1) Base Hub
- (D2) Pole Base Plate

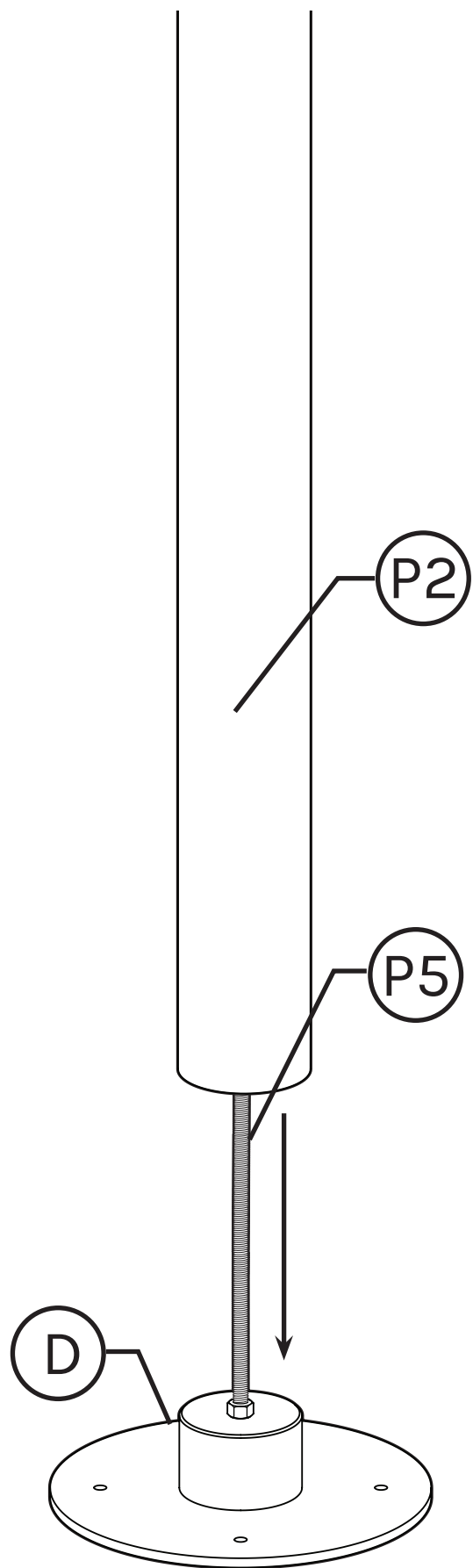
STEP 05



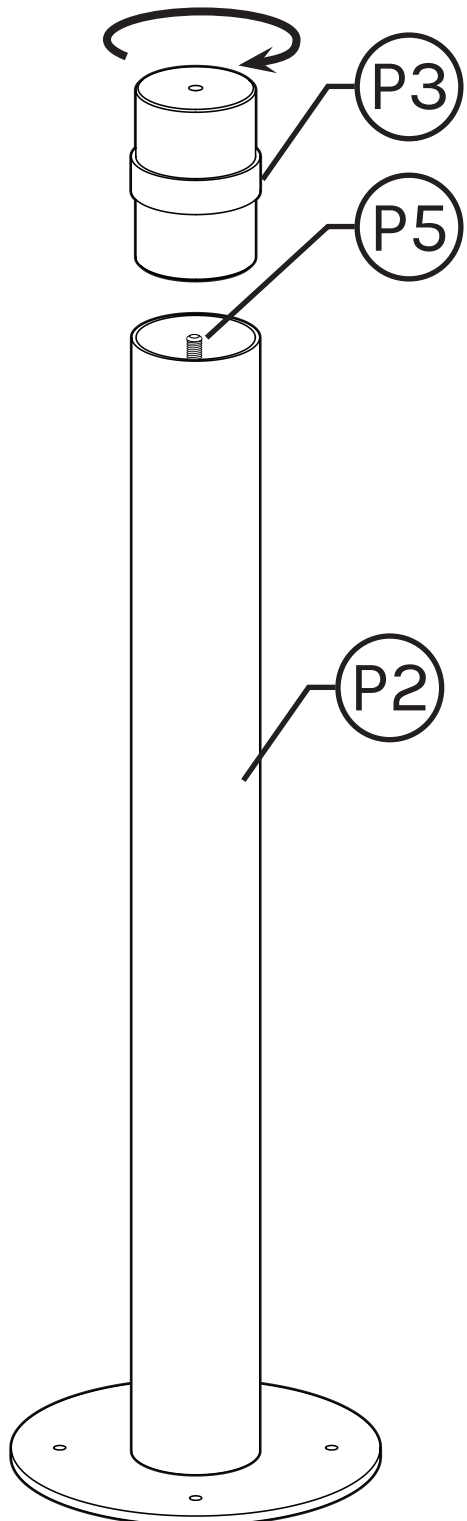
STEP 06



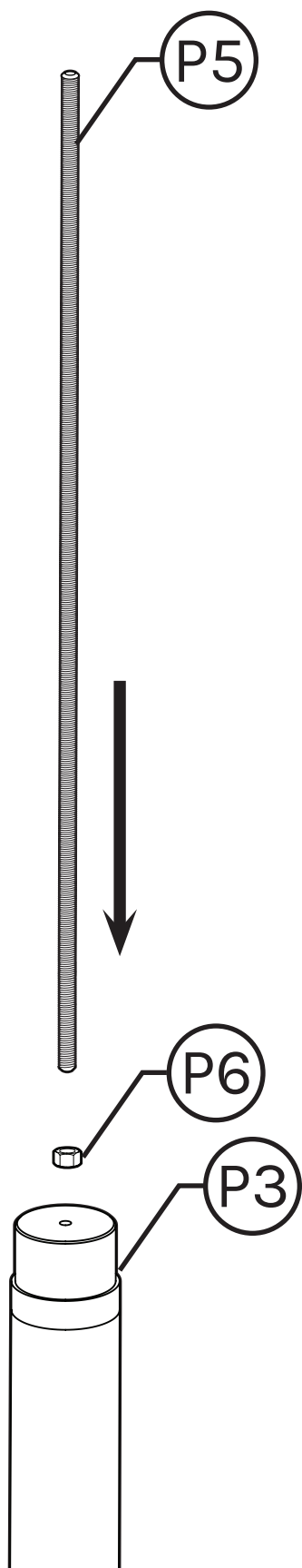
STEP 07



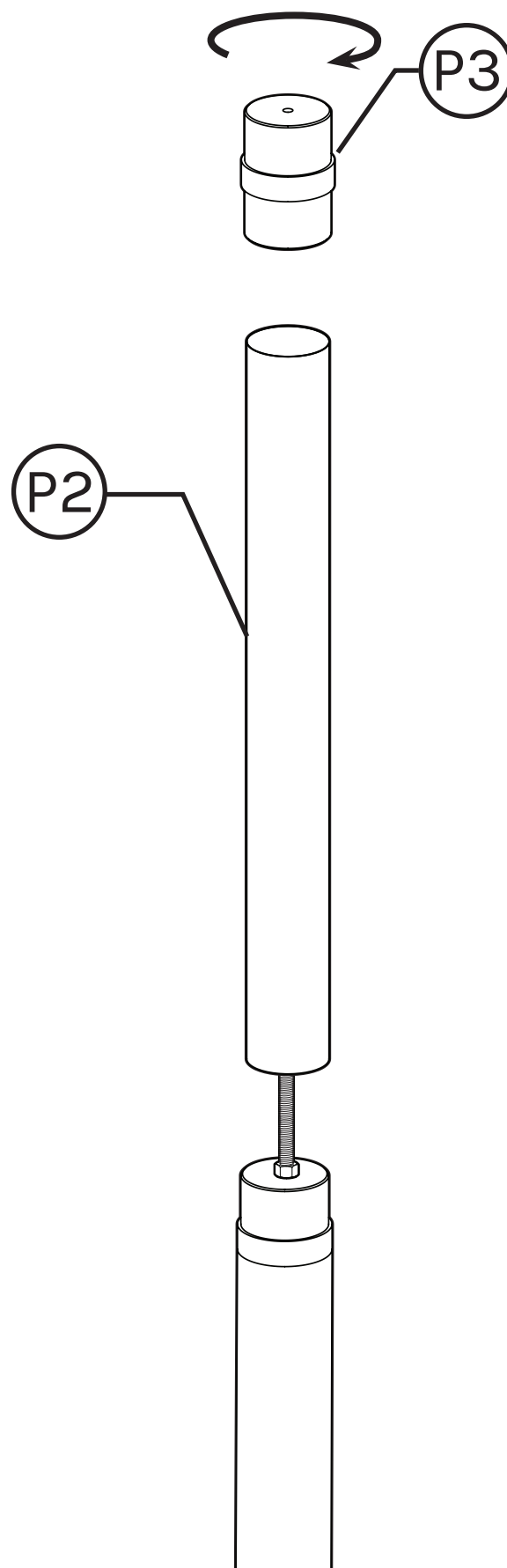
STEP 08



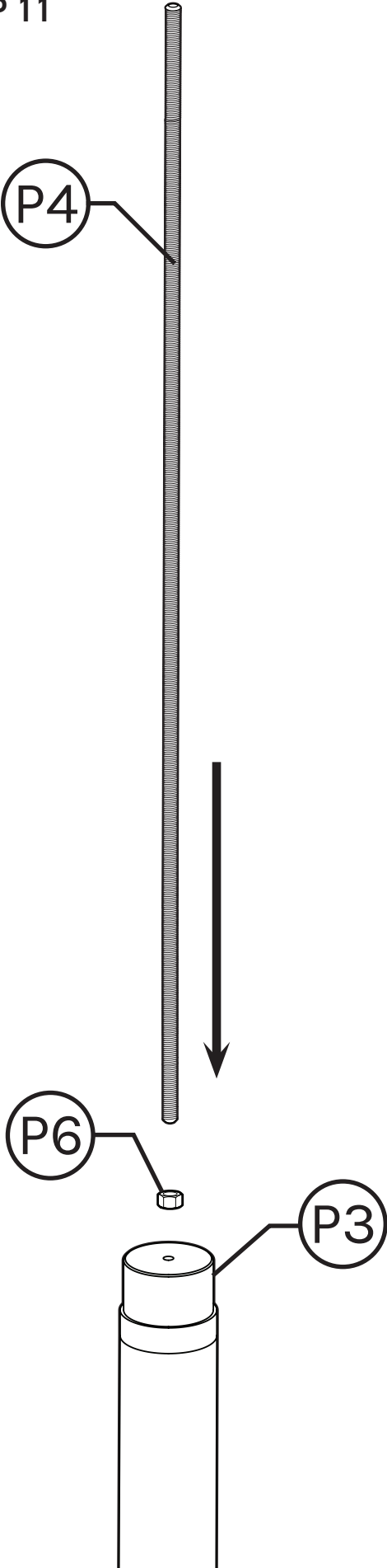
STEP 09



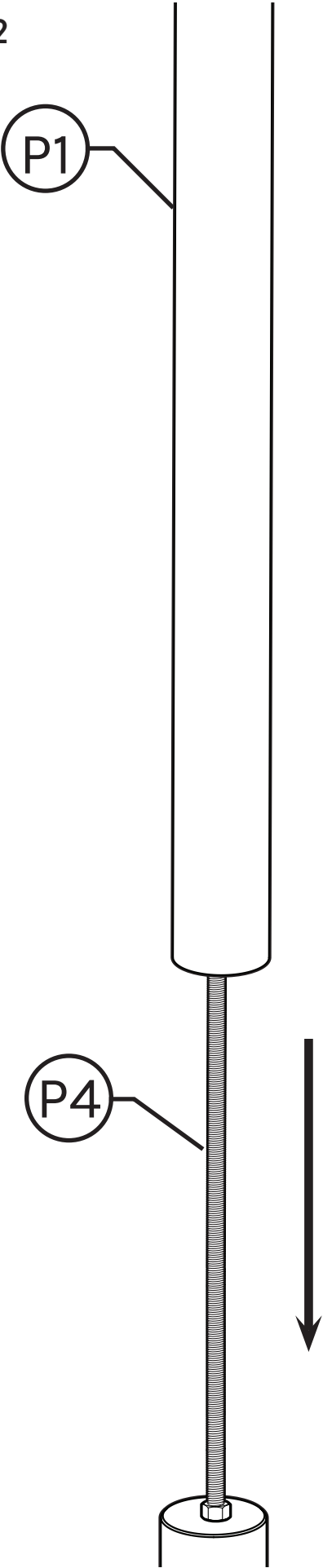
STEP 10



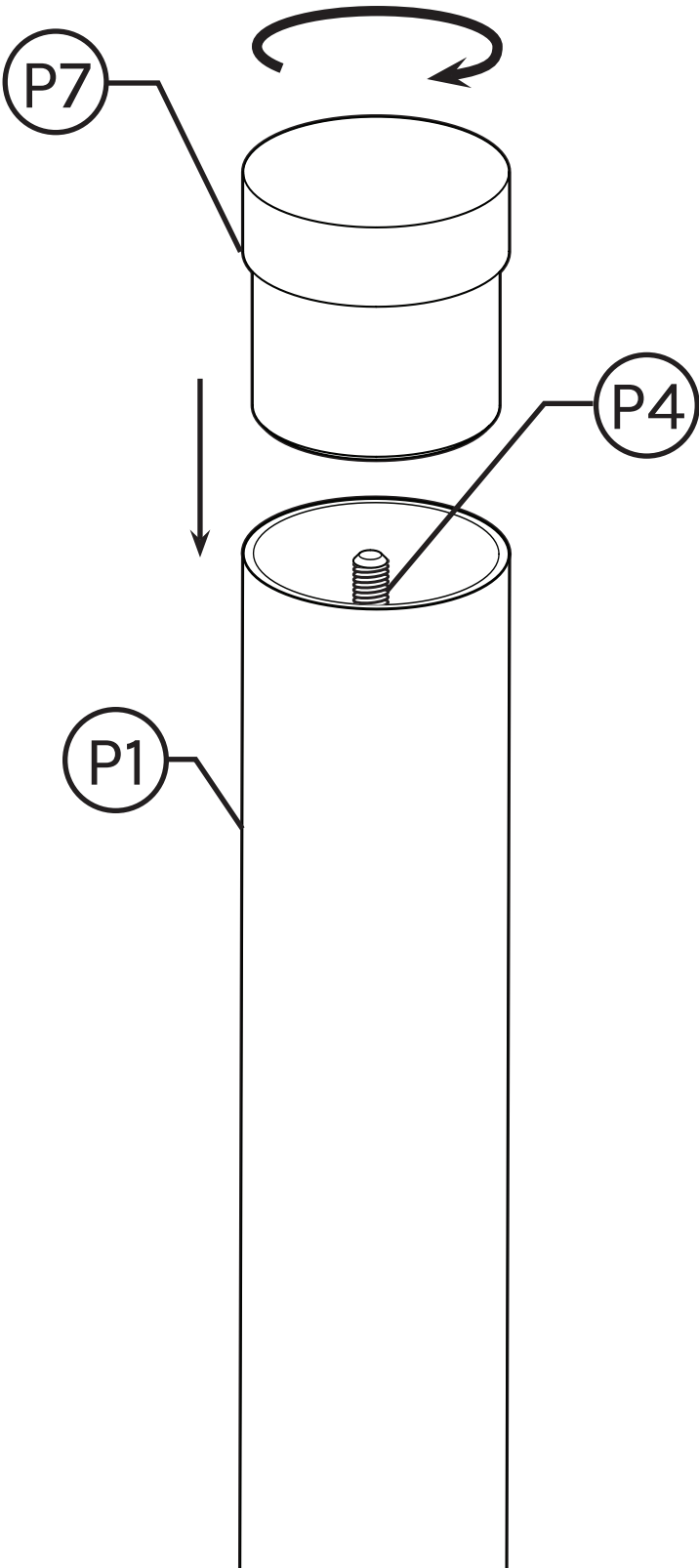
STEP 11



STEP 12



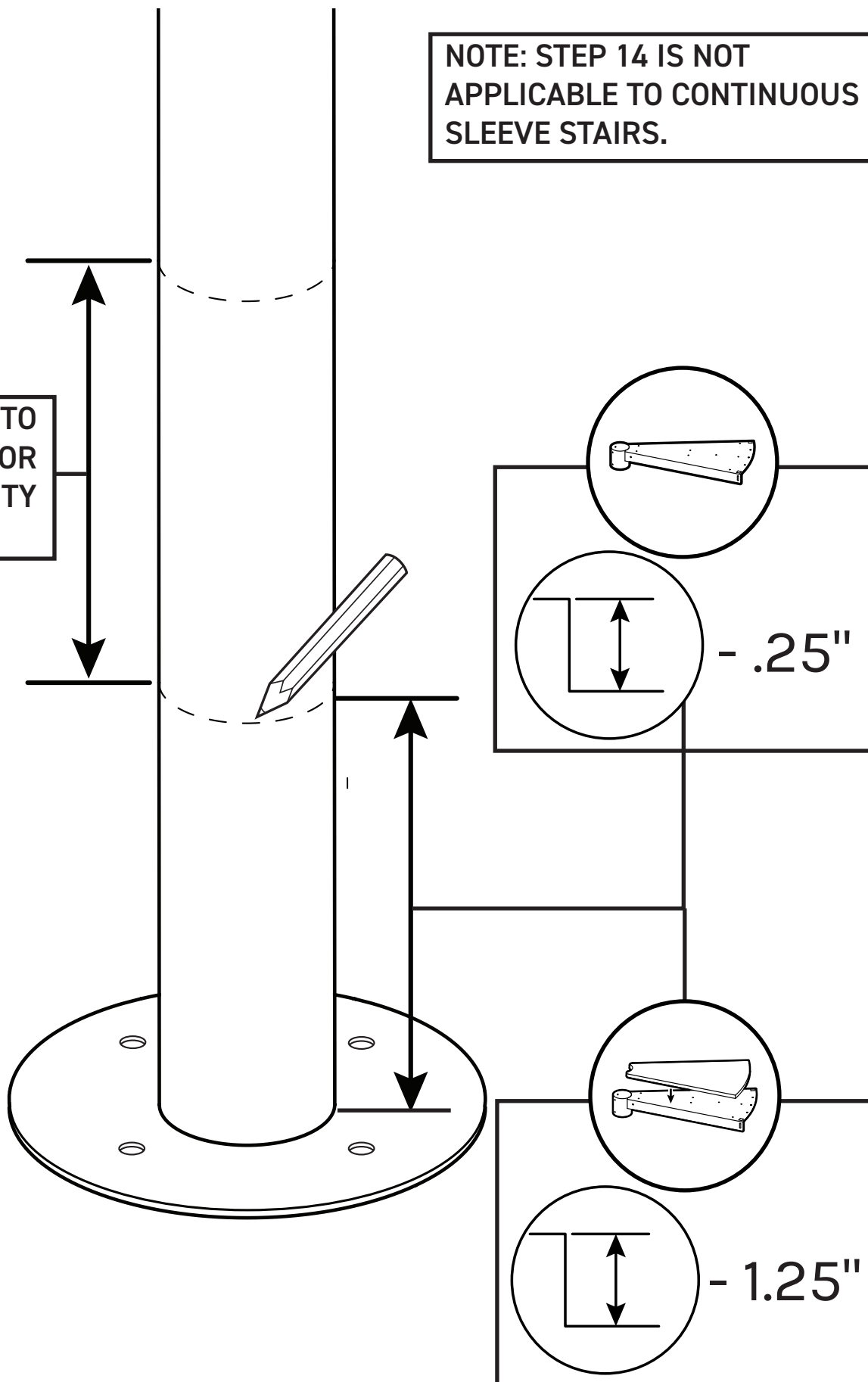
STEP 13



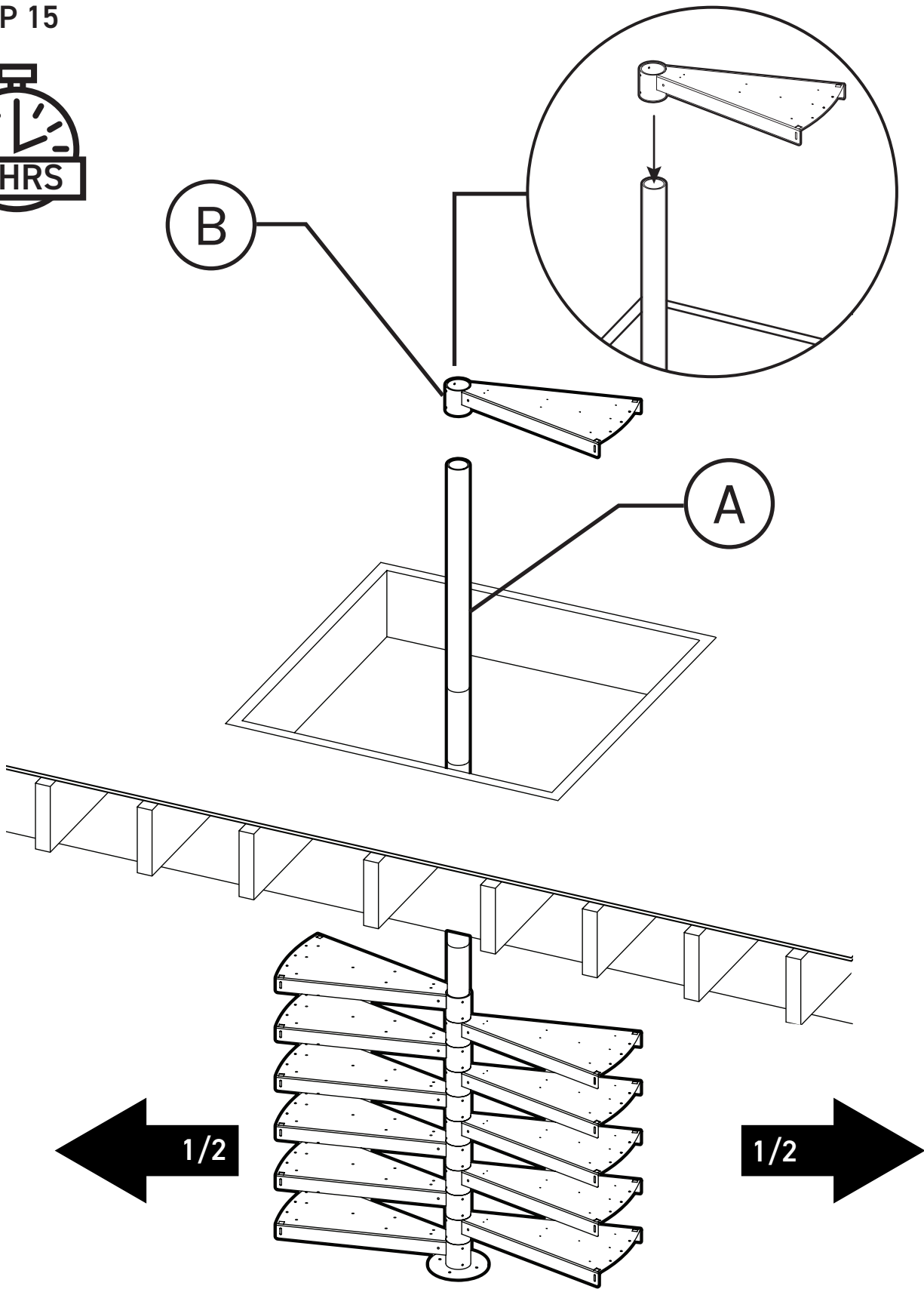
STEP 14

NOTE: STEP 14 IS NOT
APPLICABLE TO CONTINUOUS
SLEEVE STAIRS.

PLEASE REFER TO
YOUR ORDER FOR
RISER QUANTITY
AND HEIGHT



STEP 15

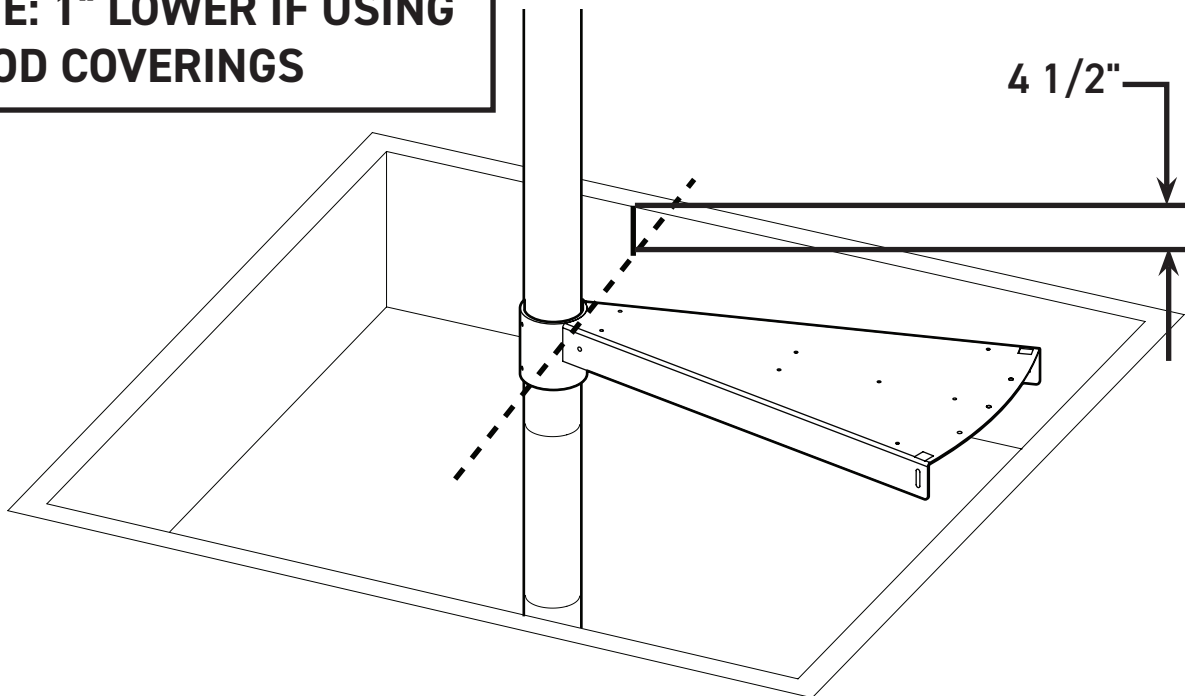


NOTE: FOR CONTINUOUS SLEEVE STAIR.
INSTALL BOTTOM TREAD WITH UNIQUE
SLEEVE LENGTH FIRST (IF APPLICABLE)

!! ASSEMBLY NOTE !!

TO HELP SUPPORT THE LANDING FOR INSTALLATION; SECURE THE TOP TREAD AS SHOWN WITH ONE SET SCREW. MAKE SURE THE TOP OF THE TREAD IS THE RECOMMENDED DISTANCE FROM THE FINISHED FLOOR.

NOTE: 1" LOWER IF USING WOOD COVERINGS

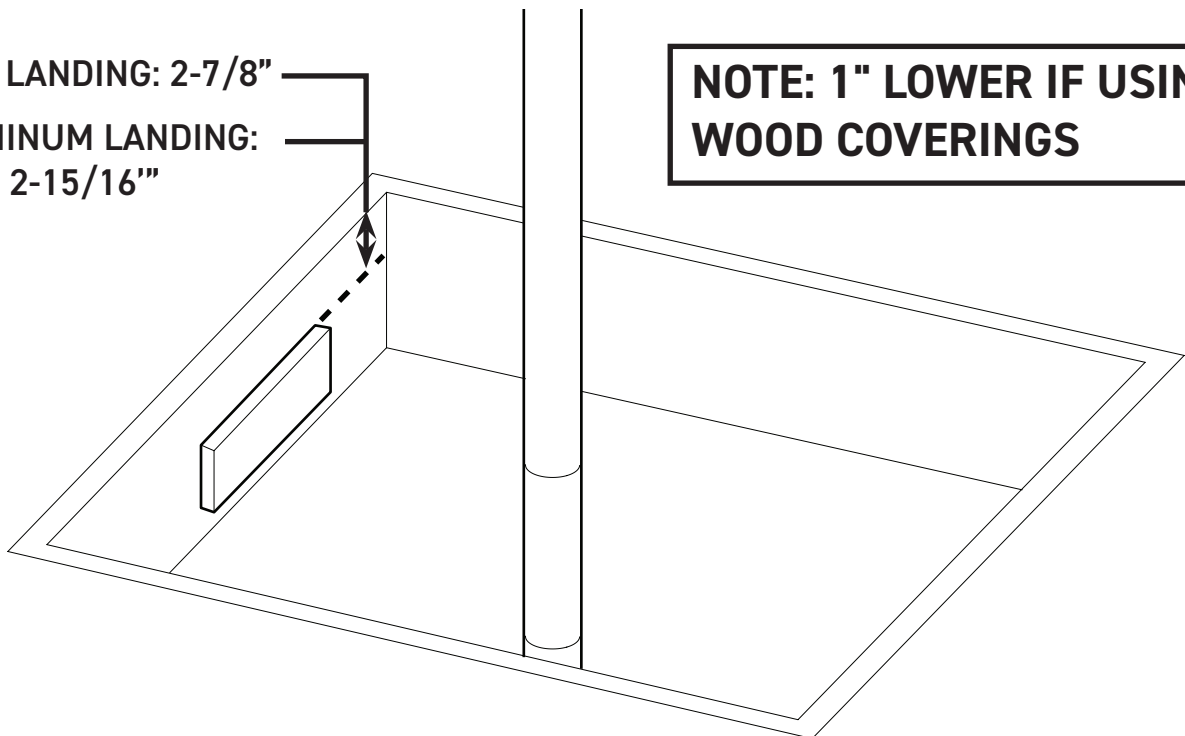


YOU MAY ALSO TEMPORARILY INSTALL A LEDGER BOARD WHERE INDICATED. THIS WILL HELP HOLD THE LANDING IN PLACE AT THE CORRECT HEIGHT.

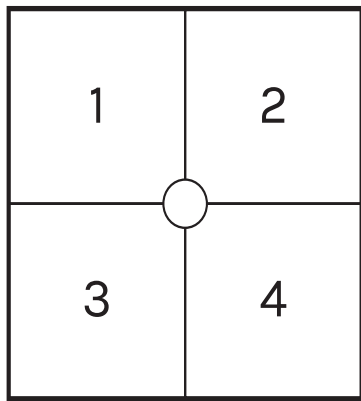
STEEL LANDING: 2-7/8"

ALUMINUM LANDING:
2-15/16"

NOTE: 1" LOWER IF USING WOOD COVERINGS

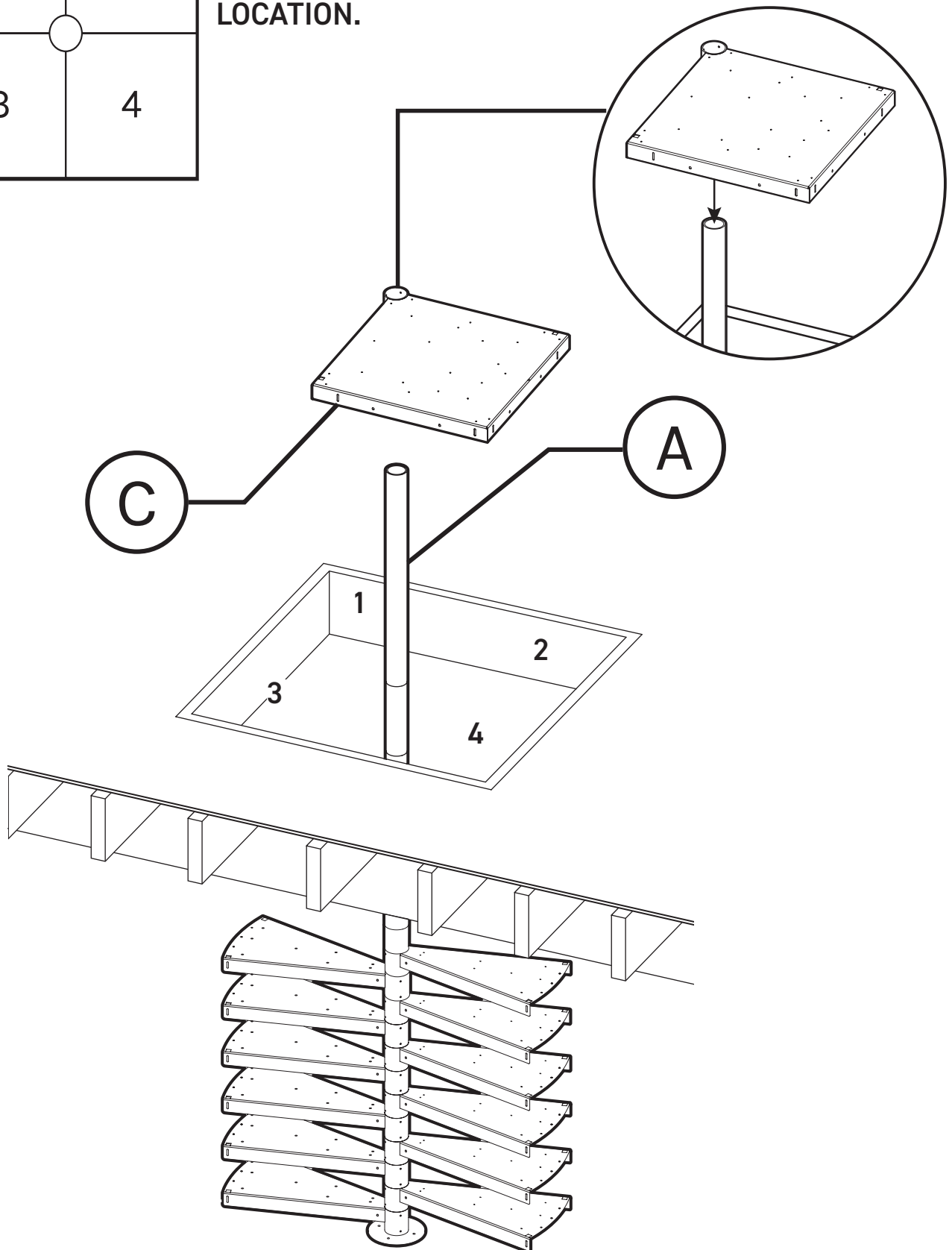


STEP 16

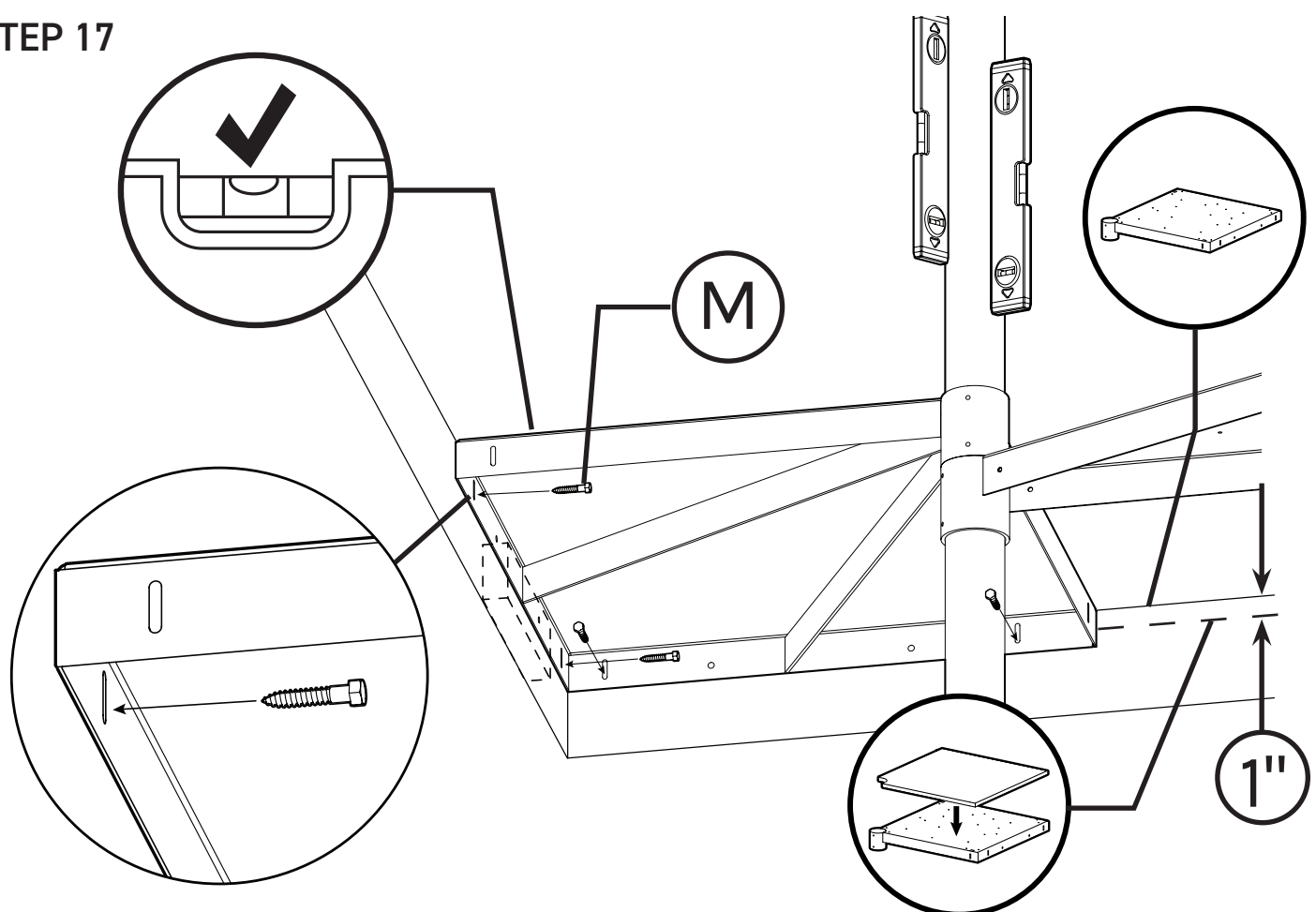


LANDING CAN BE POSITIONED IN ANY QUADRANT.

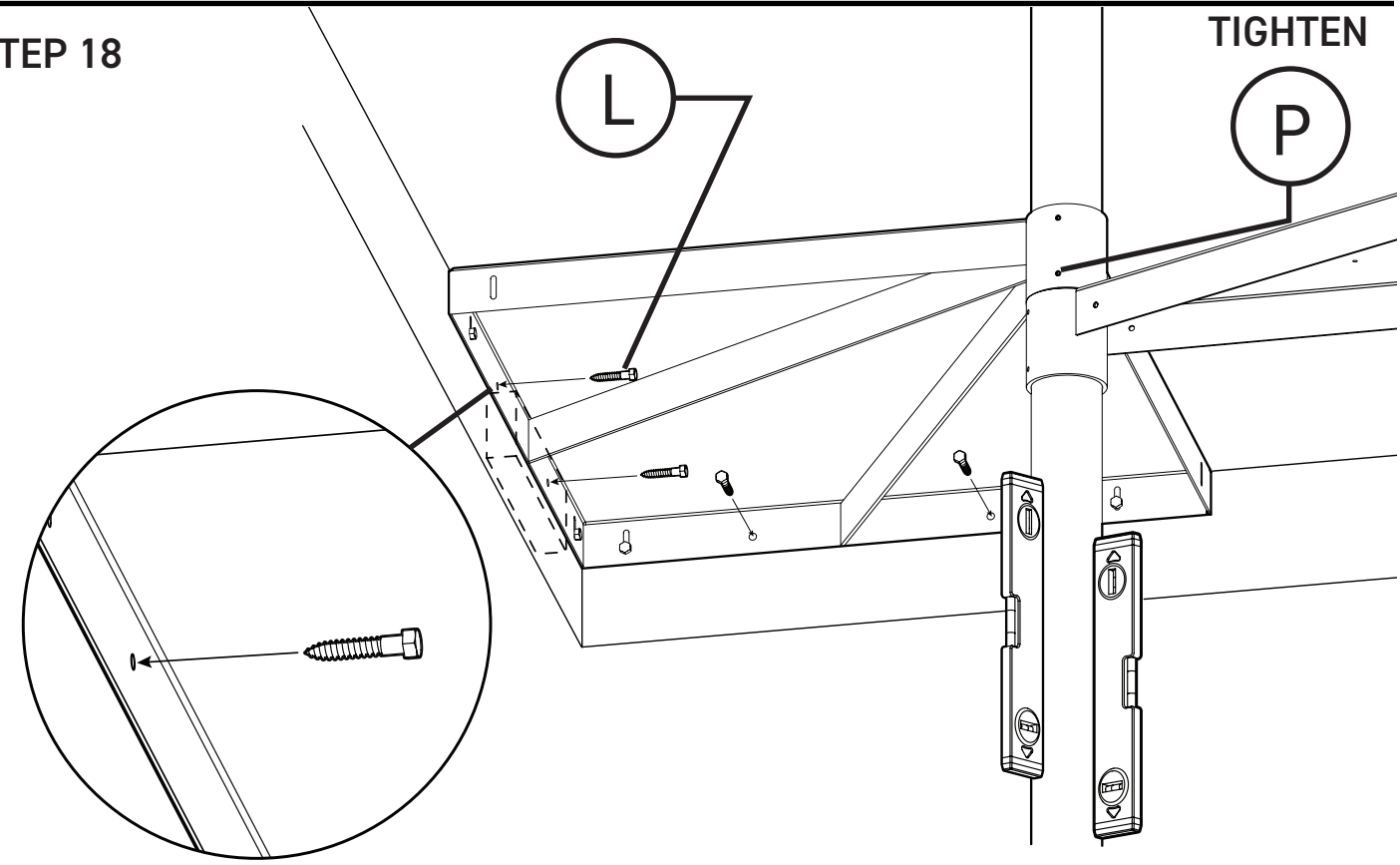
REFER TO PAGE 5 FOR ROTATION AND 1ST TREAD LOCATION.



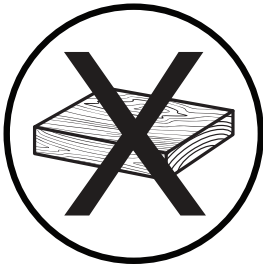
STEP 17



STEP 18



STEP 19



HARDWARE PROVIDED FOR CONCRETE ONLY. CONSULT ENGINEER FOR OTHER SUBSTRATES.

A

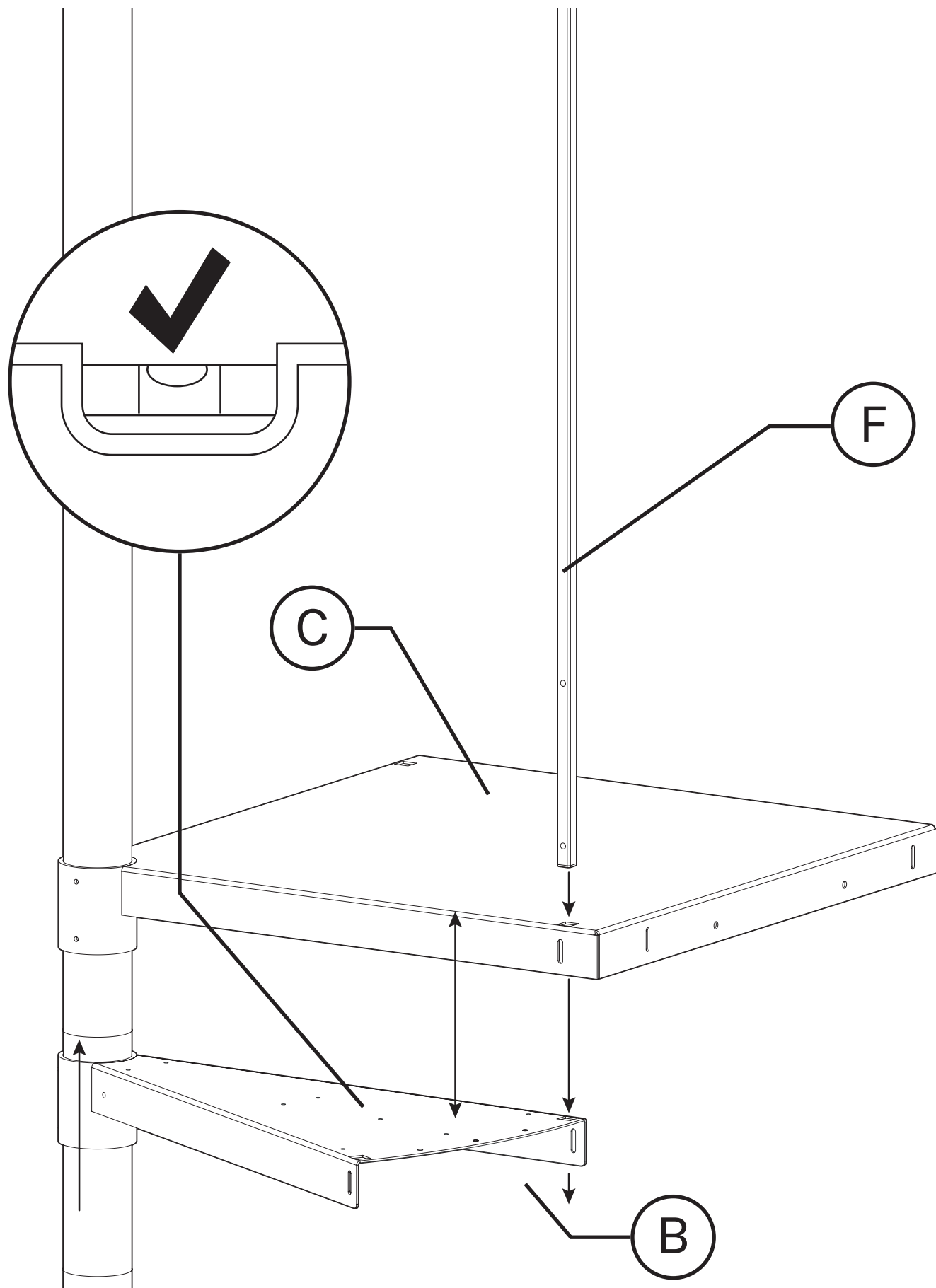


K

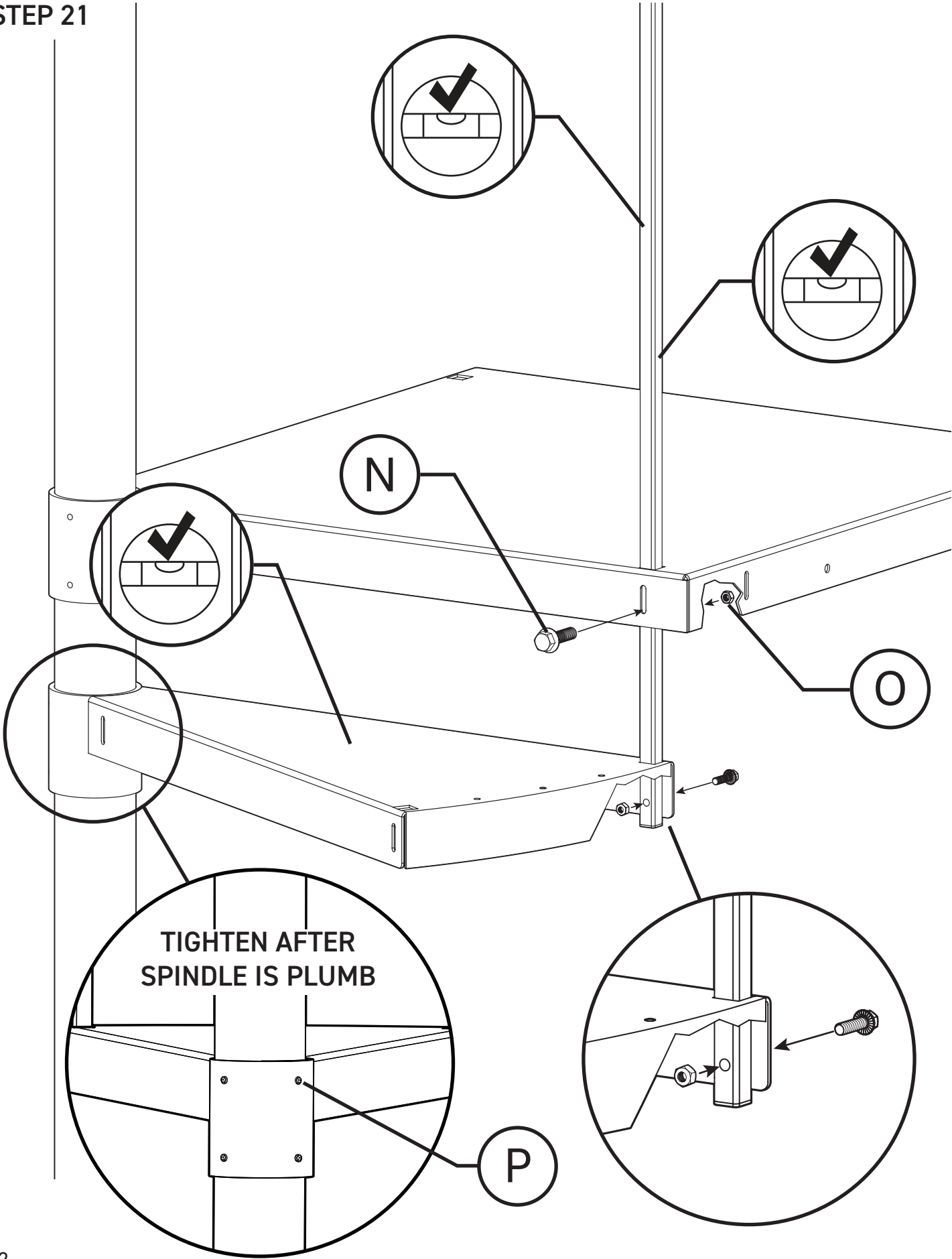


D

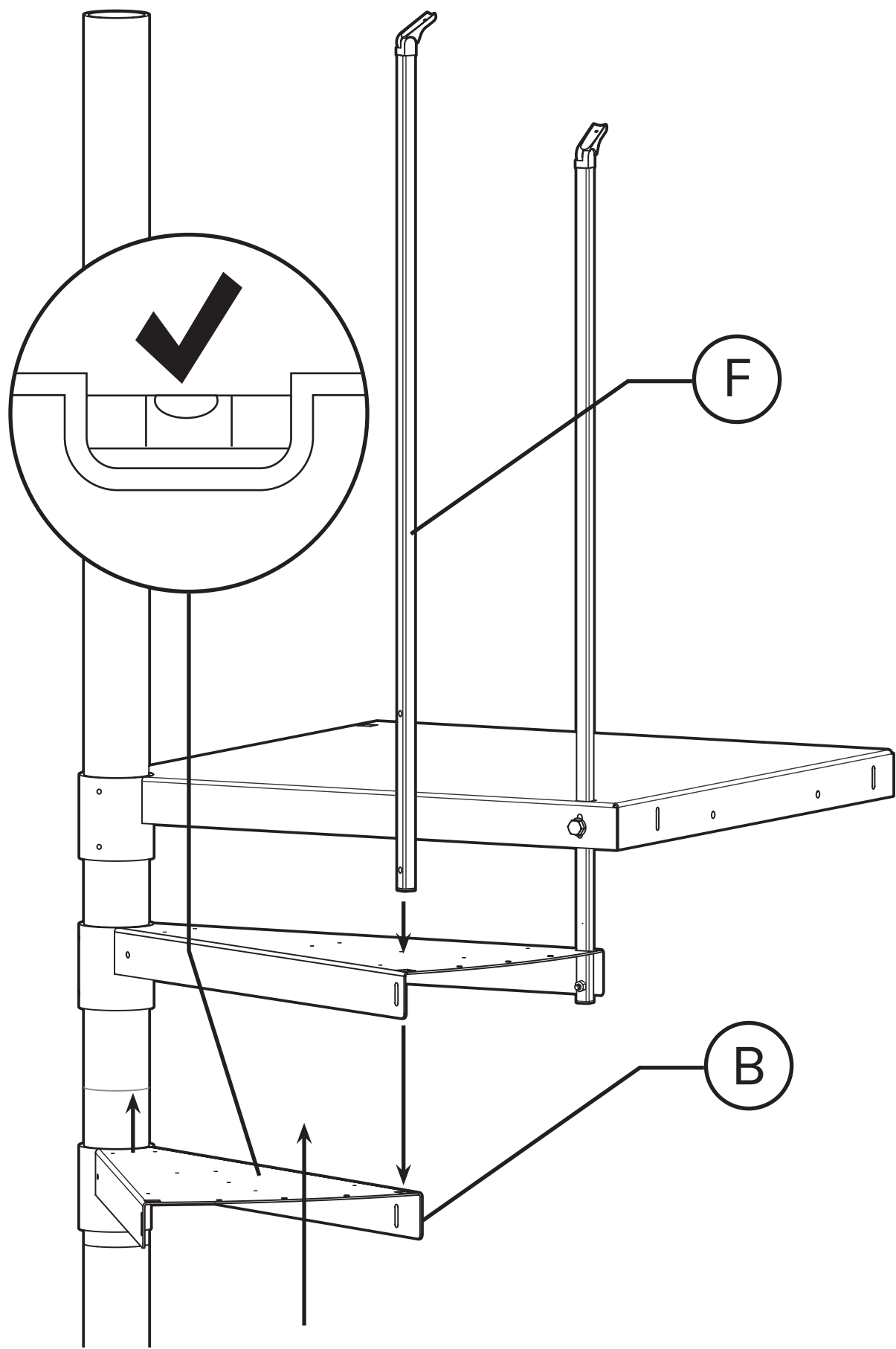
STEP 20



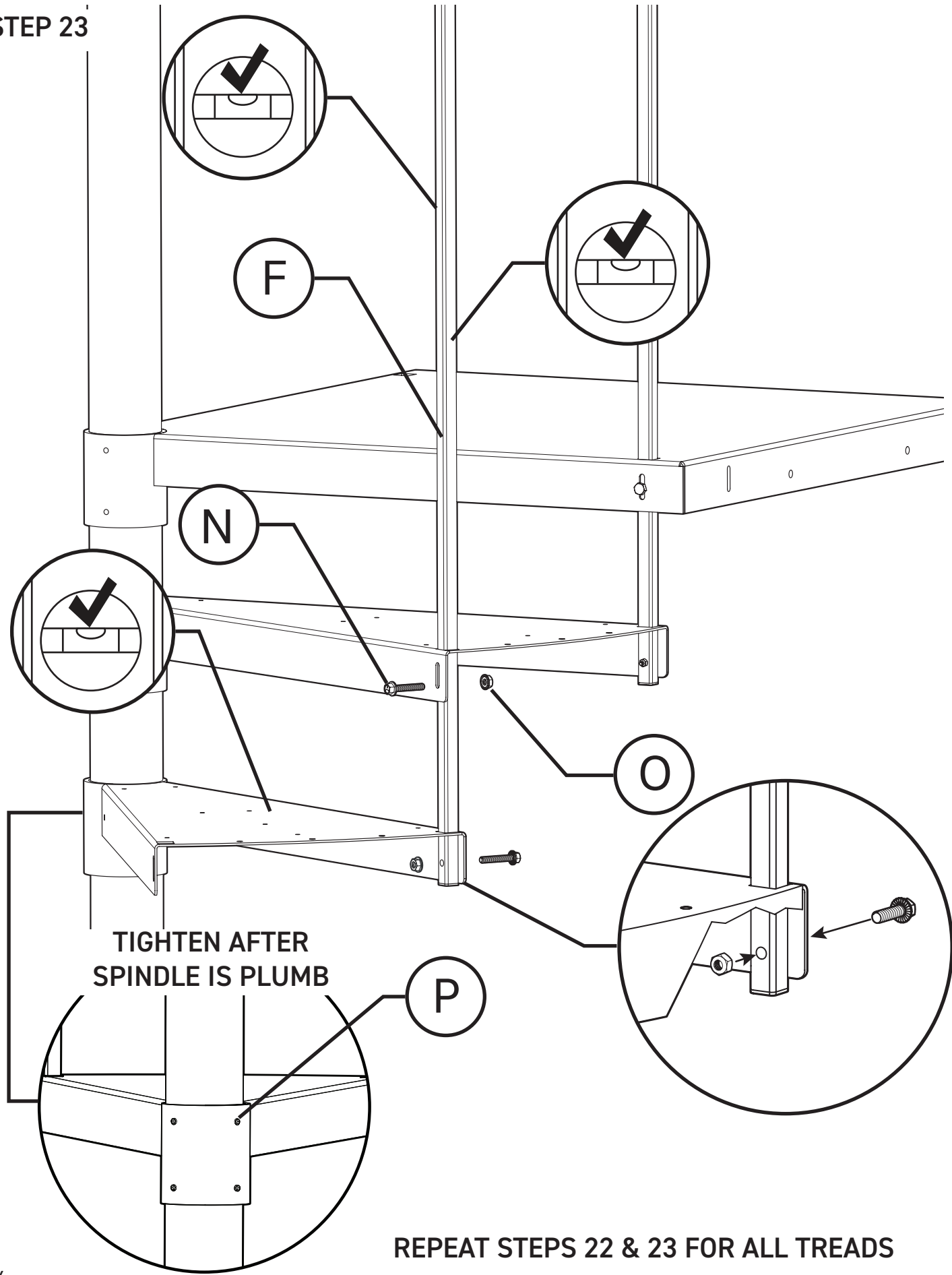
STEP 21



STEP 22

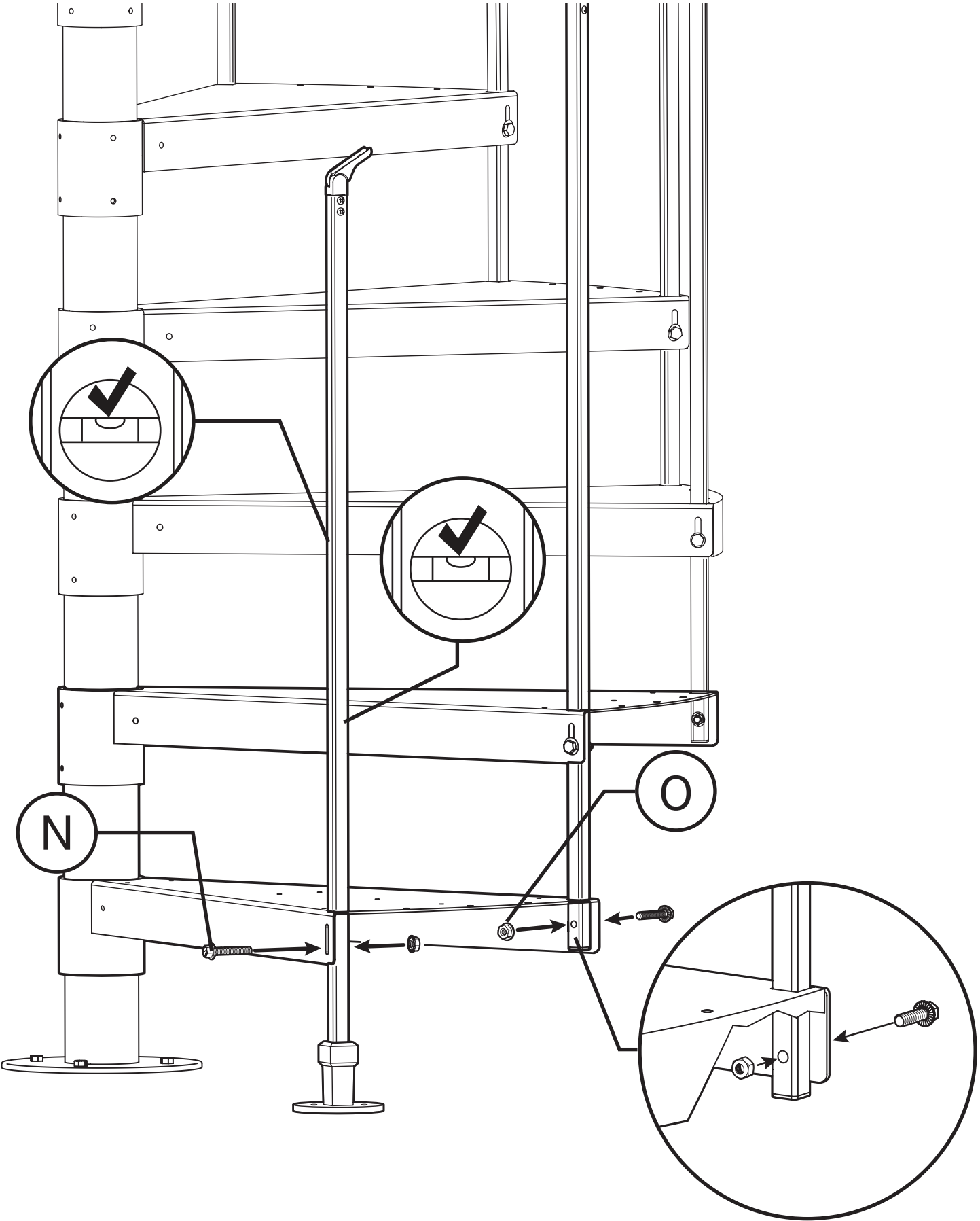


STEP 23

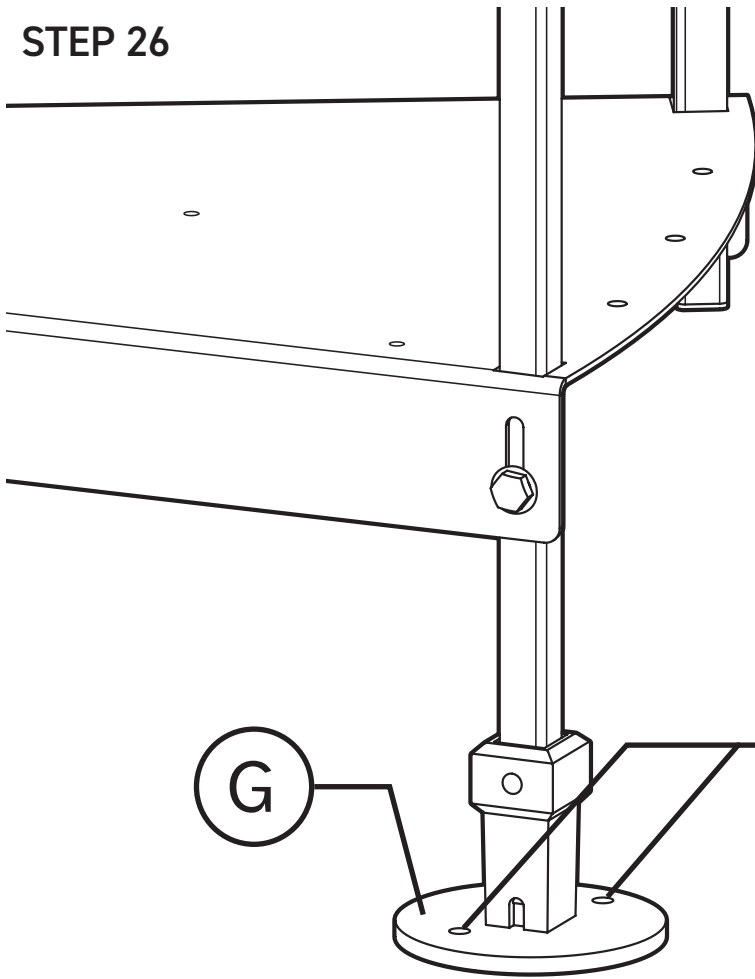


REPEAT STEPS 22 & 23 FOR ALL TREADS

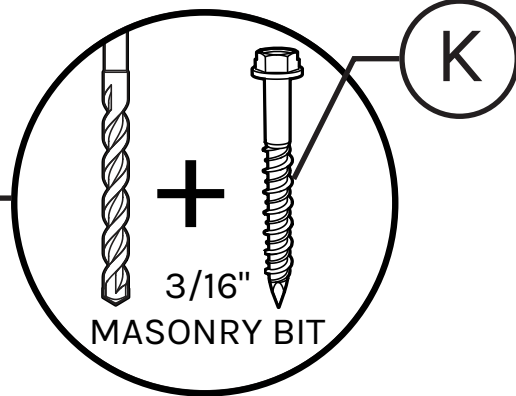
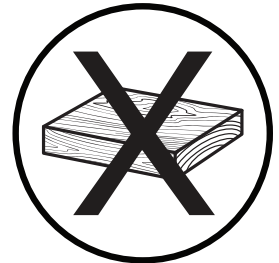
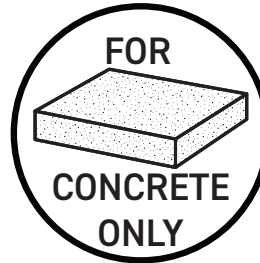
STEP 25



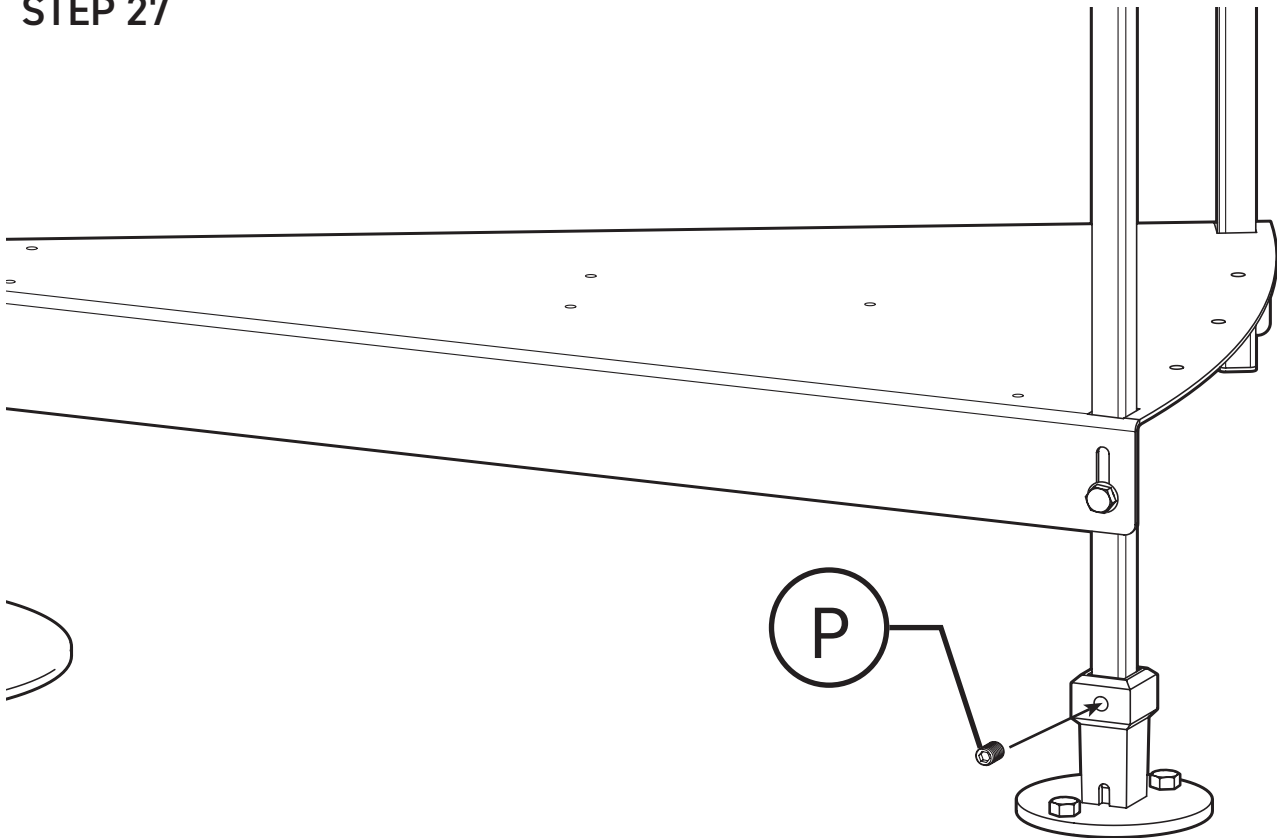
STEP 26



**HARDWARE PROVIDED FOR
CONCRETE ONLY.
CONSULT ENGINEER FOR
OTHER SUBSTRATES.**



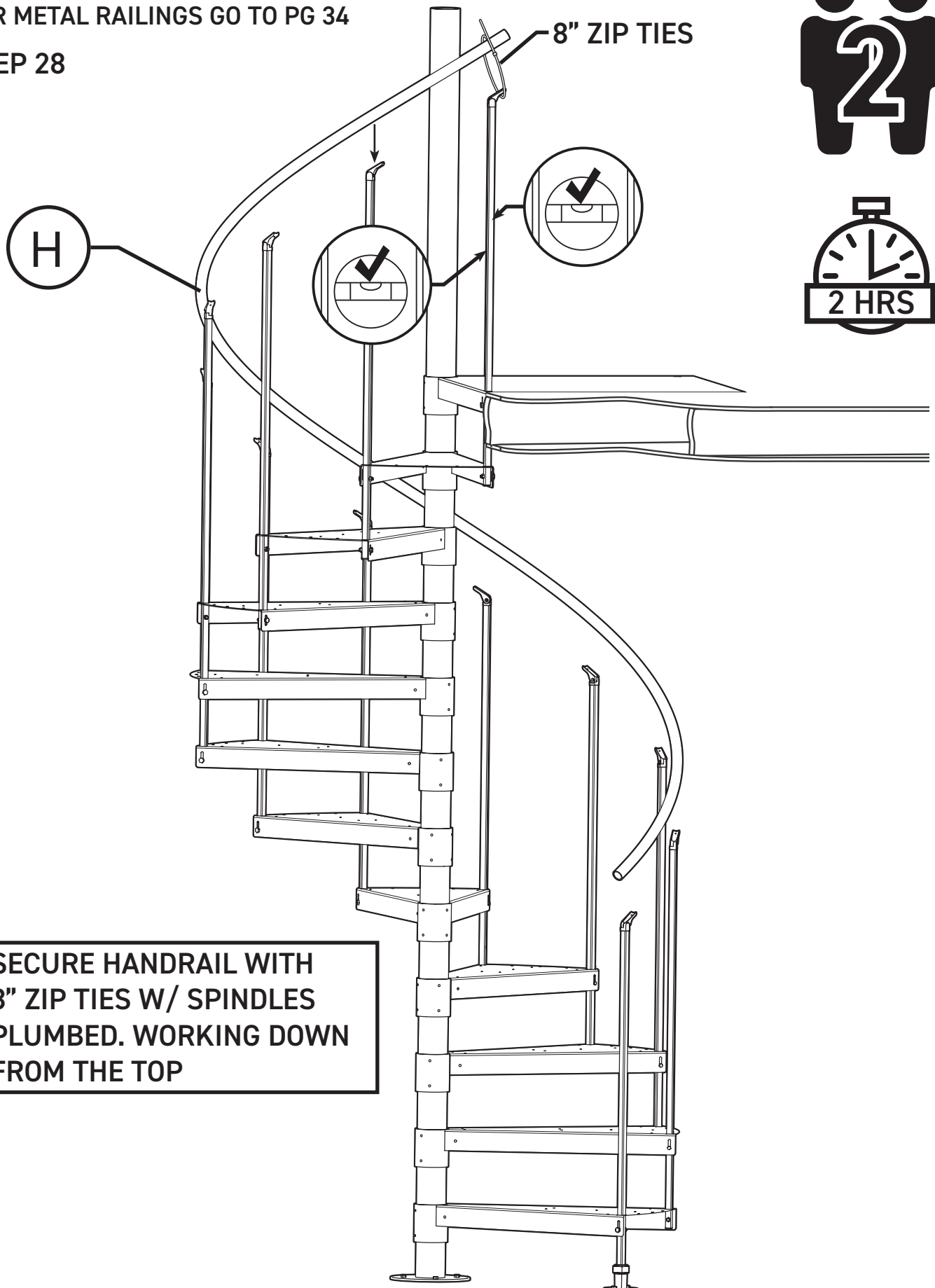
STEP 27



VINYL RAILING INSTALLATION:

FOR METAL RAILINGS GO TO PG 34

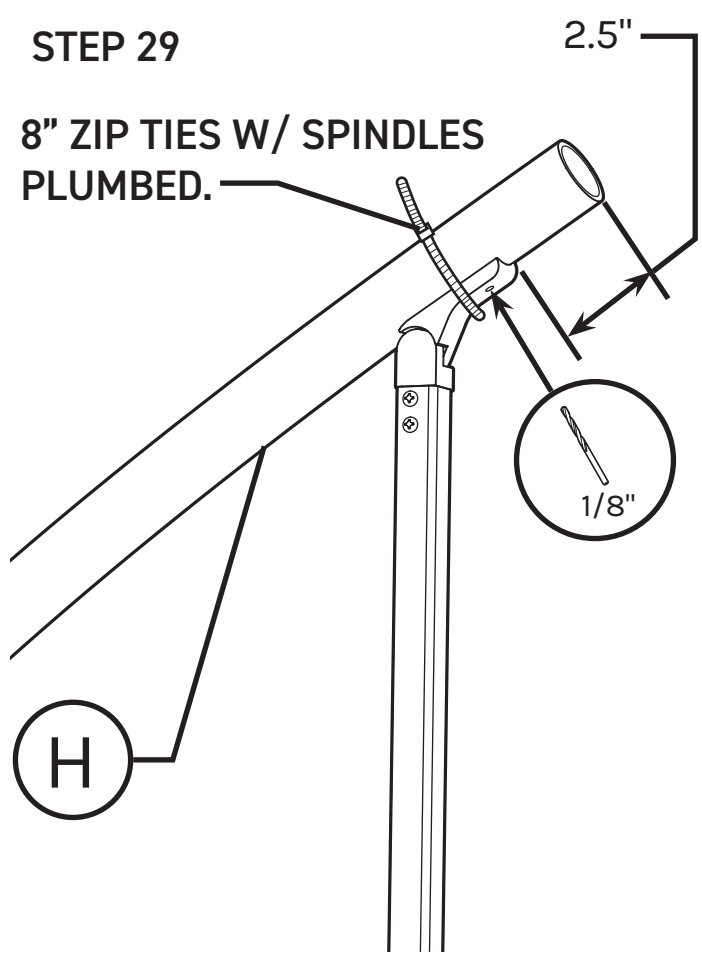
STEP 28



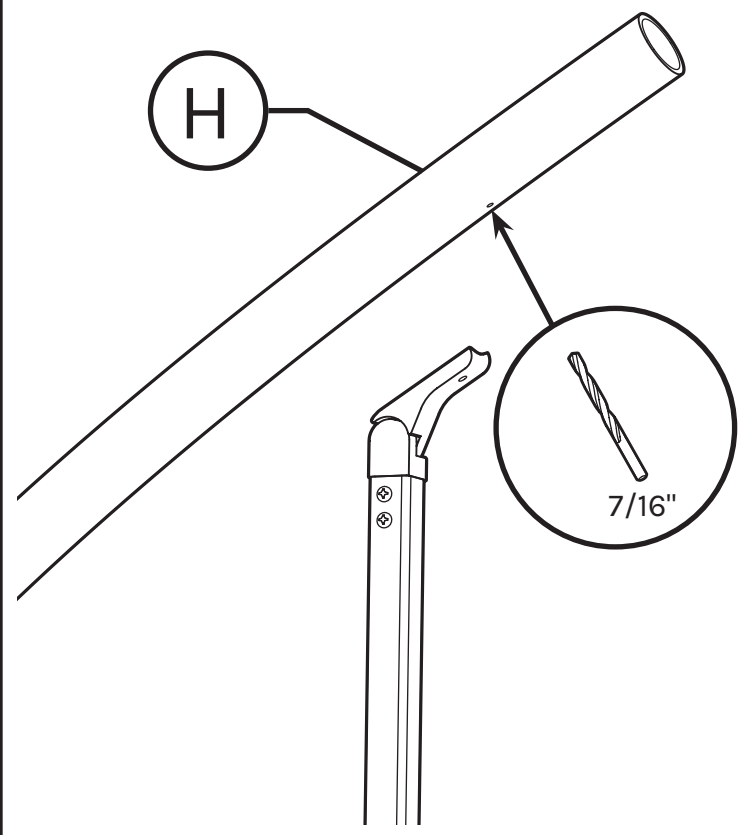
VINYL HANDRAIL ONLY

STEP 29

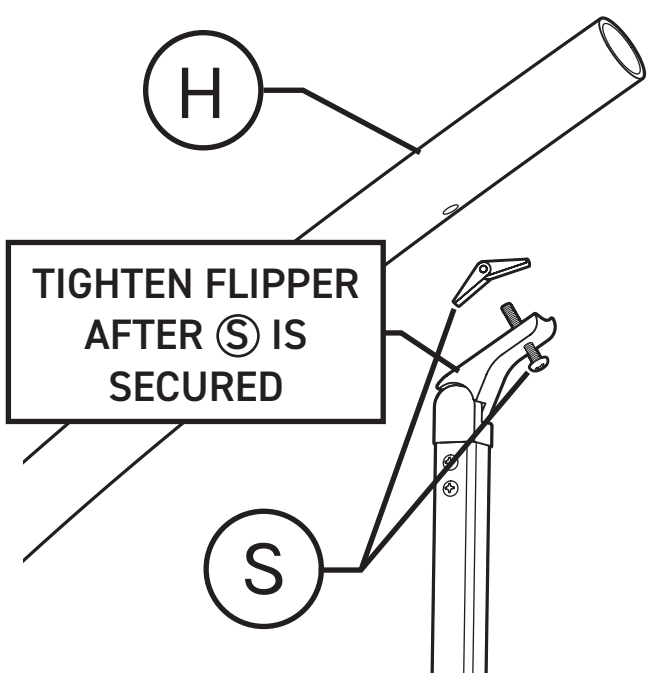
8" ZIP TIES W/ SPINDLES
PLUMBED.



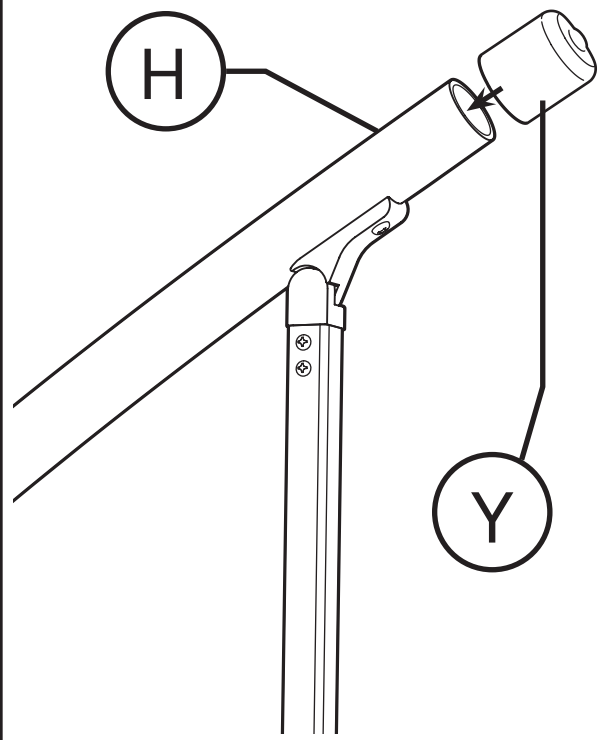
STEP 30



STEP 31

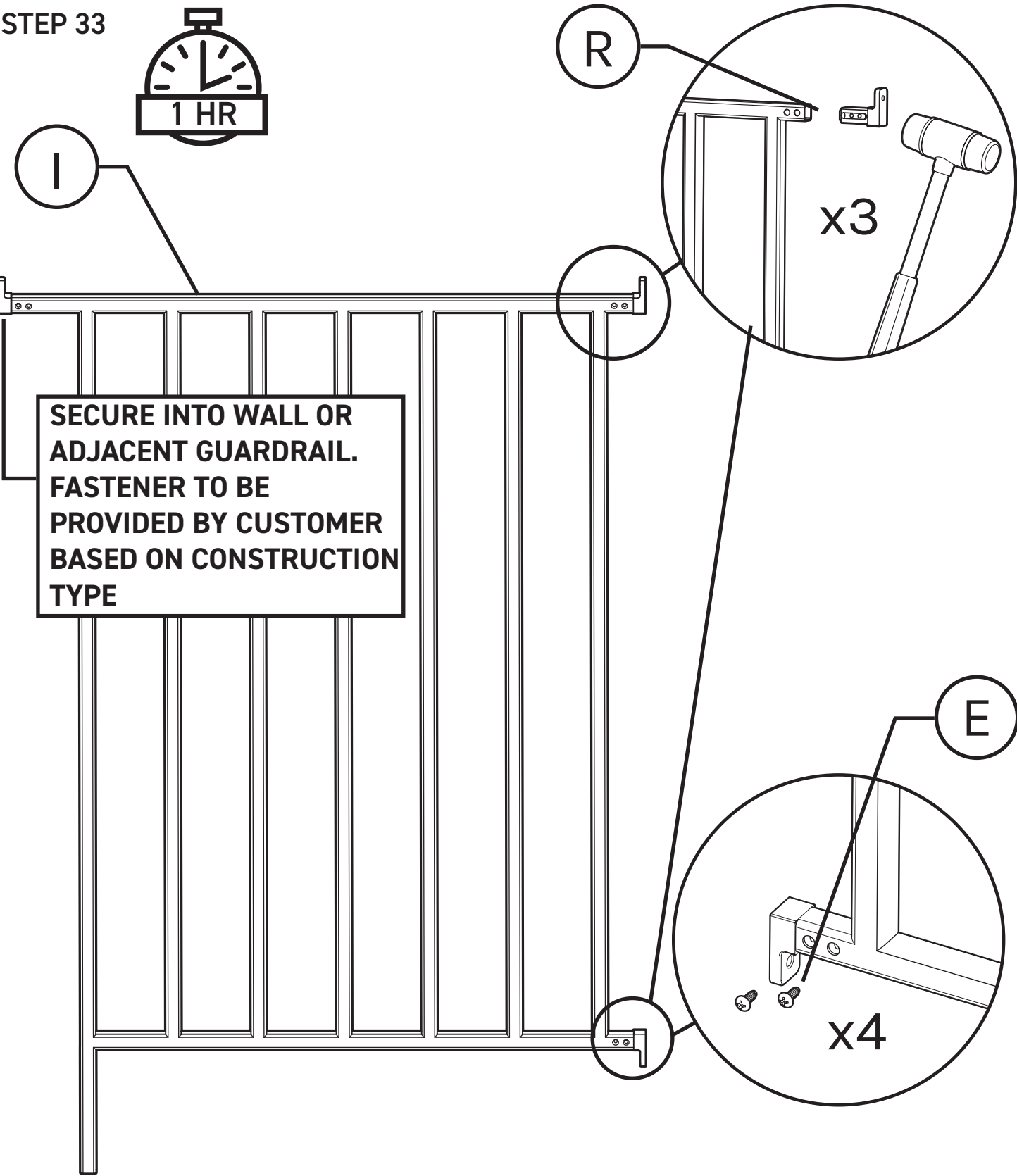


STEP 32



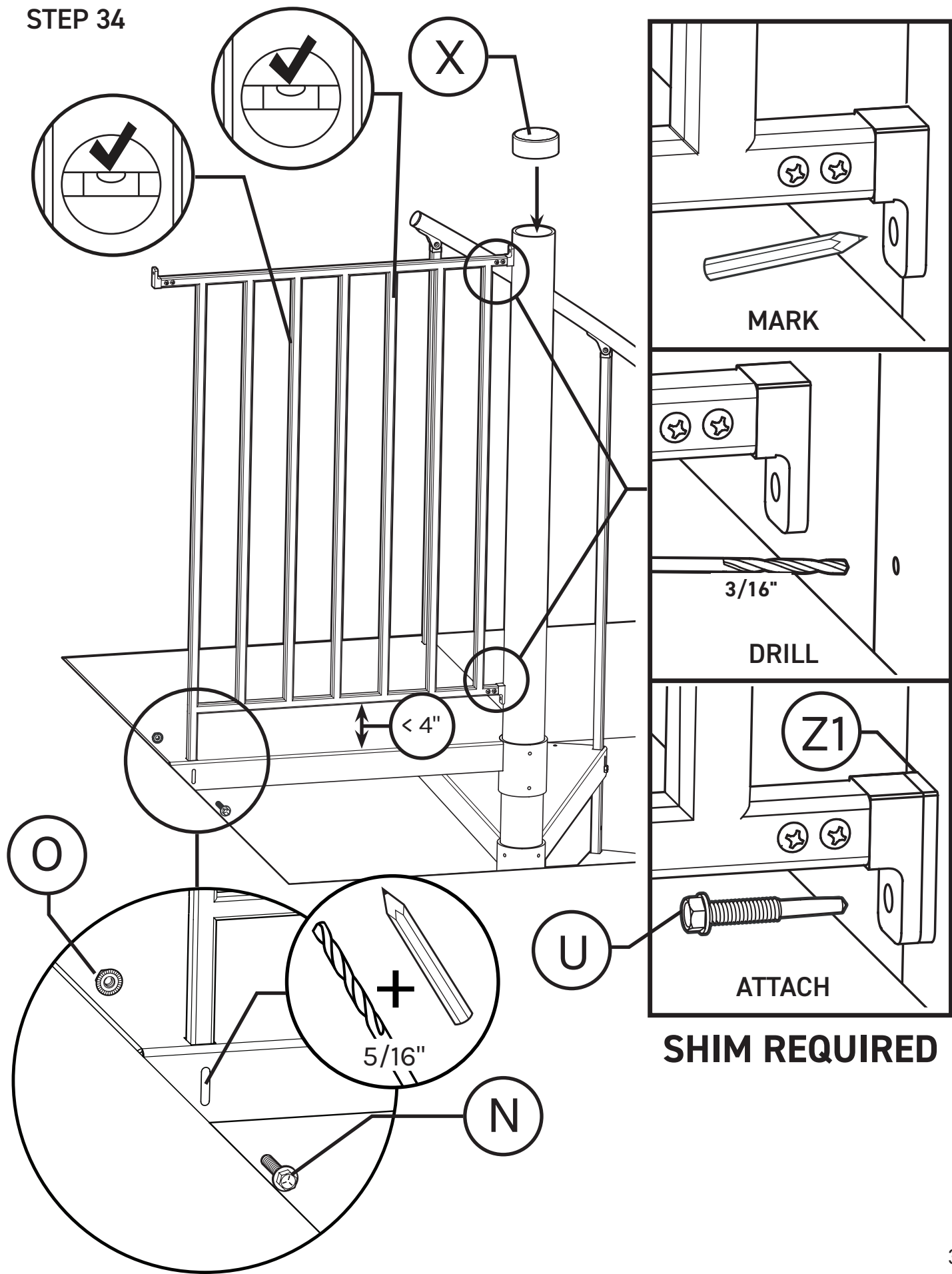
REPEAT FOR ALL MAIN SPINDLES

STEP 33



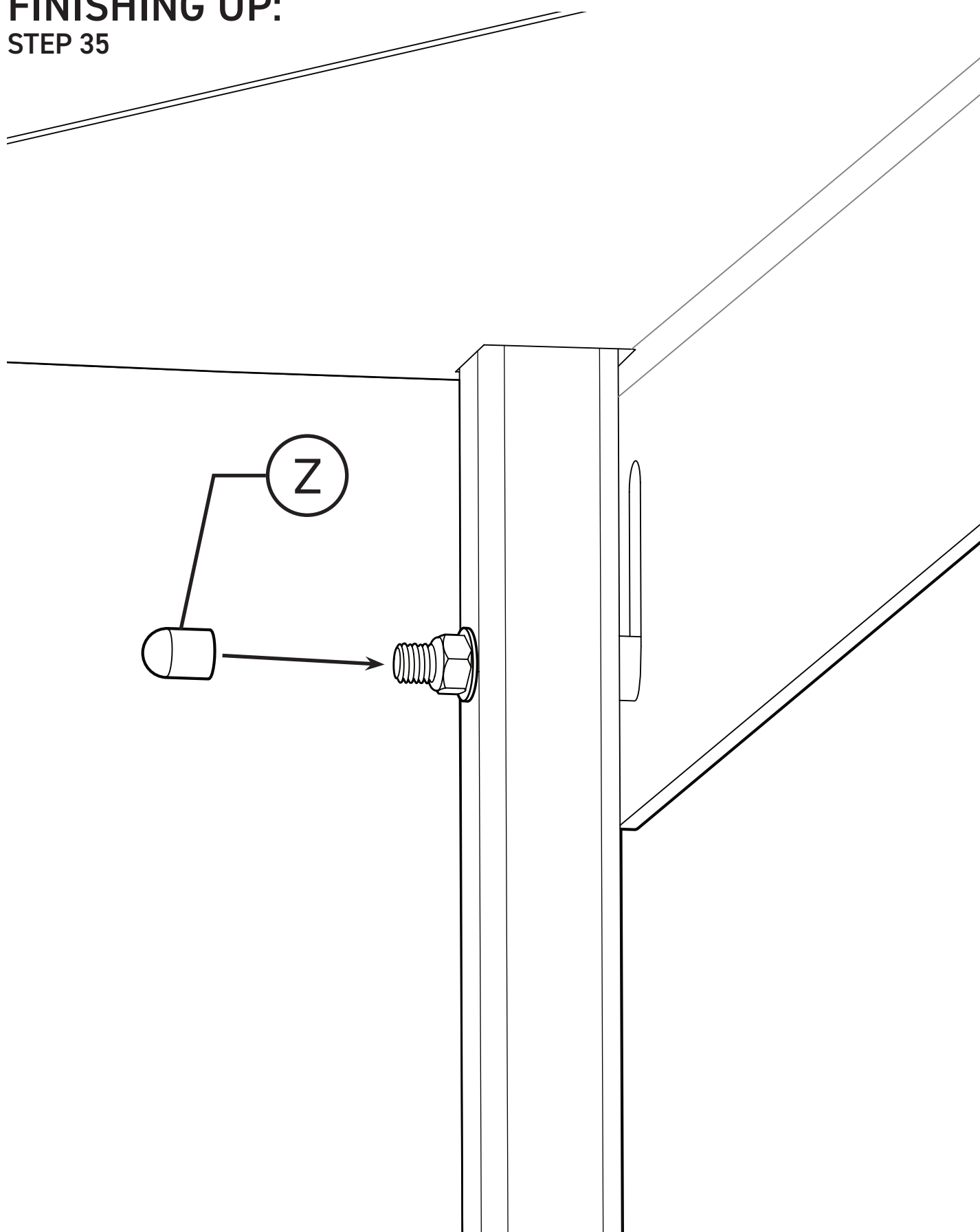
NOTE: FOR STAIRS WITH WOOD COVERINGS, INSTALL THE LANDING COVERING (PG 47 INTERIOR / PG 49 EXTERIOR) PRIOR TO INSTALLING THE LANDING RAIL.

STEP 34



FINISHING UP:

STEP 35



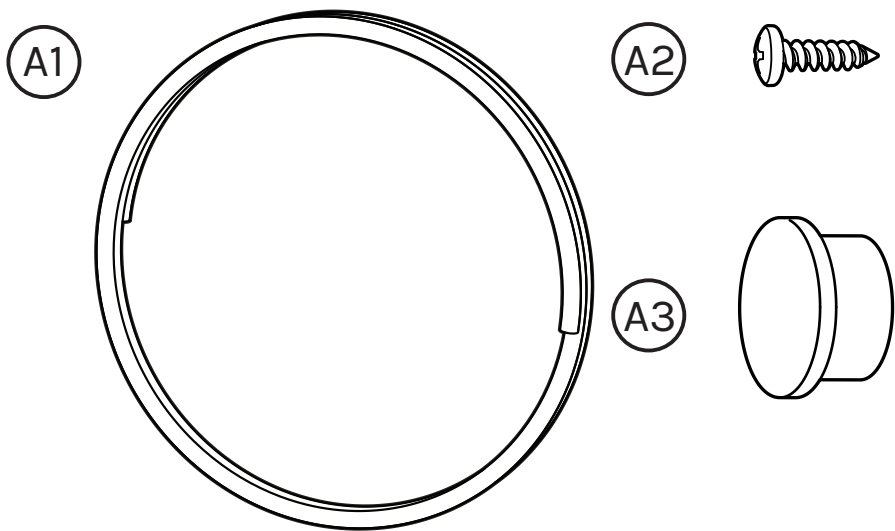
ADD TO ALL EXPOSED SCREW ENDS

SPIRAL STAIR OPTIONS

METAL HANDRAIL INSTALLATION:.....	PAGE 34
IN BETWEEN SPINDLE INSTALLATION:.....	PAGE 41
RISER BAR INSTALLATION:.....	PAGE 51
WOOD COVERING INSTALLATION:.....	PAGE 52
COMPOSITE COVERING INSTALLATION:.....	PAGE 54
WOOD HANDRAIL INSTALLATION:	PAGE 58
SAFETY GATE INSTALLATION:.....	PAGE 61
BALCONY RAILINGS INSTALLATION:.....	PAGE 66
BALCONY RAILING CAP INSTALLATION:	PAGE 76
MULTI-LINE RAILING INSTALLATION:.....	PAGE 77
RING™ LIGHT INSTALLATION:.....	PAGE 81
INNER HANDRAIL INSTALLATION:.....	PAGE 86

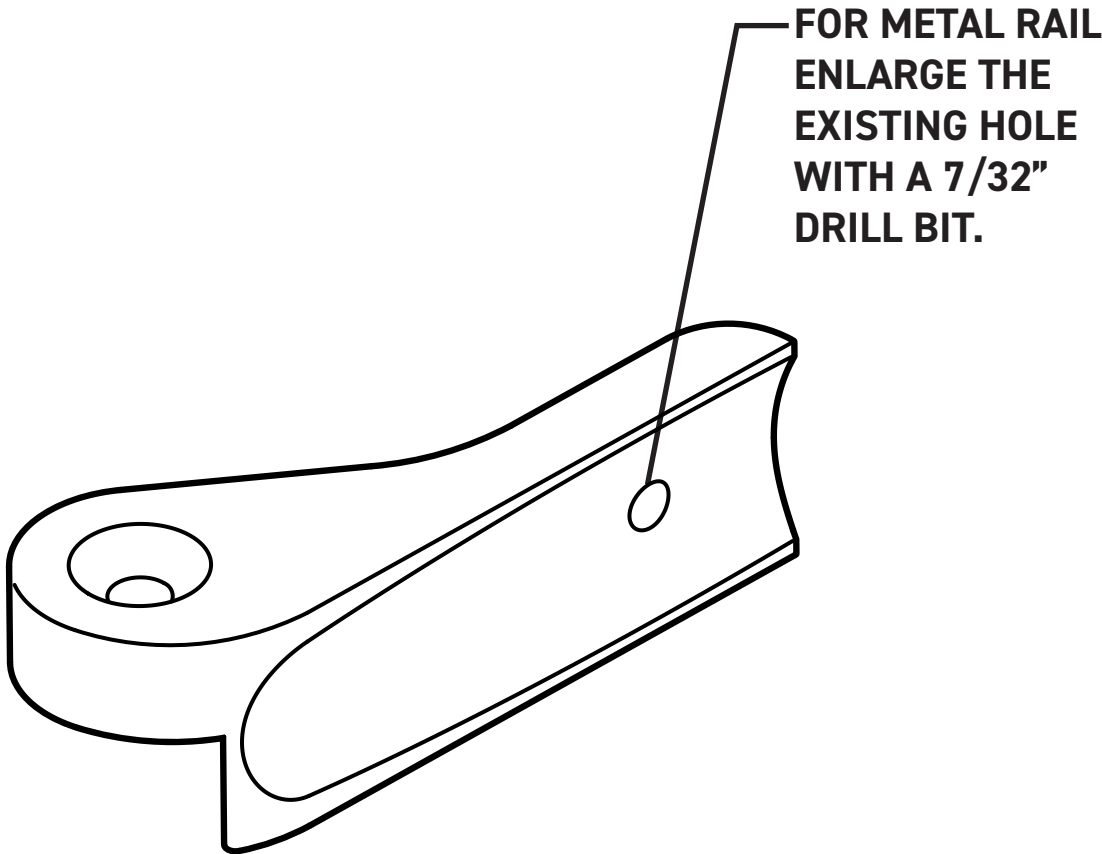
METAL HANDRAIL INSTALLATION:

PARTS

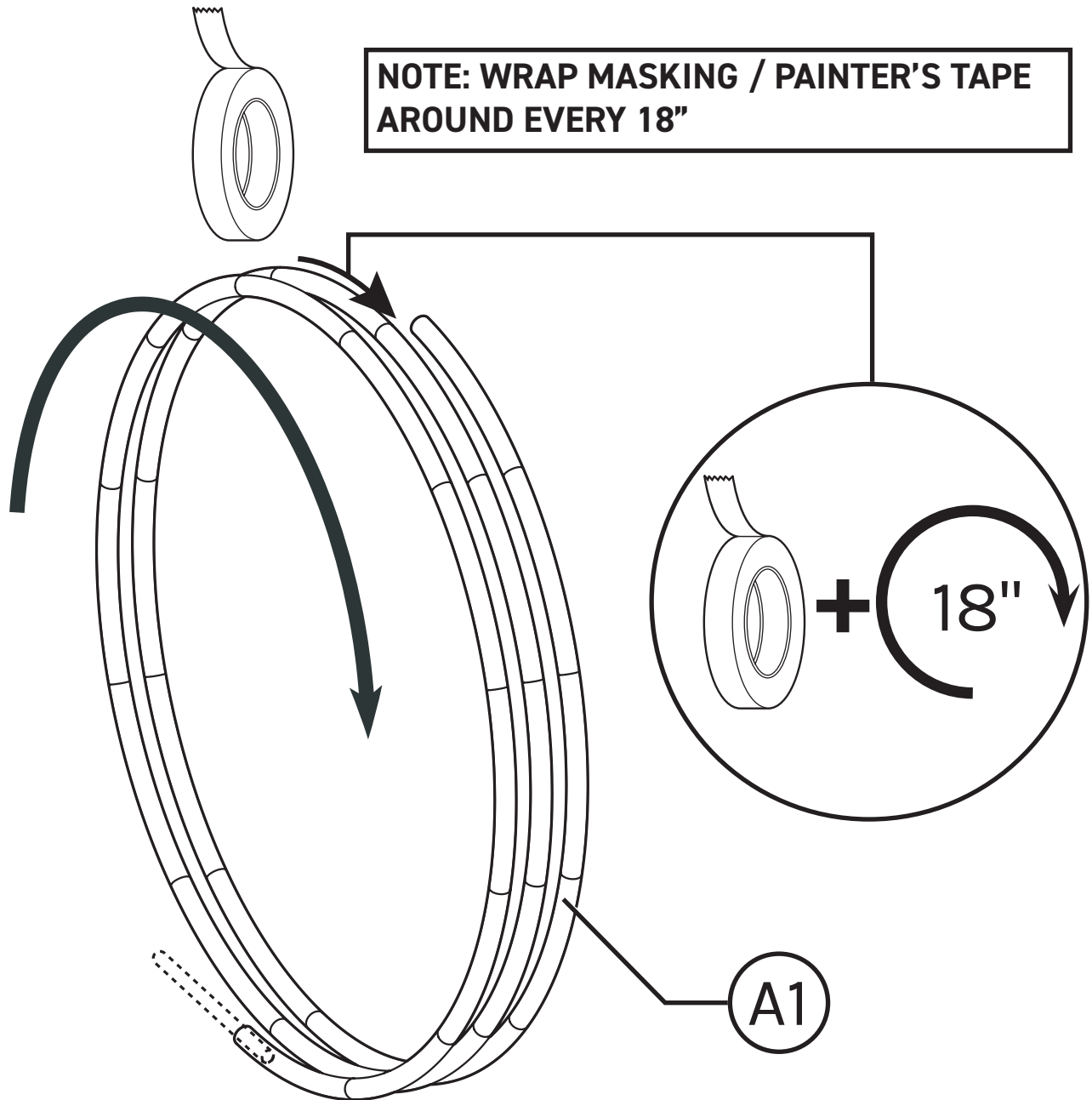


- (A1) Handrail Coil
- (A2) #10 x 3/4" Pan Head Sheet Metal Screw
- (A3) Handrail End Cap

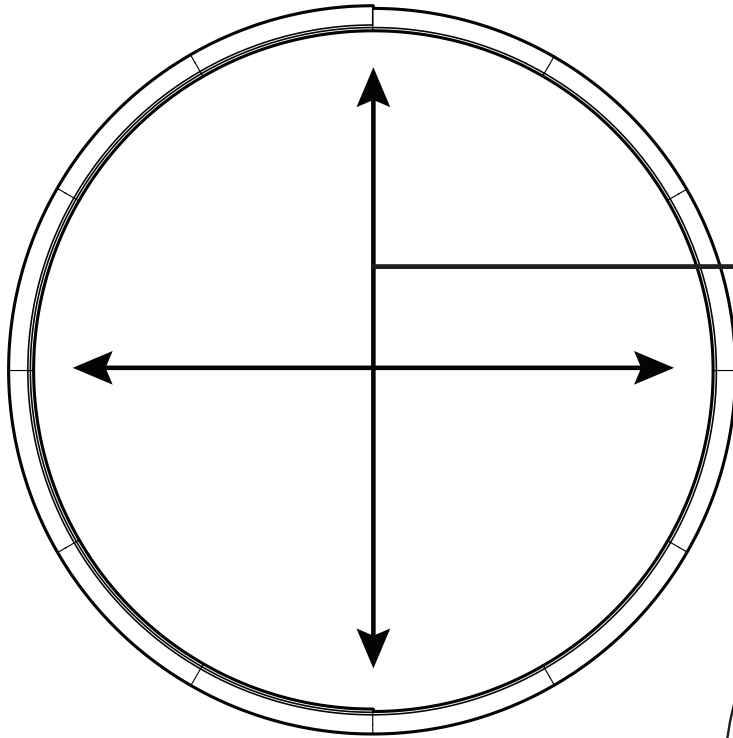
ASSEMBLY NOTE!!



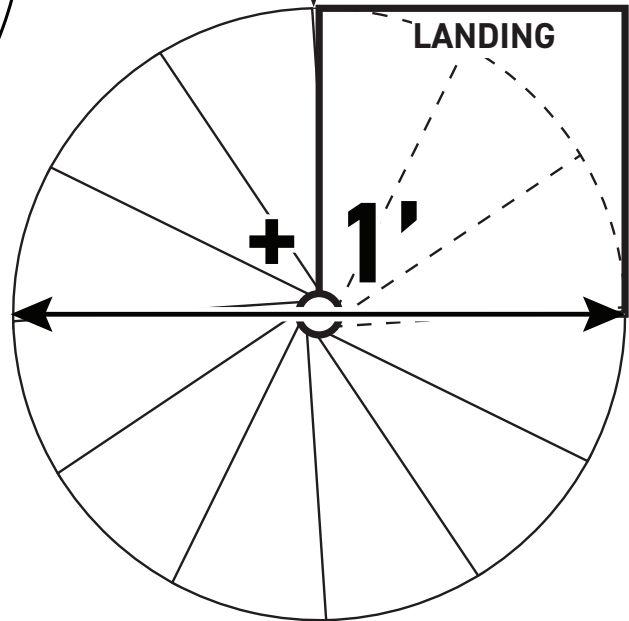
STEP 36



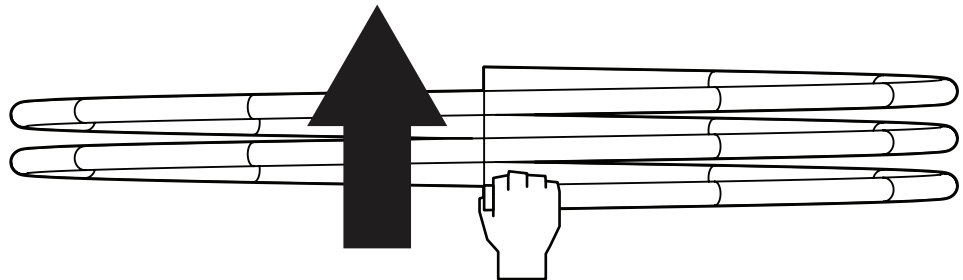
!! NOTE !! METAL RAILINGS CANNOT BE REFORMED ONCE YOU START EXPANDING IT. EXPAND SLOWLY, ROTATING TO THE NEXT MARK AND EXPAND AGAIN.



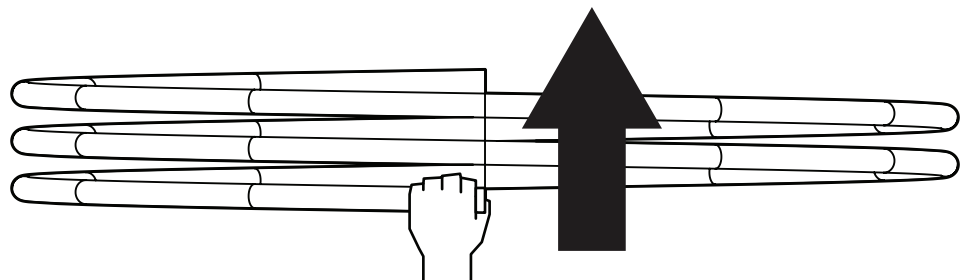
SLOWLY INCREASE DIAMETER OF METAL HAND RAIL UNTIL IT IS 1 FOOT LARGER THAN YOUR STAIR DIAMETER.



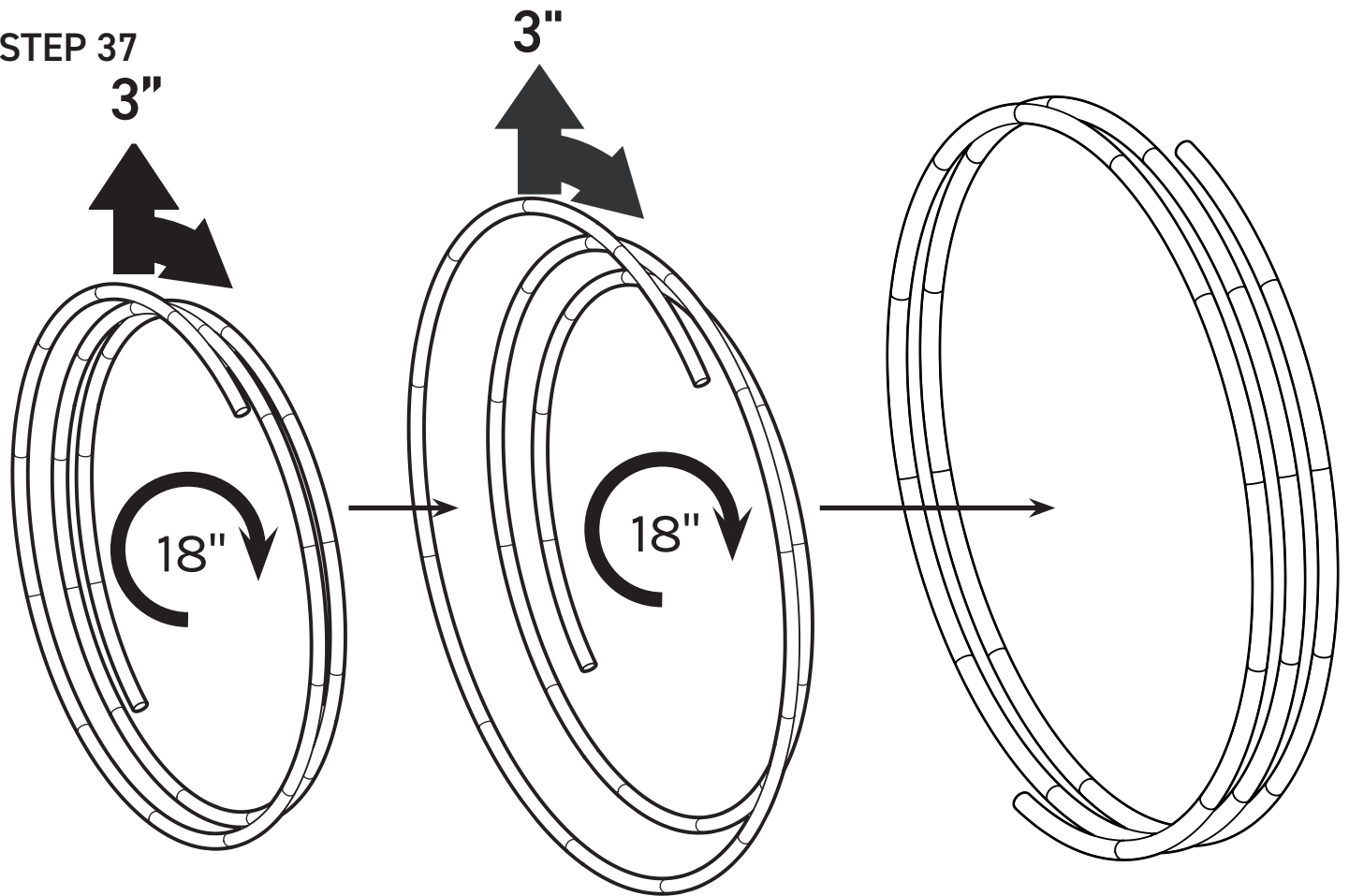
RIGHT HAND UP



LEFT HAND UP

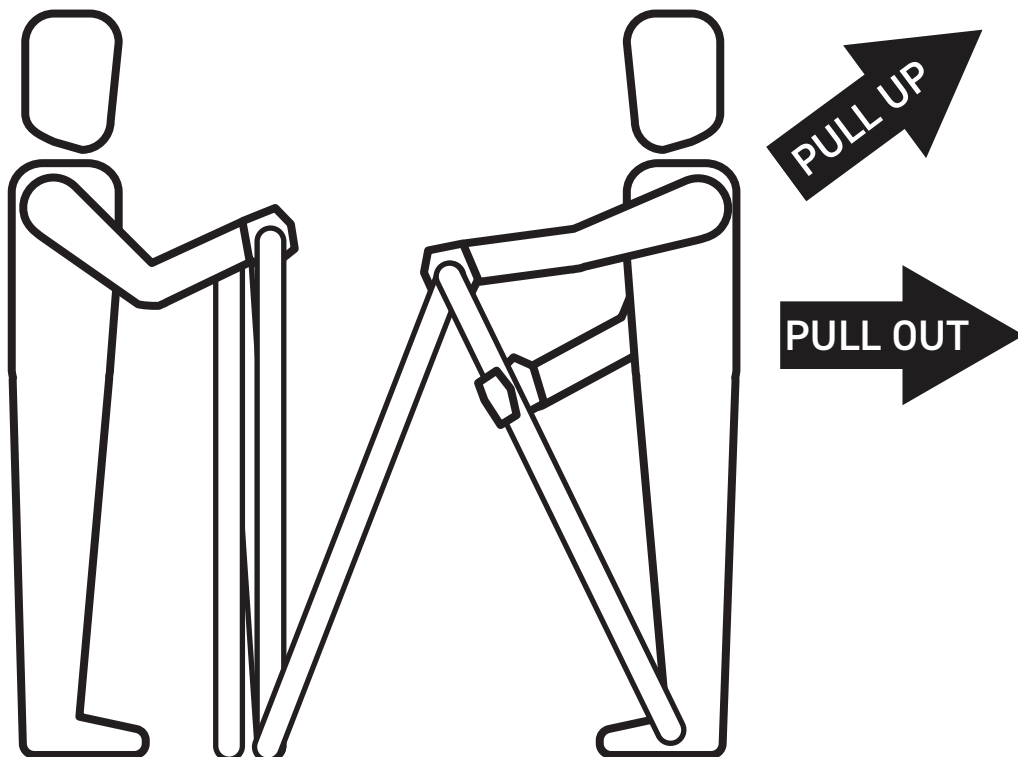


STEP 37

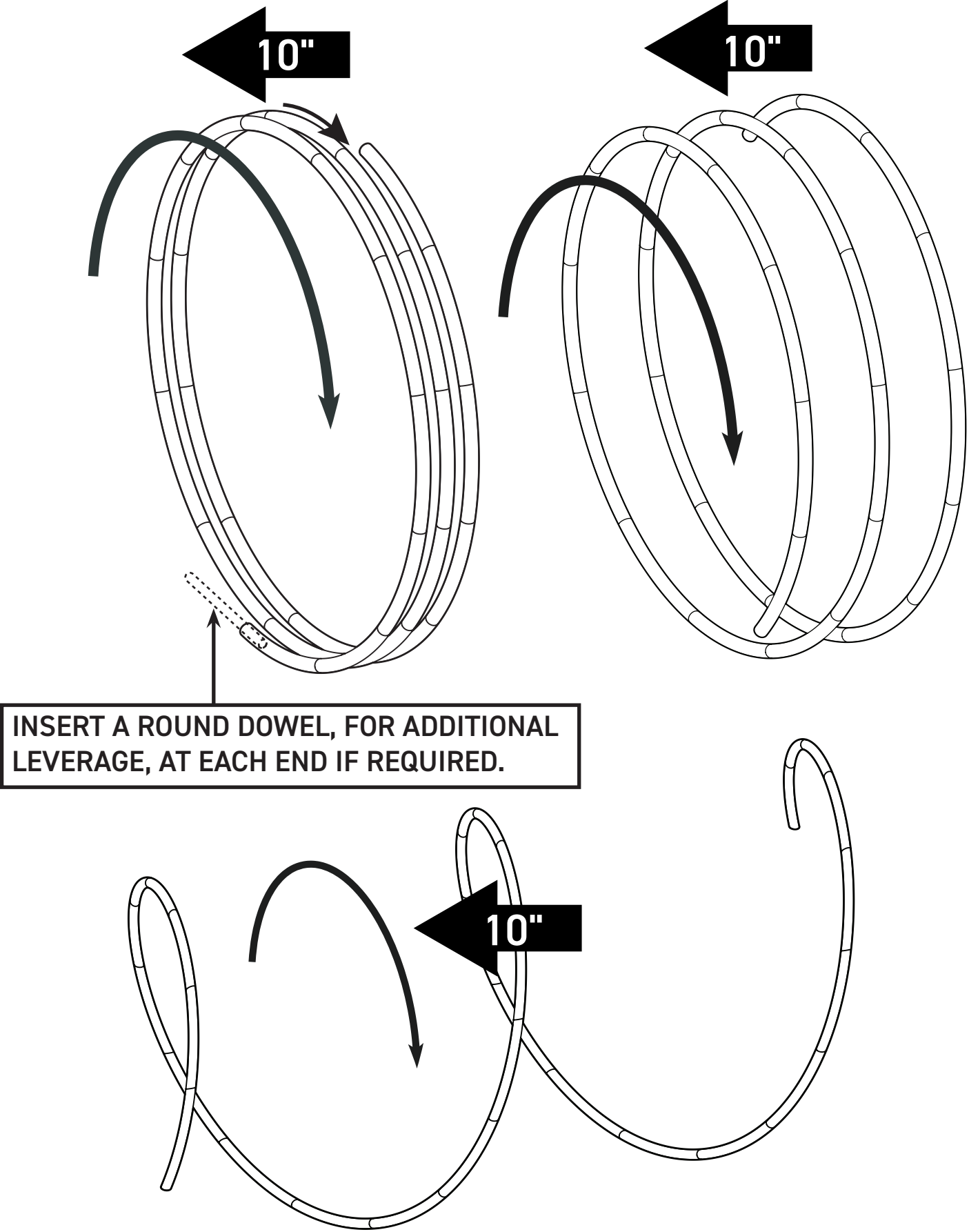


EXPANDING THE METAL RAILING

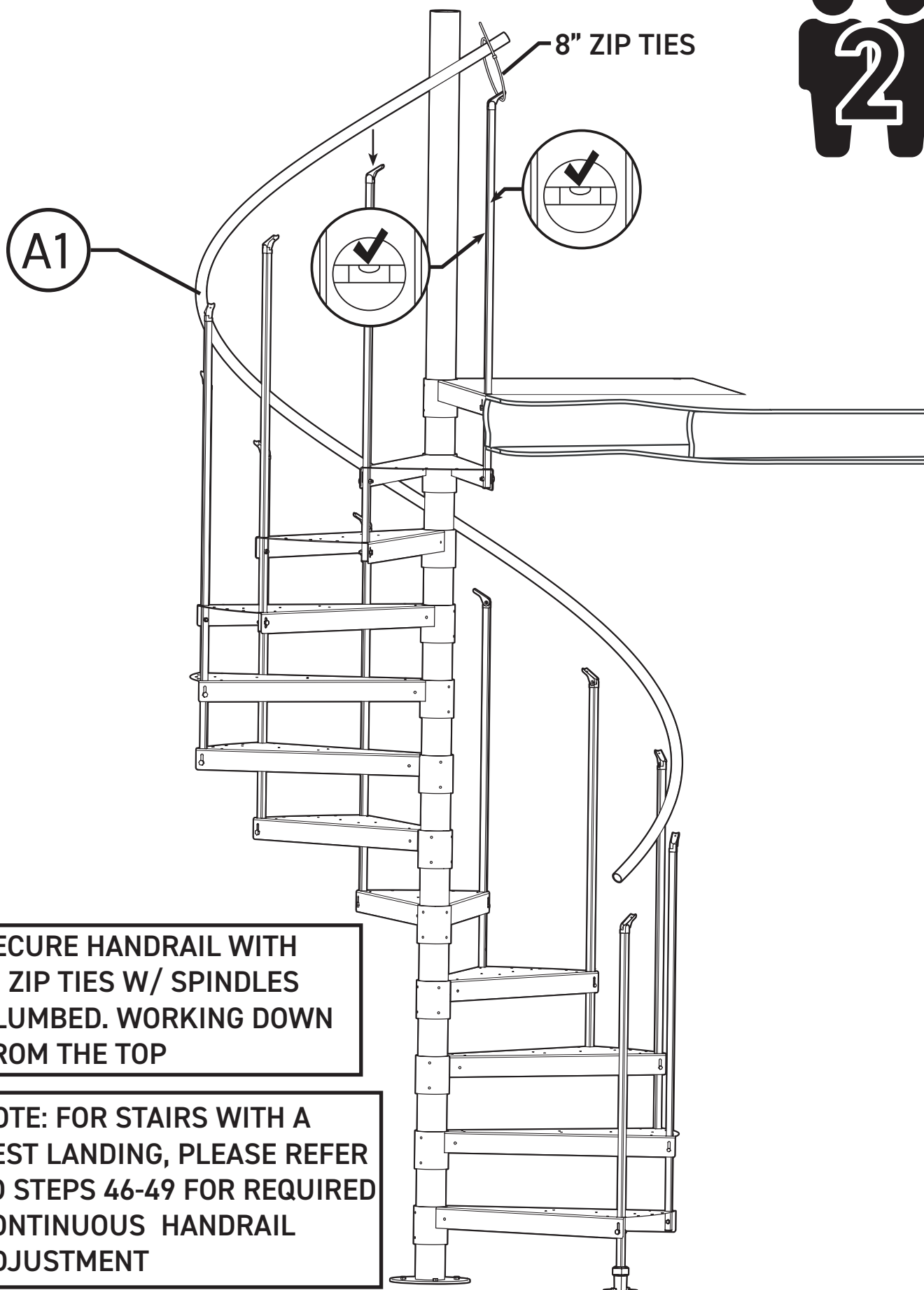
1. AT THE MARK PULL UP AND OUT.
2. ROTATE TO THE NEXT MARK AND REPEAT.
3. EXPAND COIL EVENLY, AVOID FLAT SPOTS.



STEP 38



STEP 39

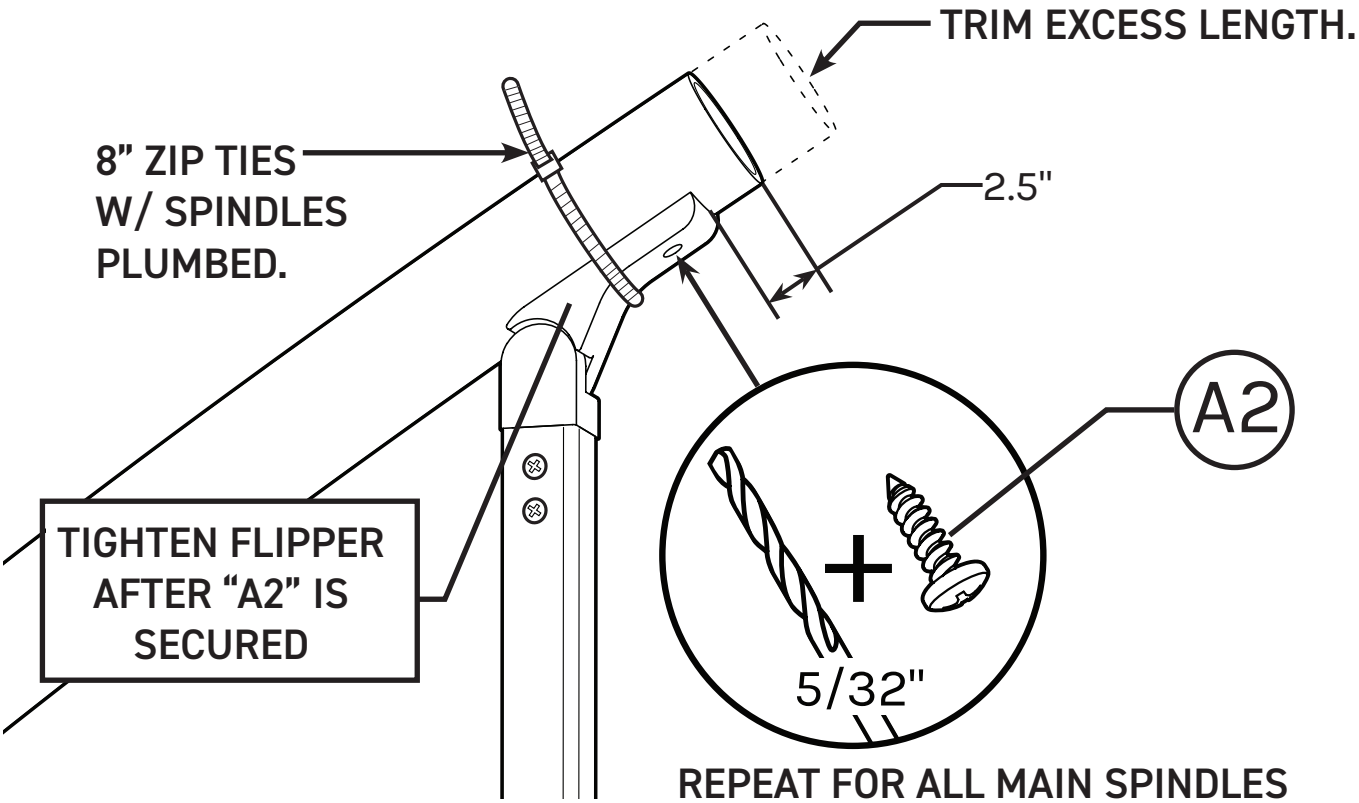


**SECURE HANDRAIL WITH
8" ZIP TIES W/ SPINDLES
PLUMBED. WORKING DOWN
FROM THE TOP**

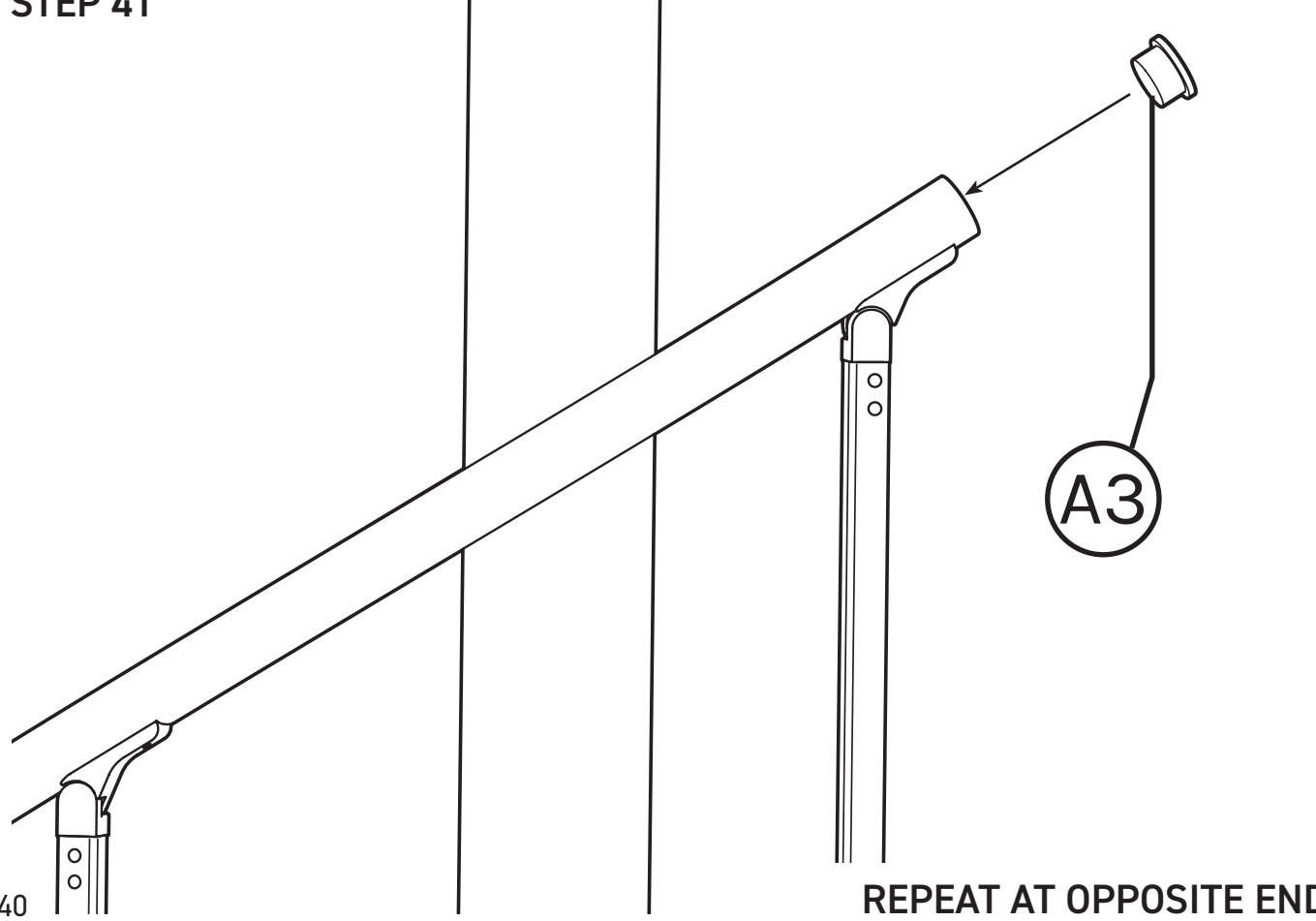
**NOTE: FOR STAIRS WITH A
REST LANDING, PLEASE REFER
TO STEPS 46-49 FOR REQUIRED
CONTINUOUS HANDRAIL
ADJUSTMENT**

STEP 40

METAL HANDRAIL ONLY



STEP 41

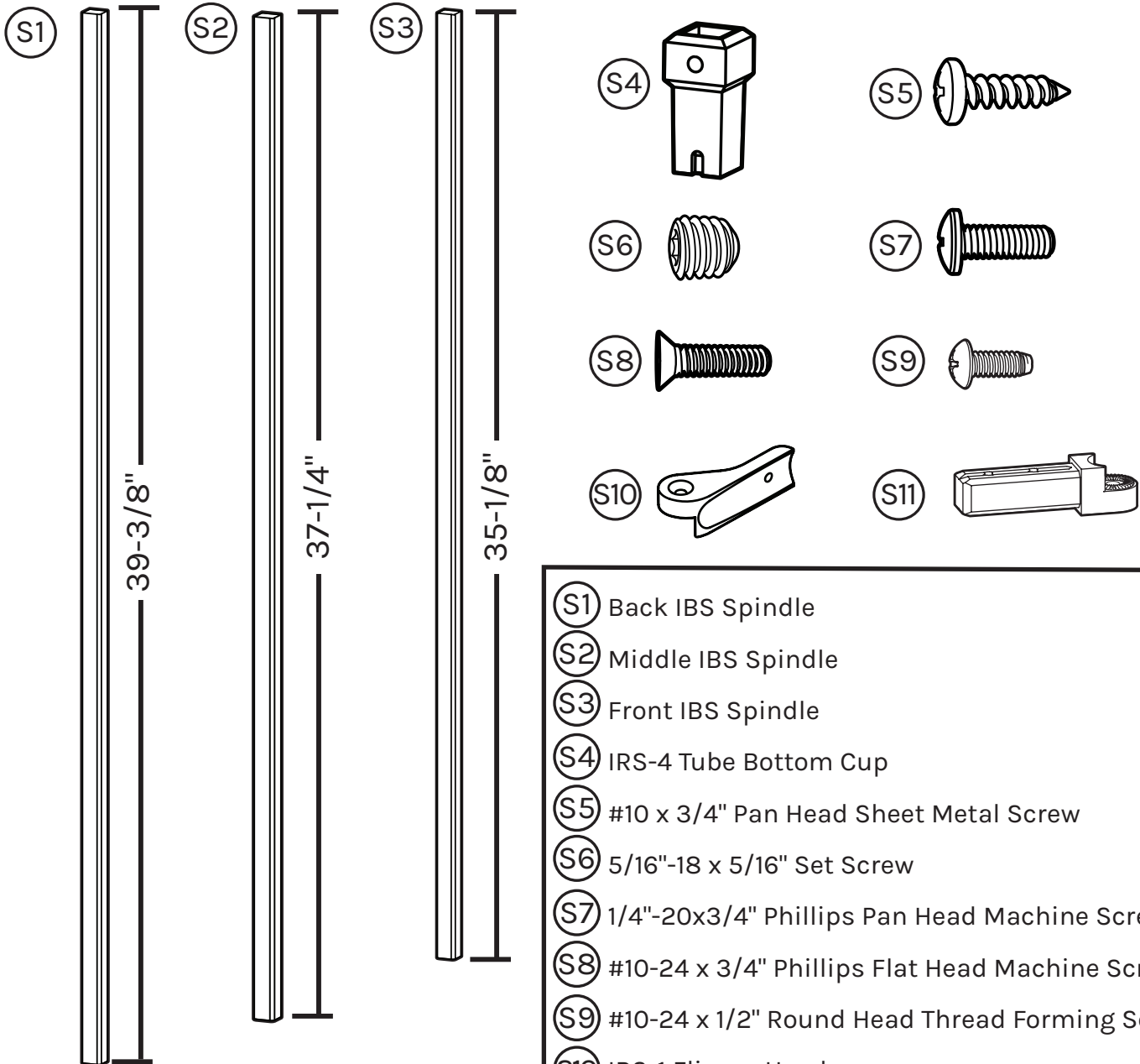


IN-BETWEEN SPINDLE (IBS) INSTALLATION:

FOR 5'-0" THRU 6'-0" CODE COMPLIANT STAIRS: OTHER DIAMETERS WILL REQUIRE HOLES TO BE DRILLED FOR IBS SPINDLES.



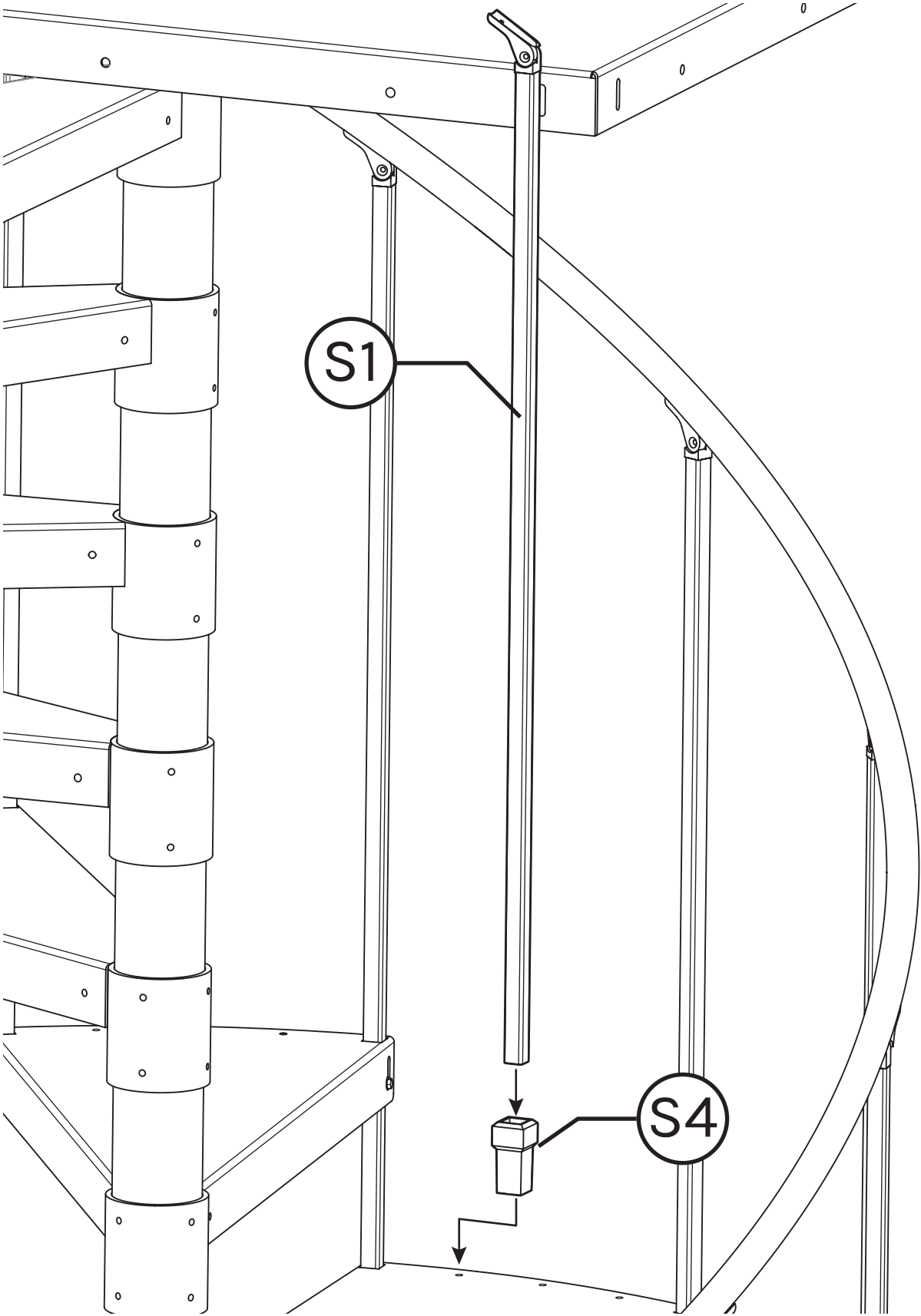
PARTS



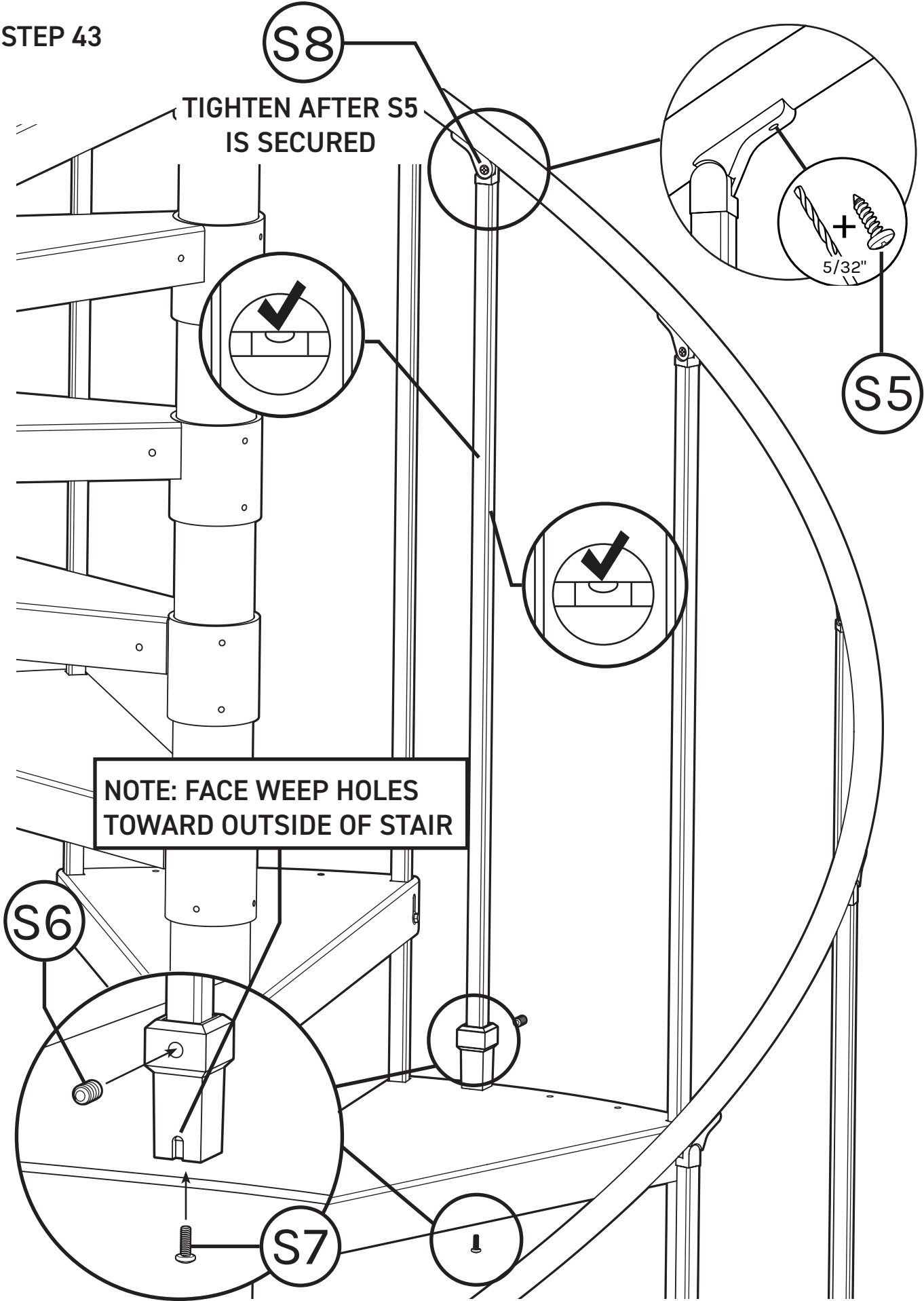
- (S1) Back IBS Spindle
- (S2) Middle IBS Spindle
- (S3) Front IBS Spindle
- (S4) IRS-4 Tube Bottom Cup
- (S5) #10 x 3/4" Pan Head Sheet Metal Screw
- (S6) 5/16"-18 x 5/16" Set Screw
- (S7) 1/4"-20x3/4" Phillips Pan Head Machine Screw
- (S8) #10-24 x 3/4" Phillips Flat Head Machine Screw
- (S9) #10-24 x 1/2" Round Head Thread Forming Screw
- (S10) IRS-1 Flipper Head
- (S11) IRS-2 Spindle Top Fitting

**NOTE: PLEASE REFER TO STEP 2 FOR
ASSEMBLY OF THE IBS SPINDLES.**

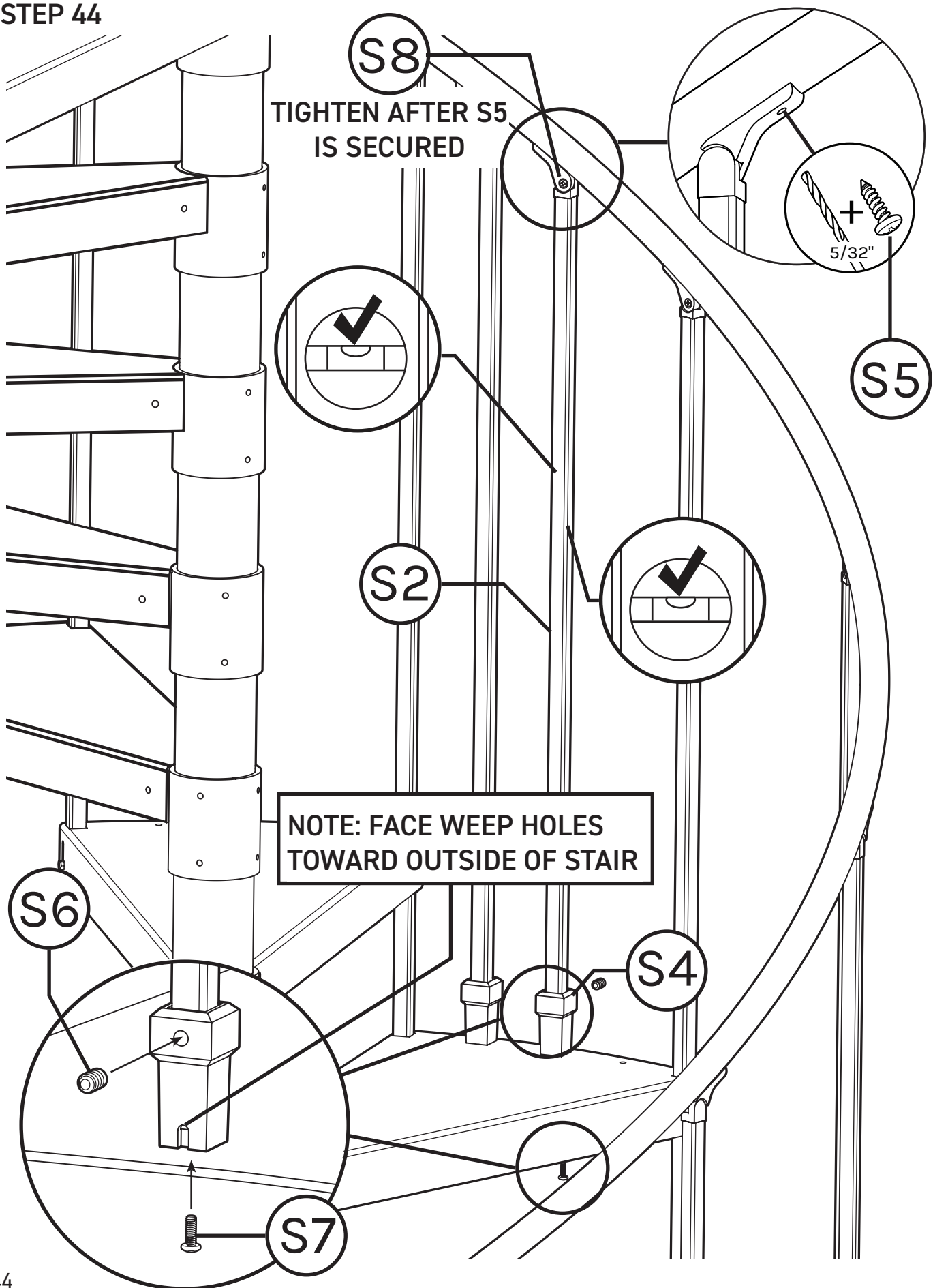
STEP 42



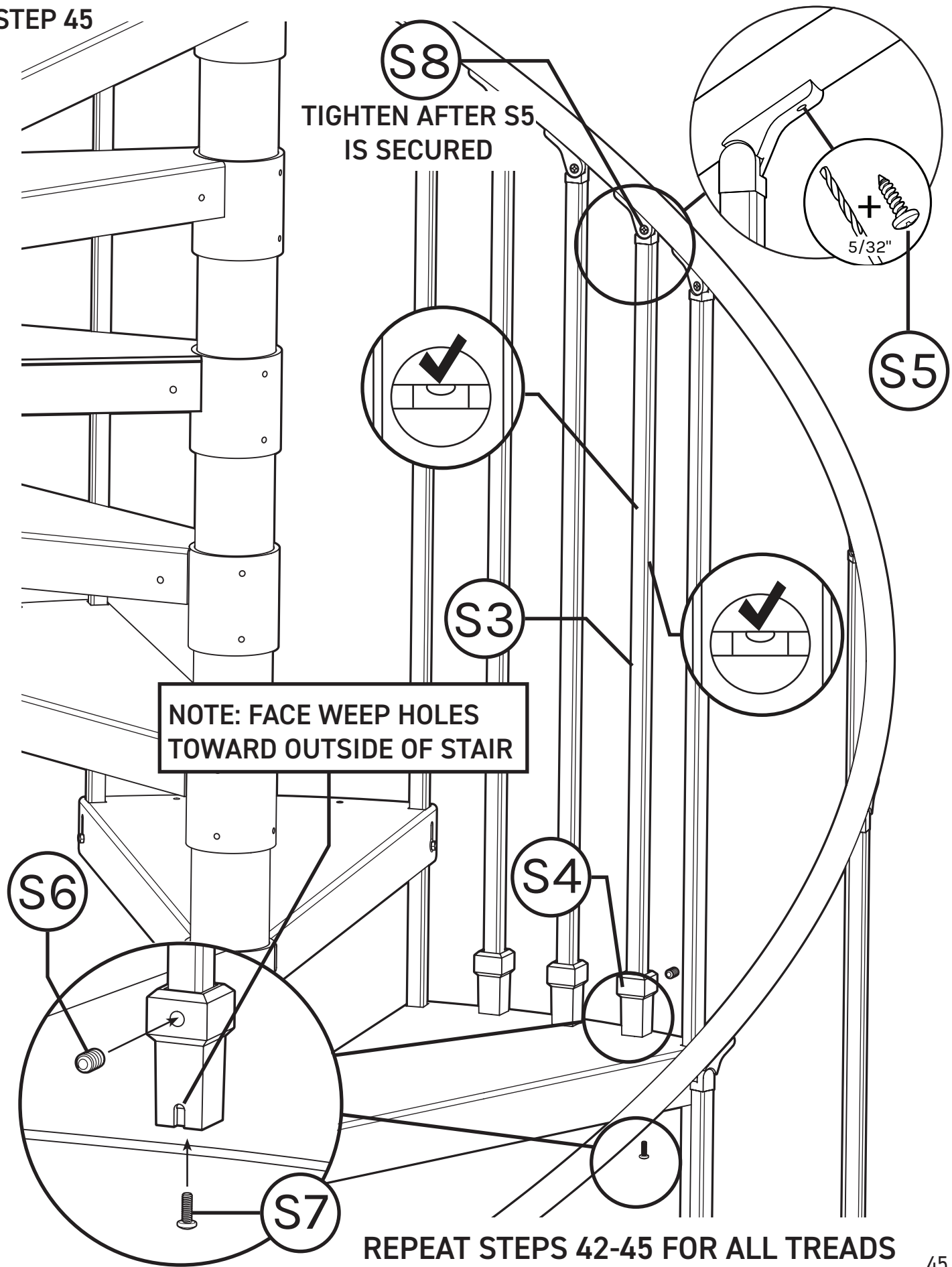
STEP 43



STEP 44

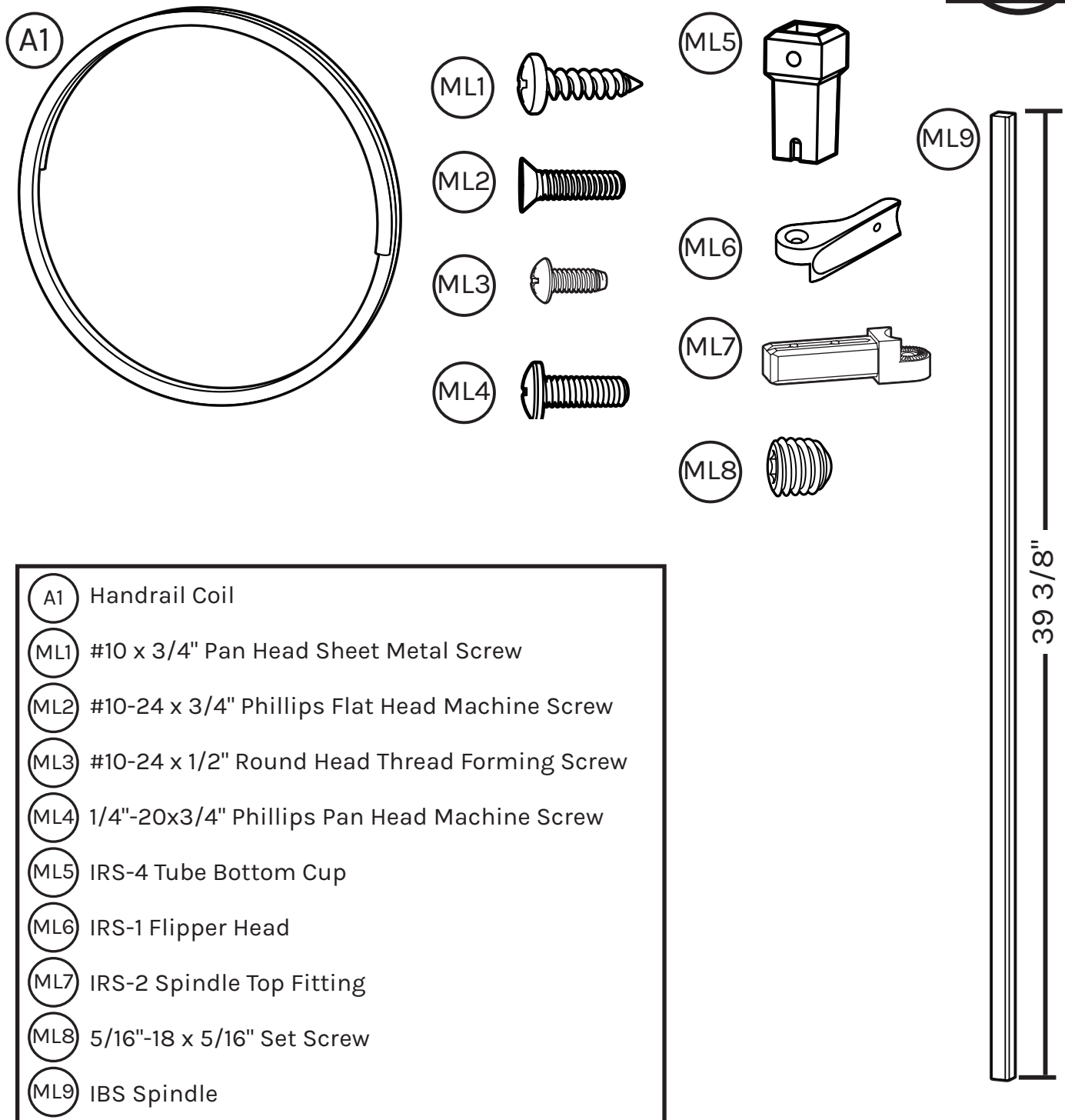


STEP 45



MID LANDING HANDRAIL ASSEMBLY:

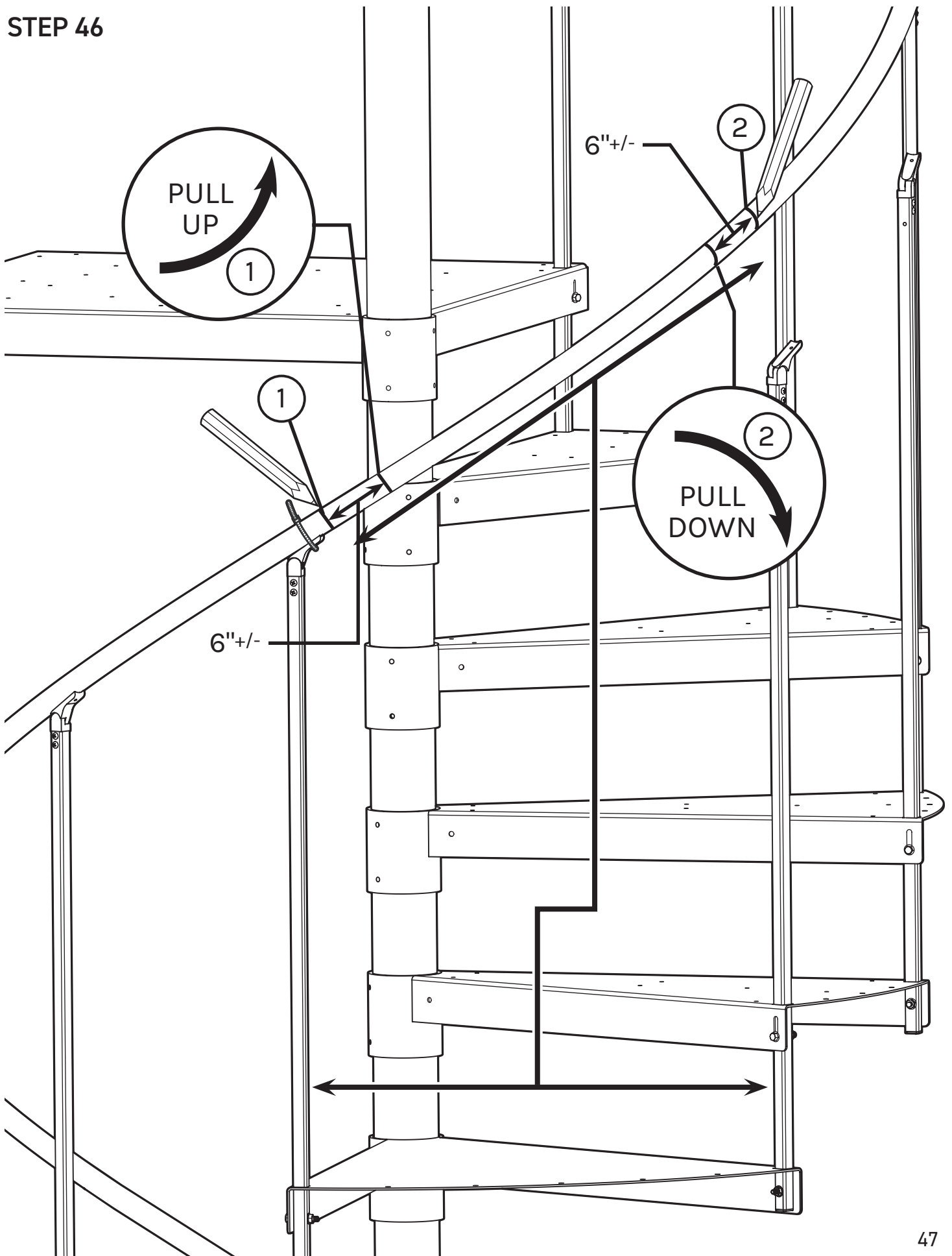
PARTS



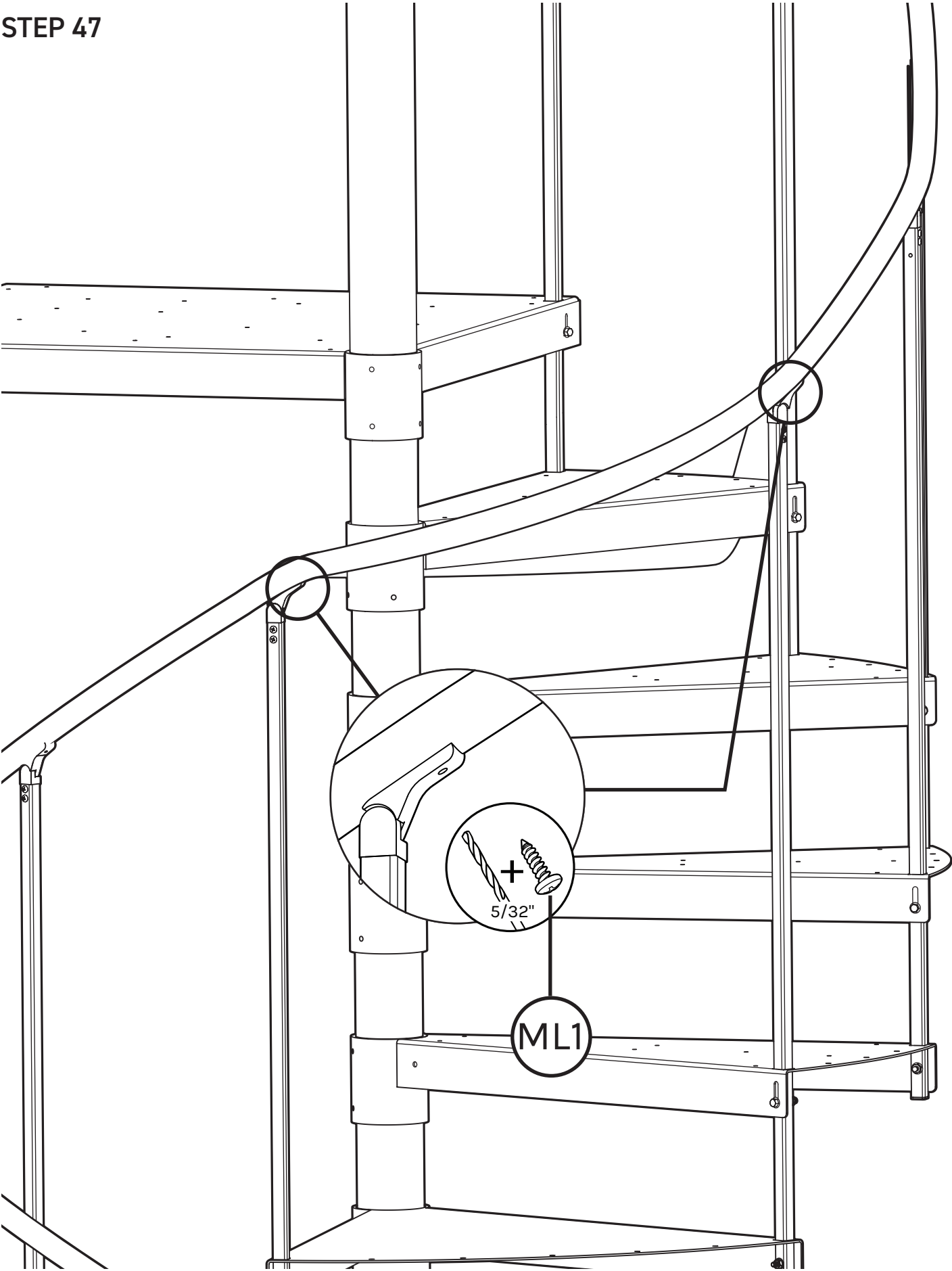
- A1 Handrail Coil
- ML1 #10 x 3/4" Pan Head Sheet Metal Screw
- ML2 #10-24 x 3/4" Phillips Flat Head Machine Screw
- ML3 #10-24 x 1/2" Round Head Thread Forming Screw
- ML4 1/4"-20x3/4" Phillips Pan Head Machine Screw
- ML5 IRS-4 Tube Bottom Cup
- ML6 IRS-1 Flipper Head
- ML7 IRS-2 Spindle Top Fitting
- ML8 5/16"-18 x 5/16" Set Screw
- ML9 IBS Spindle

**NOTE: PLEASE REFER TO STEP 2 FOR
ASSEMBLY OF THE IBS SPINDLES.**

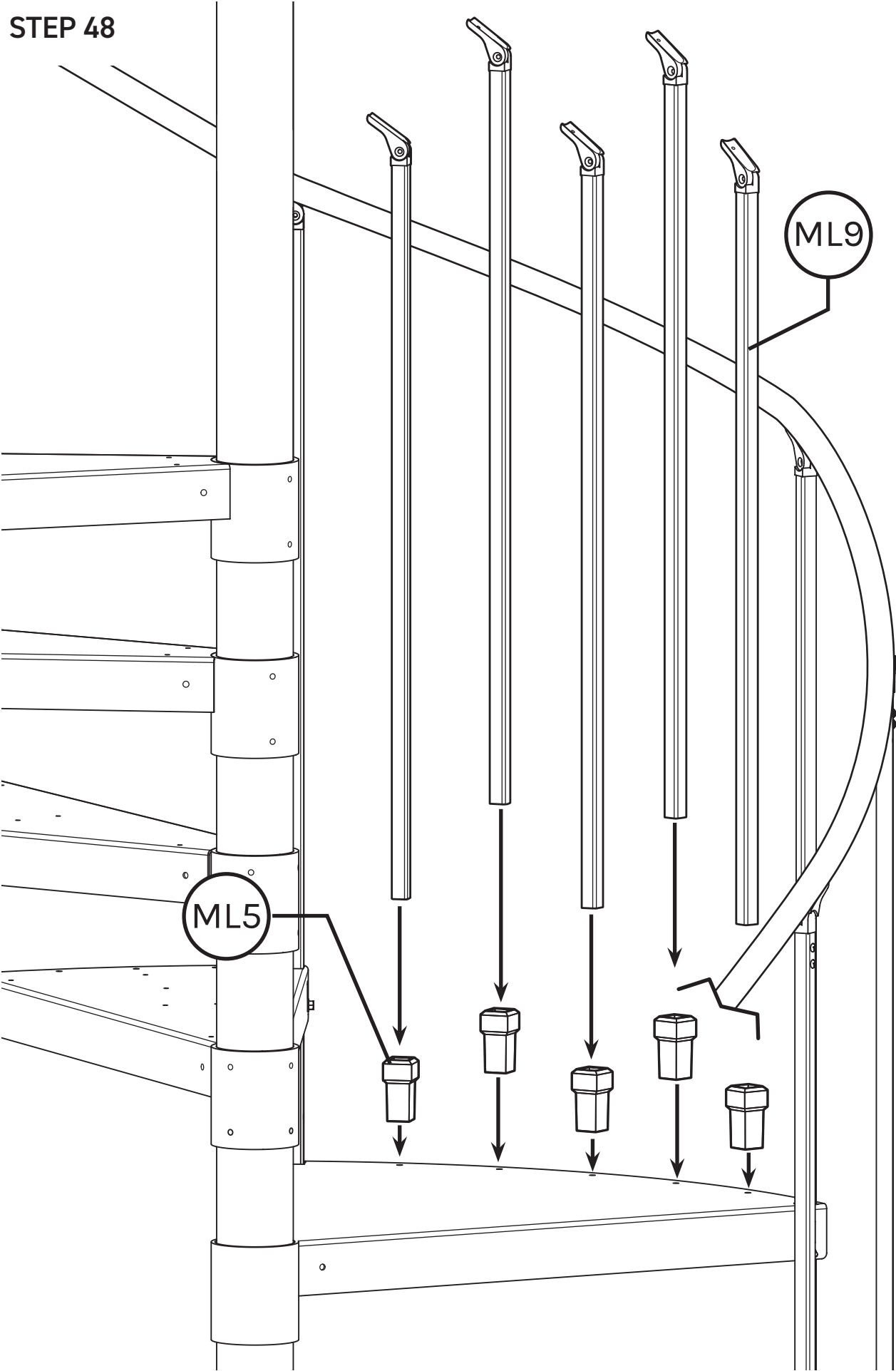
STEP 46



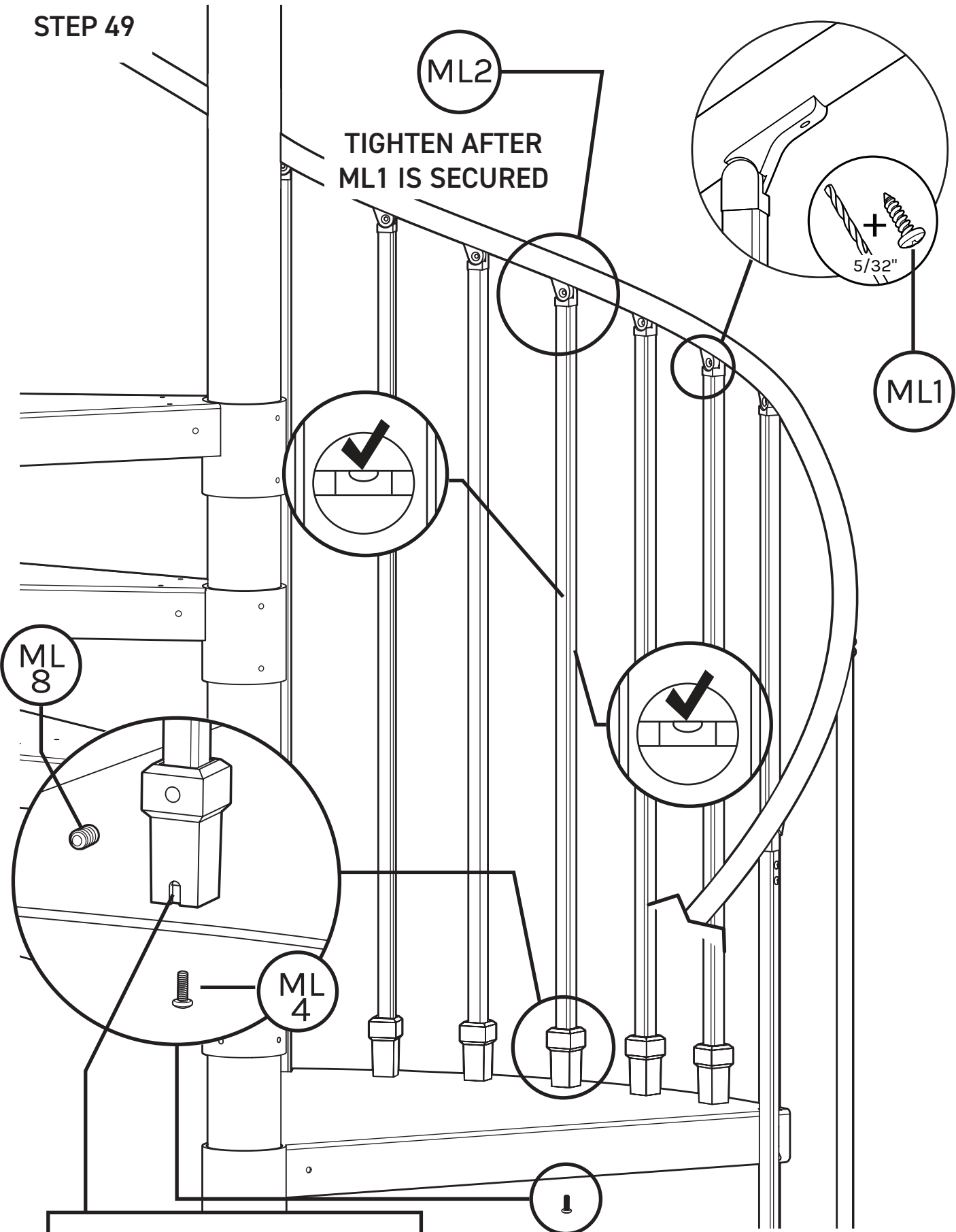
STEP 47



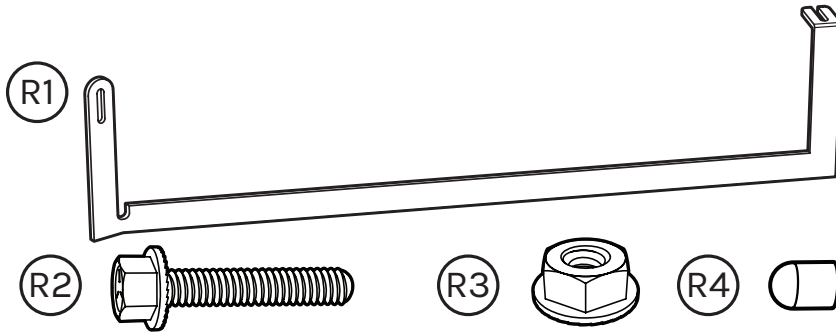
STEP 48



STEP 49

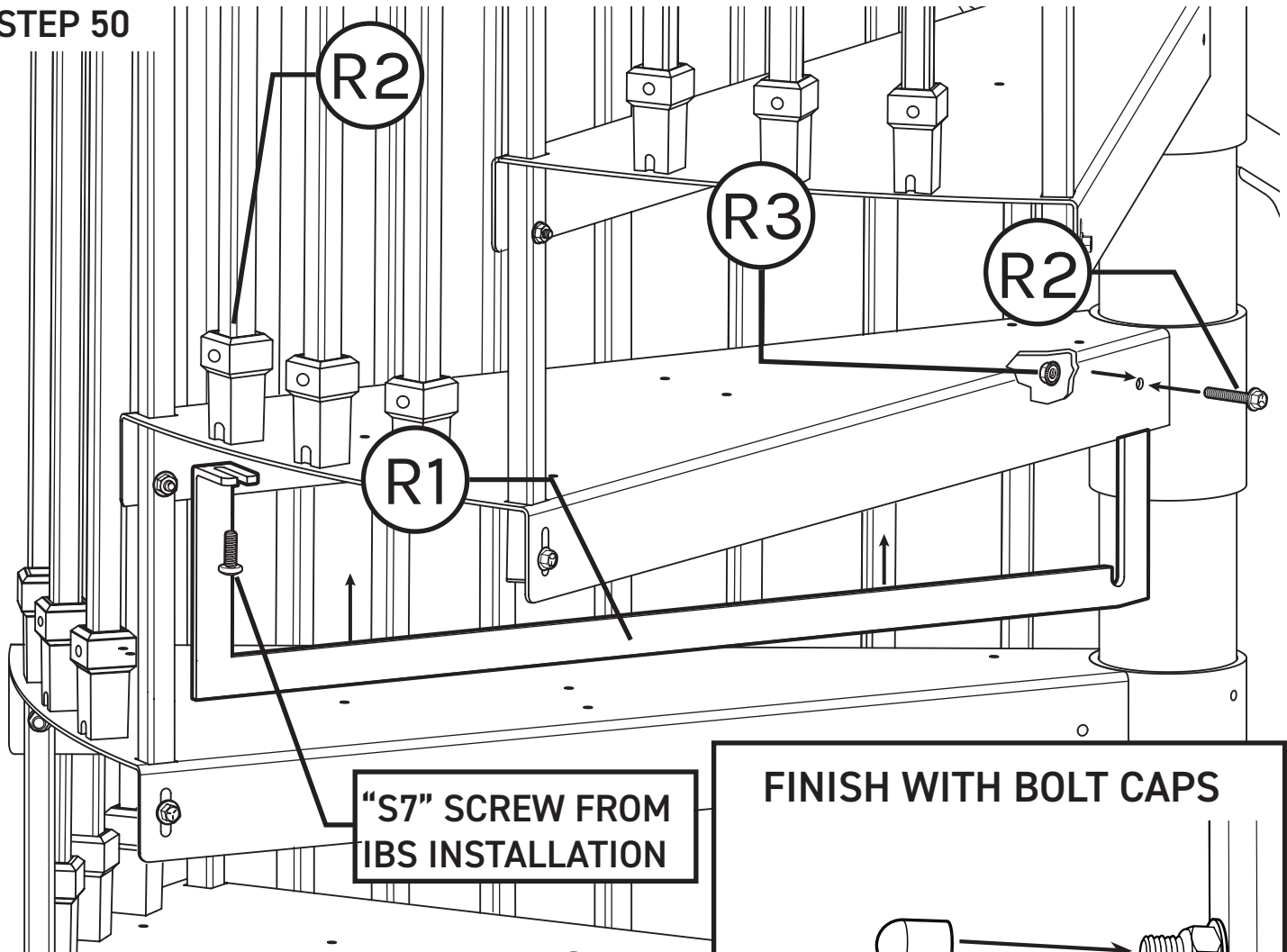


RISER BAR INSTALLATION: PARTS

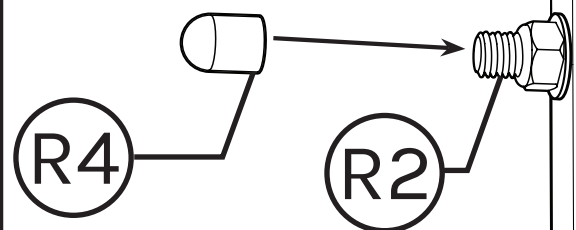


- (R1) Riser Bar
- (R2) 1/4"-20 x 3/4" Hex Serrated Flange Bolt
- (R3) 1/4"-20 x 3/4" Hex Serrated Flange Nut
- (R4) 1/4"-20 x 3/4" Hex Serrated Flange Bolt Cap

STEP 50



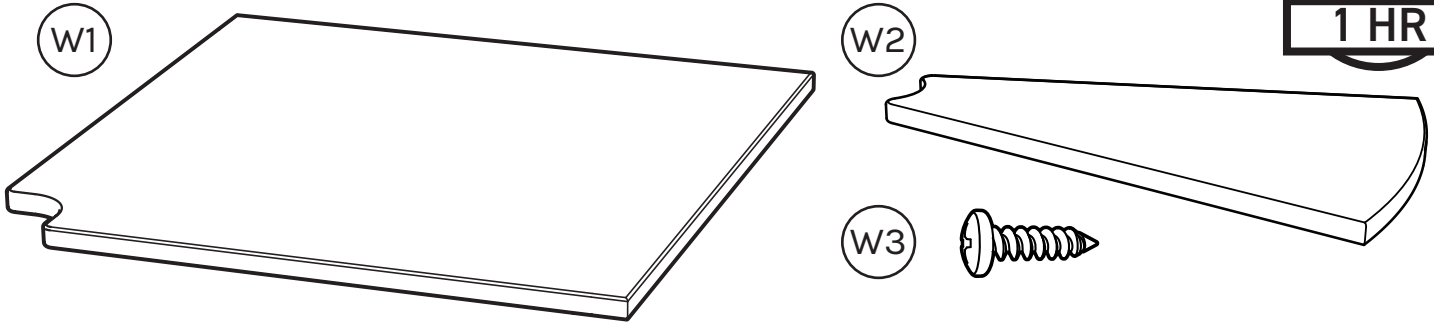
FINISH WITH BOLT CAPS



REPEAT FOR ALL TREADS

WOOD COVERING INSTALLATION: (INTERIOR USE)

PARTS

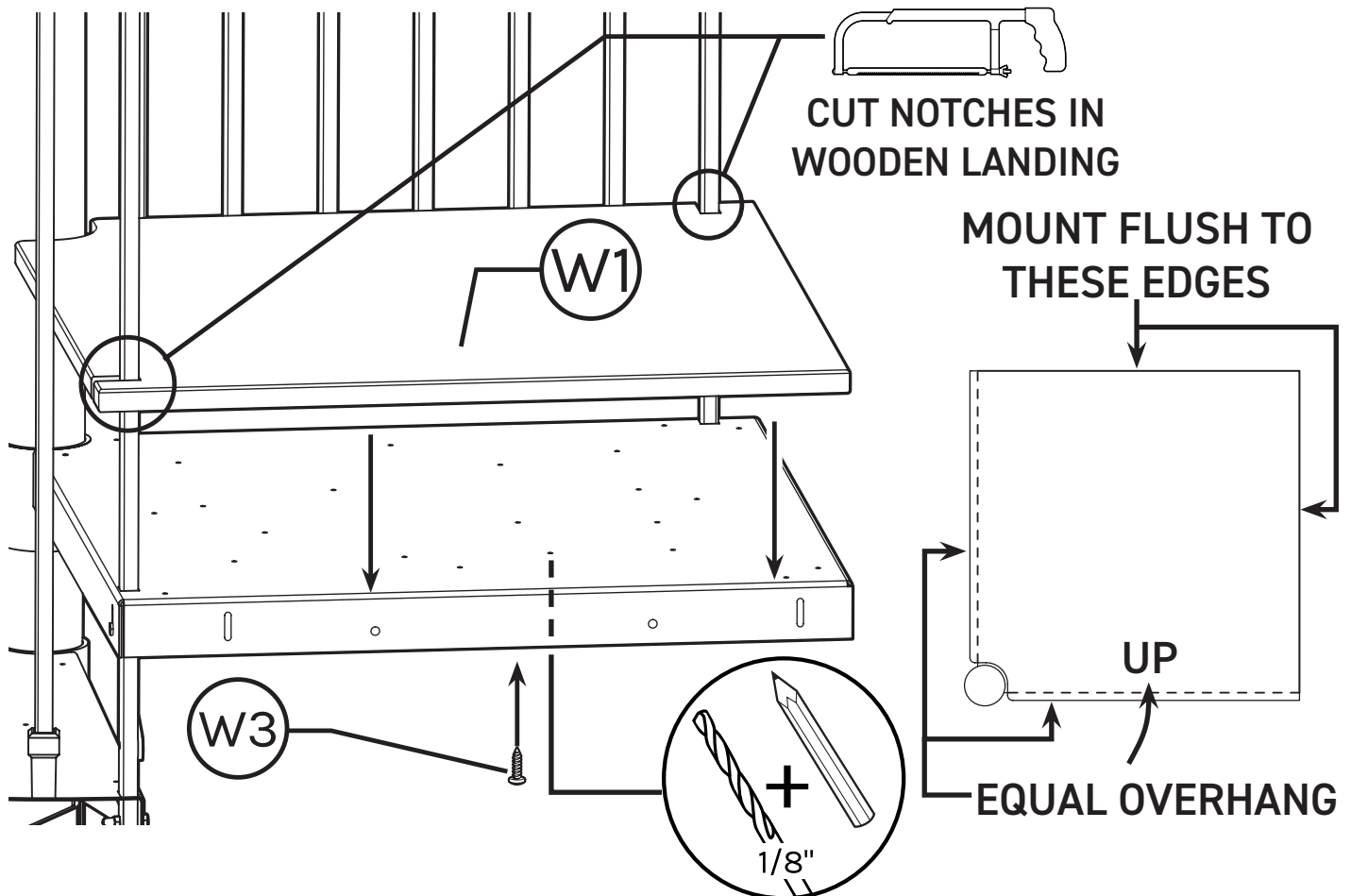


(W1) Wood Landing Covering

(W3) #10x3/4 Pan Head Wood Screw

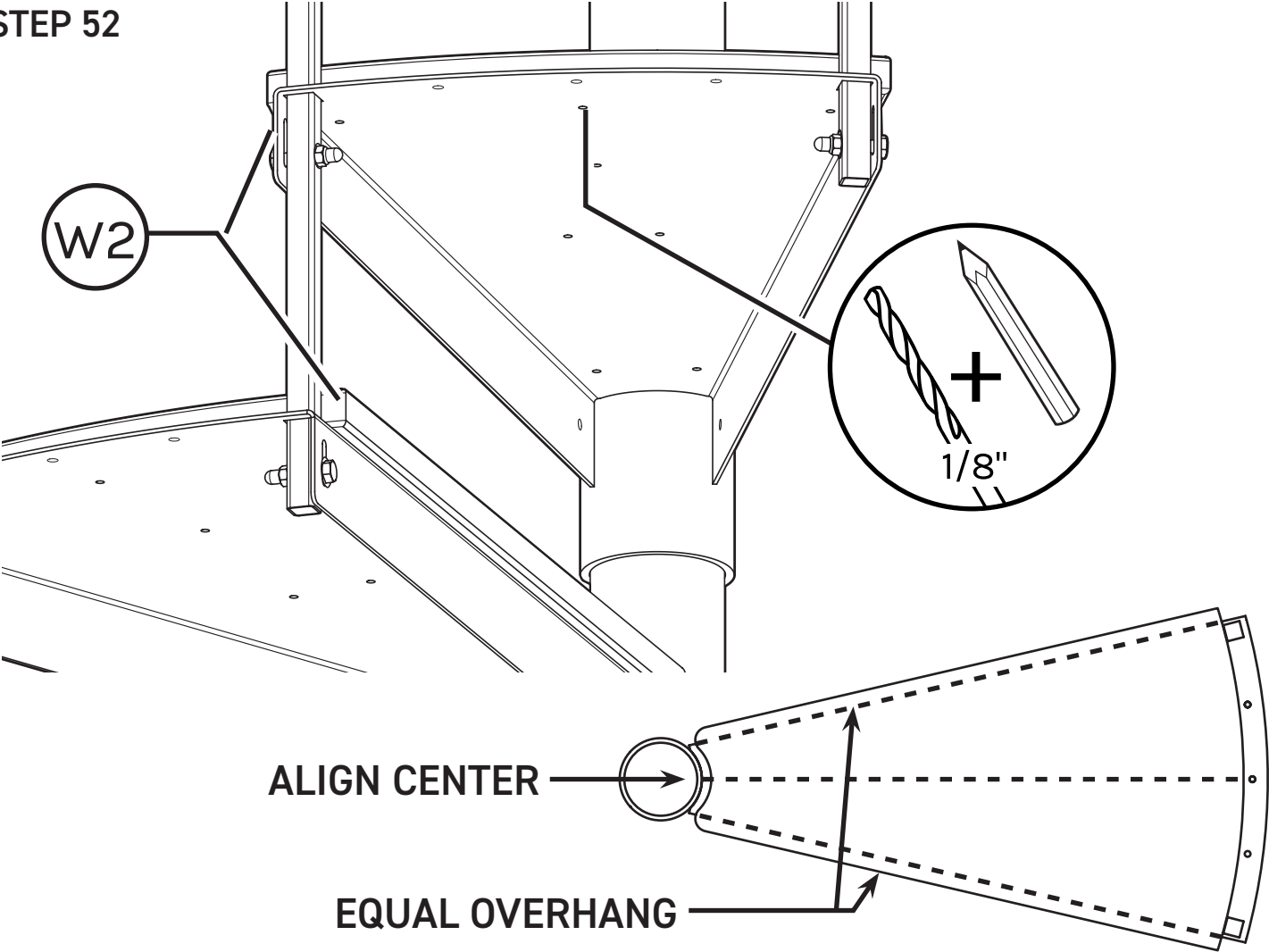
(W2) Wood Tread Covering

STEP 51

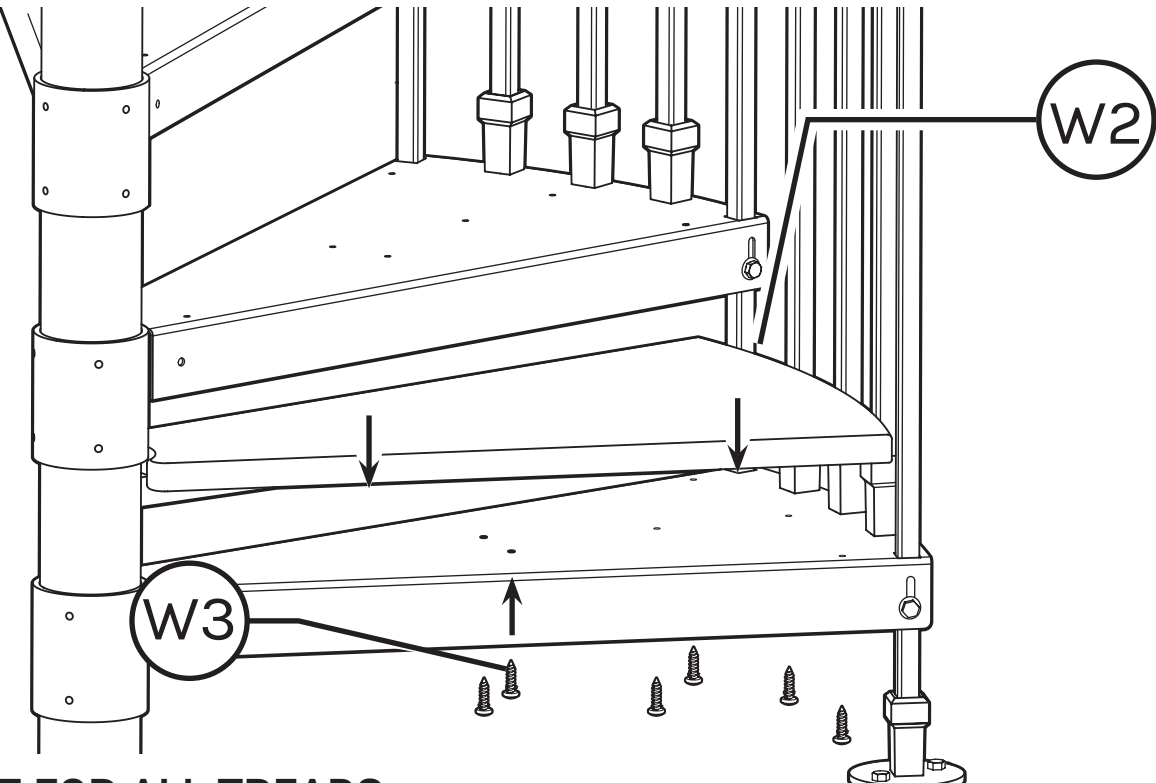


NOTE: TO PREVENT WARPING AND CRACKING OF NATURAL WOOD COVERINGS THEY MUST BE FINISHED WITHIN (30) DAYS OF RECEIPT WITH A MINIMUM OF (2) COMPLETE COATS OF A QUALITY POLYURETHANE. COVERINGS SHOULD BE FINISHED PRIOR TO INSTALLATION ON THE STAIR.

STEP 52



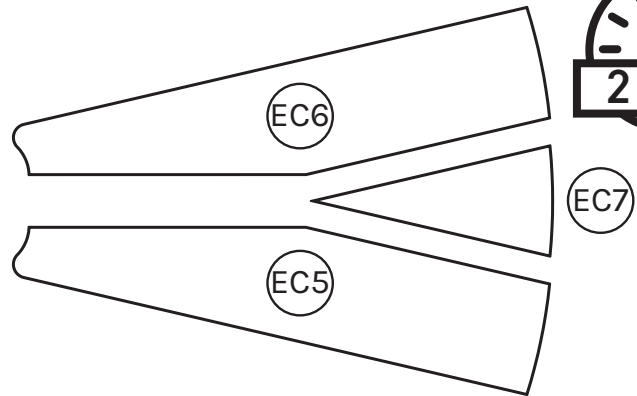
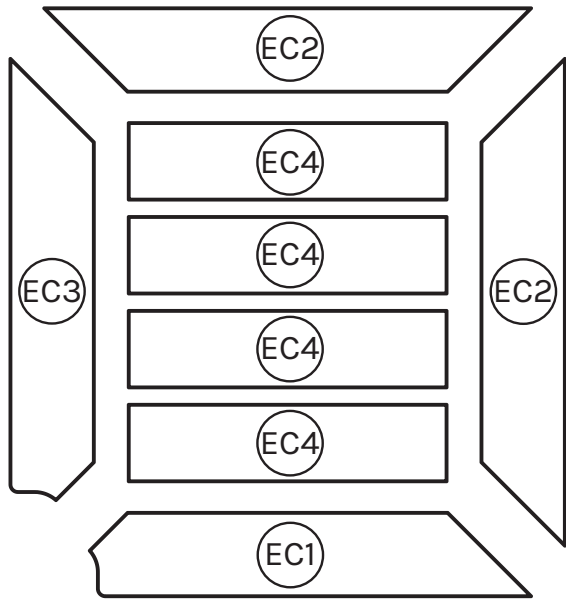
STEP 53



REPEAT FOR ALL TREADS

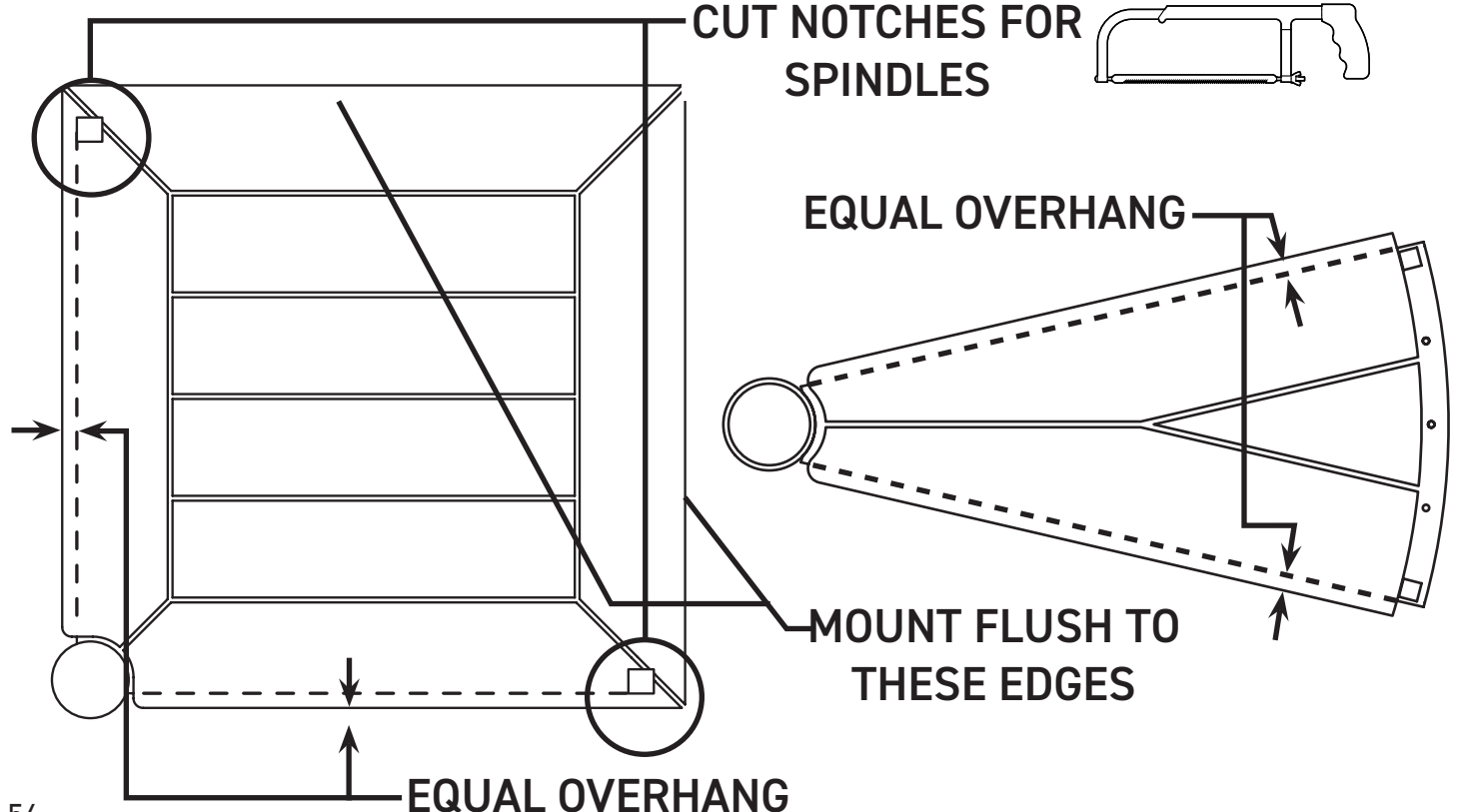
COMPOSITE COVERING INSTALLATION: (EXTERIOR USE)

PARTS

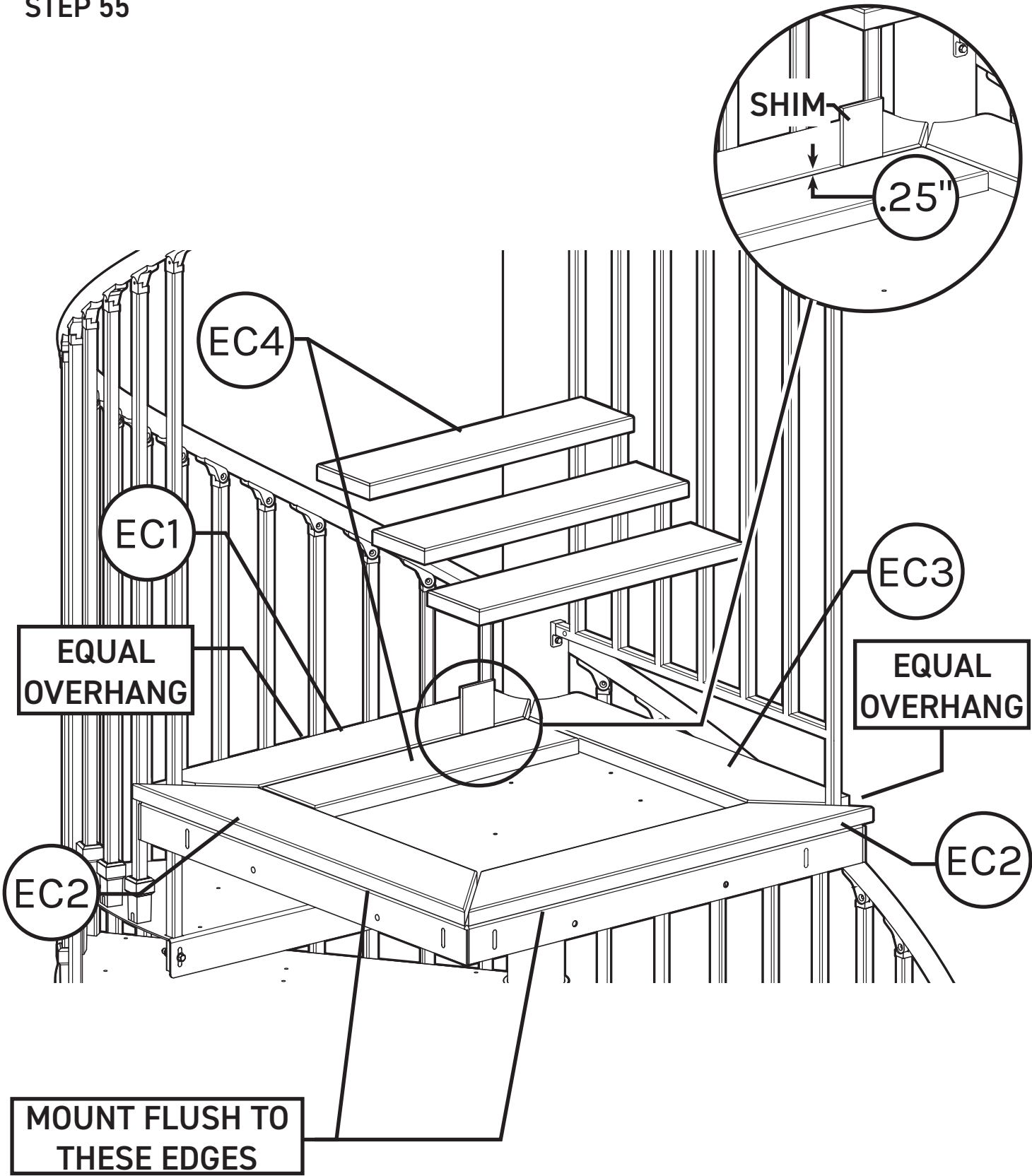


- | | |
|---------------------------------|--|
| (EC1) Exterior Landing Covering | (EC5) Exterior Tread Covering |
| (EC2) Exterior Landing Covering | (EC6) Exterior Tread Covering |
| (EC3) Exterior Landing Covering | (EC7) Exterior Tread Covering |
| (EC4) Exterior Landing Covering | (EC8) #10-24 x 1/2" Pan Head Machine Screw |

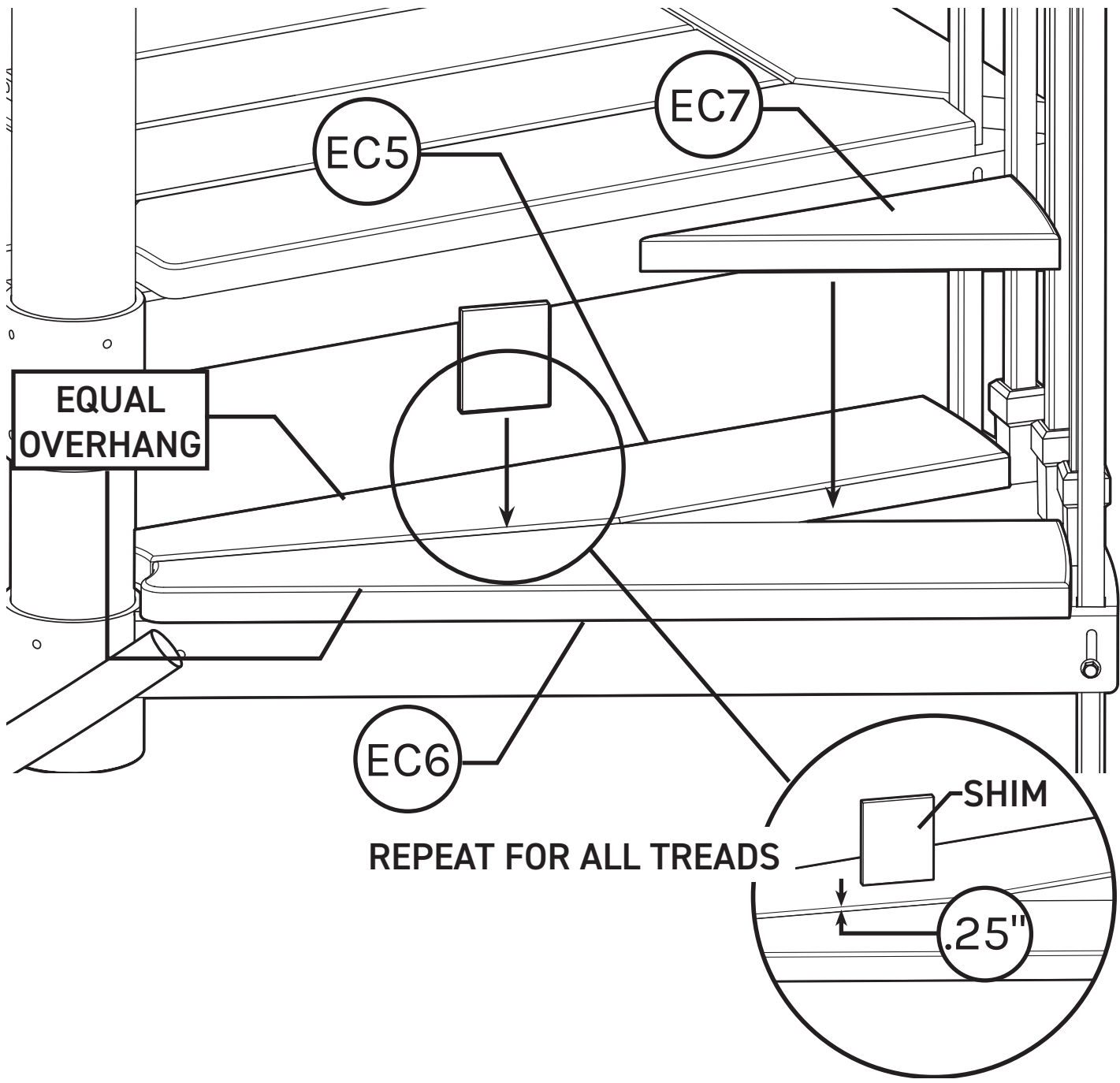
STEP 54



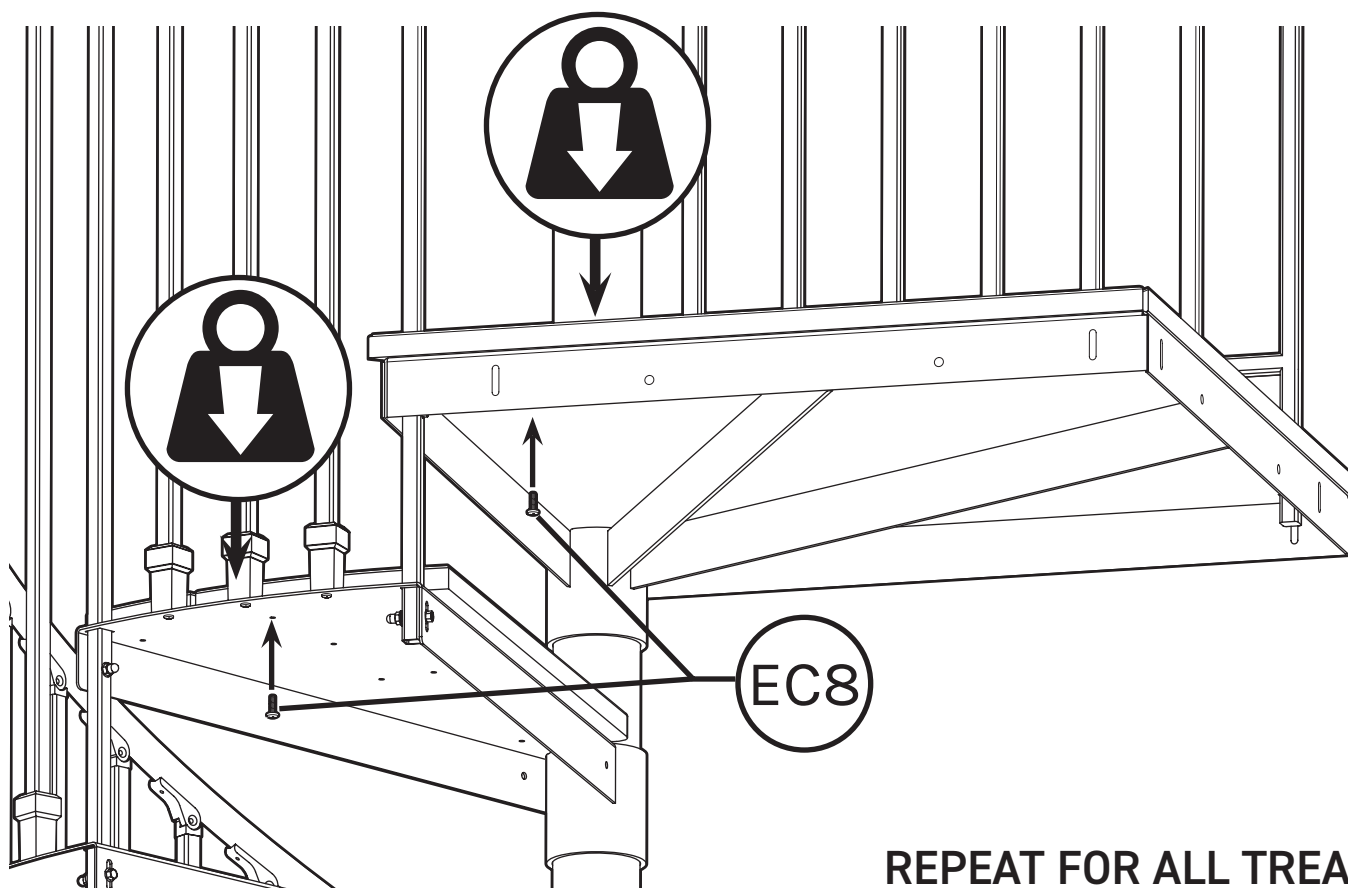
STEP 55



STEP 56



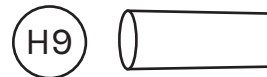
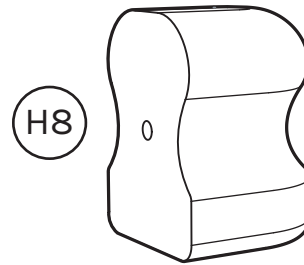
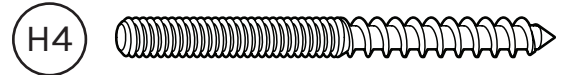
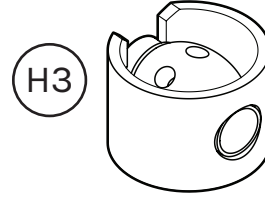
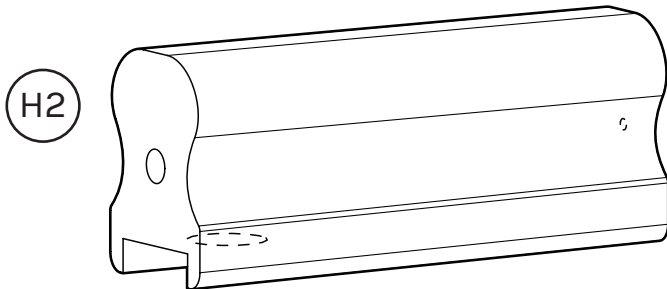
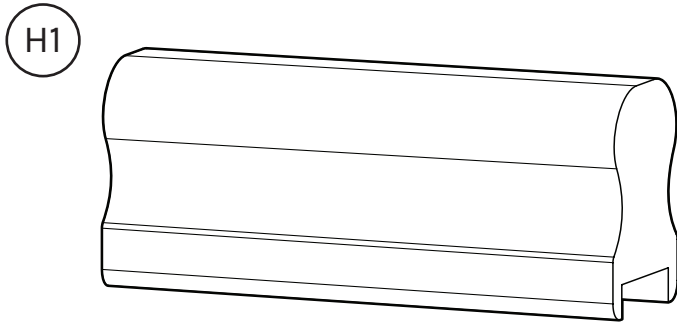
STEP 57



REPEAT FOR ALL TREADS

WOOD HANDRAIL INSTALLATION:

PARTS



(H1) Wood Handrail Section

(H2) Wood Handrail Section

(H3) Ball Nut

(H4) 1/4" x 20 Hanger Bolt (Pre-installed)

(H5) #10 x 3/4" Pan Head Sheet Metal Screw

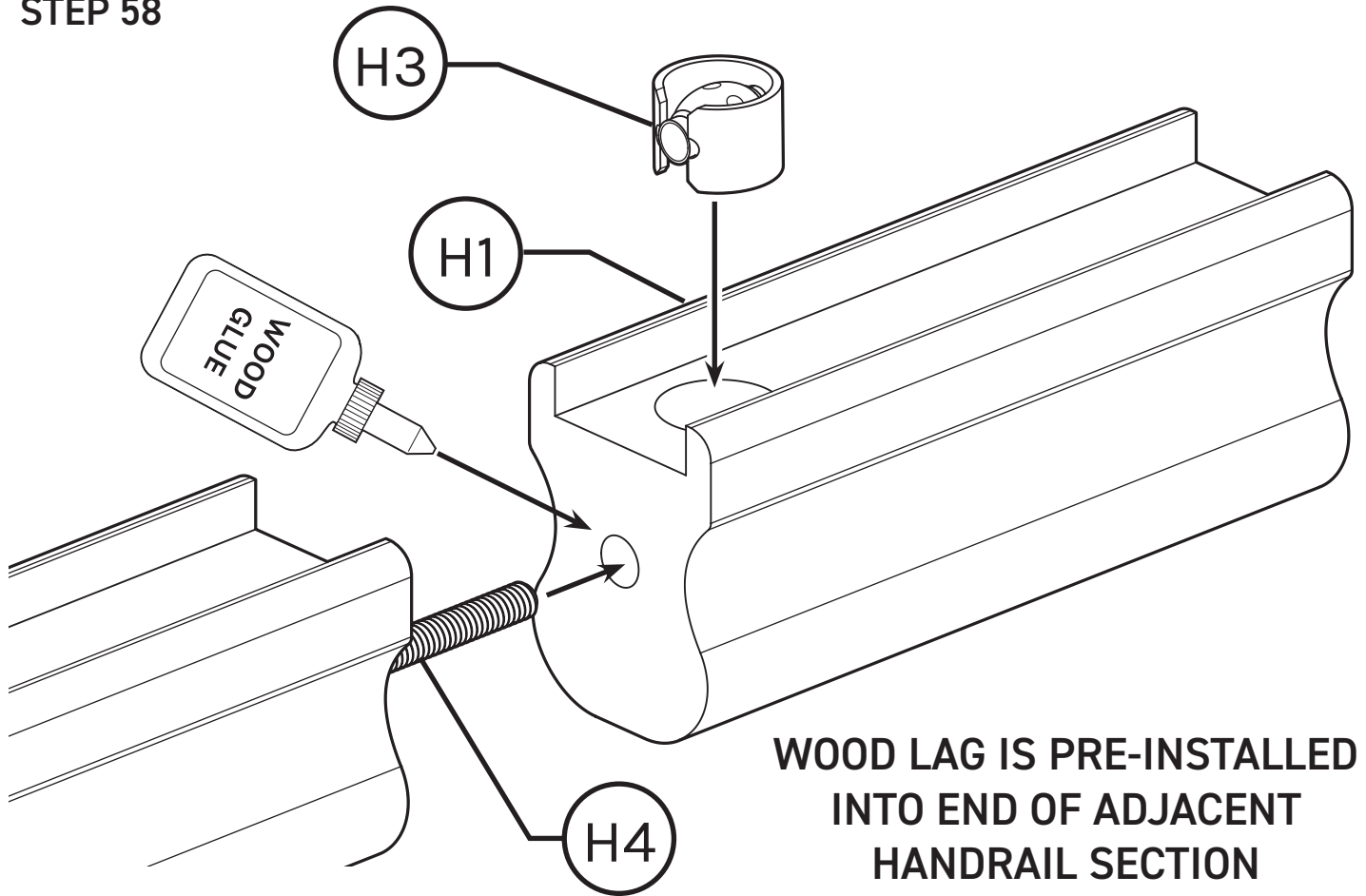
(H6) Ball Nut Wrench

(H7) #10 x 1-1/4" Pan Head Sheet Metal Screw

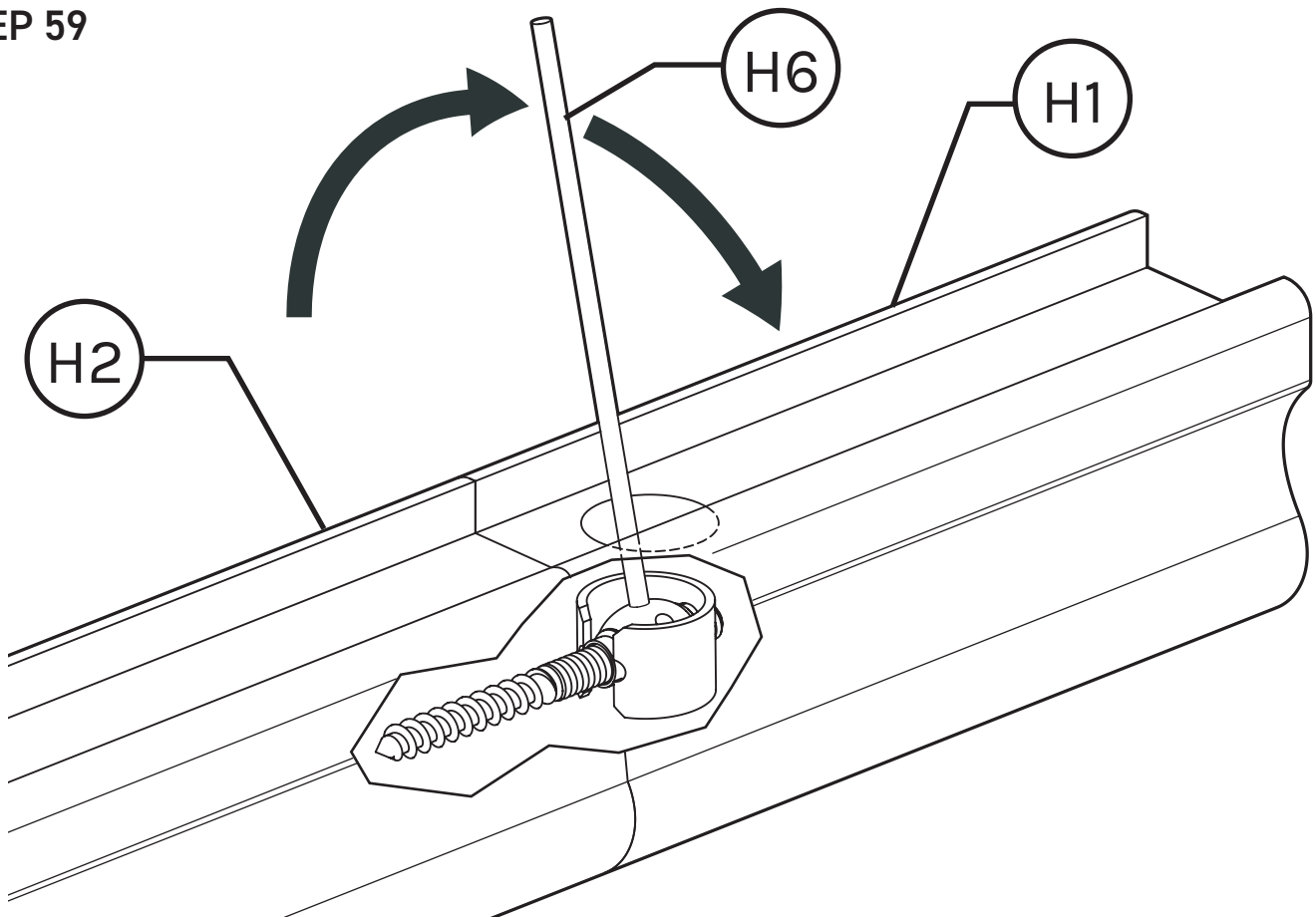
(H8) Wood End Cap

(H9) Wood Plug

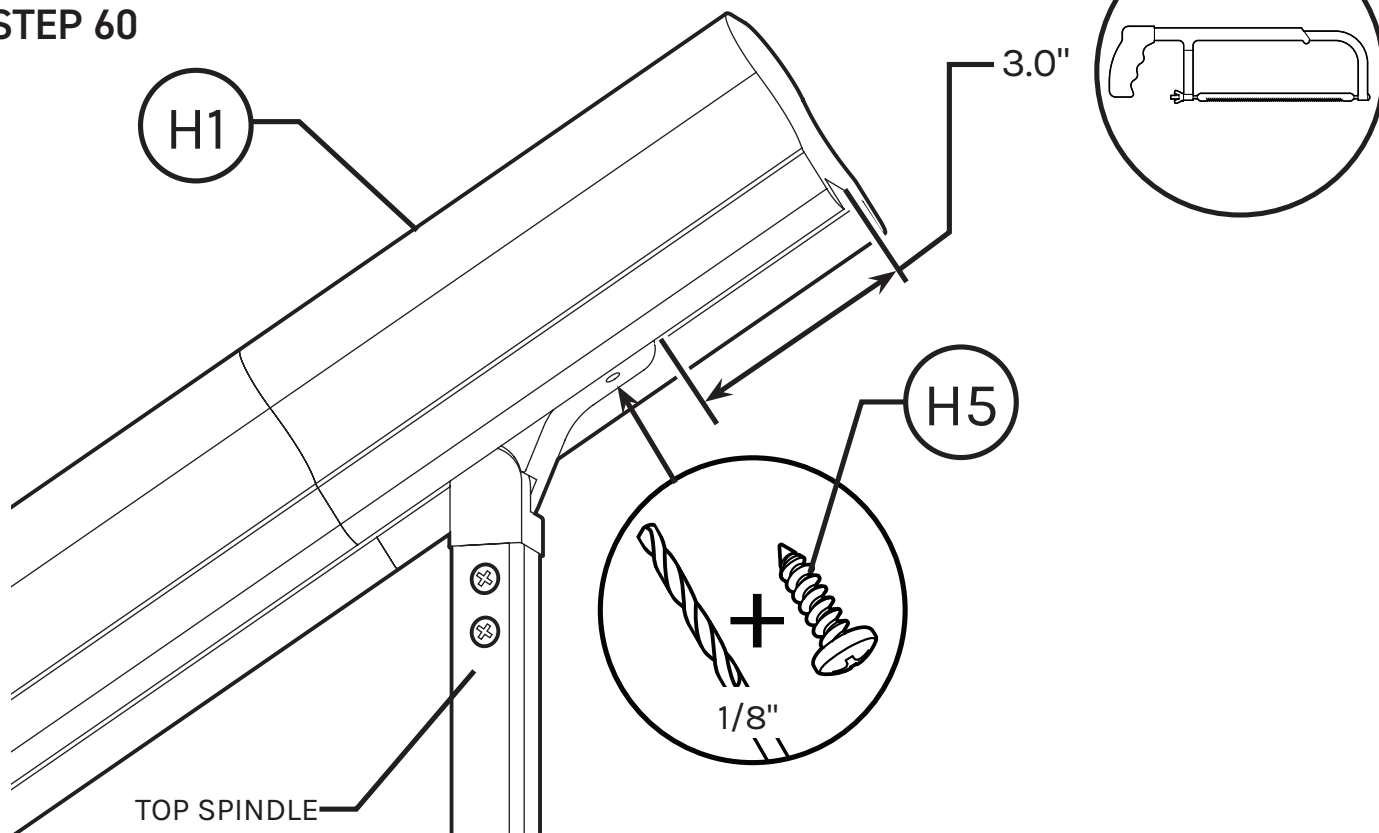
STEP 58



STEP 59

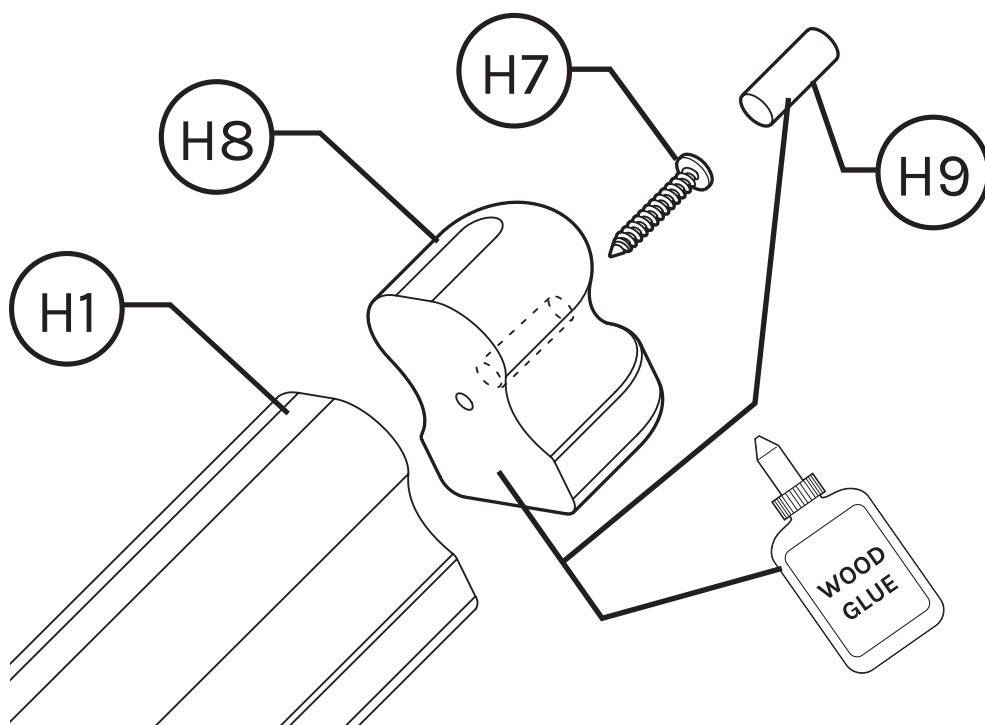


STEP 60

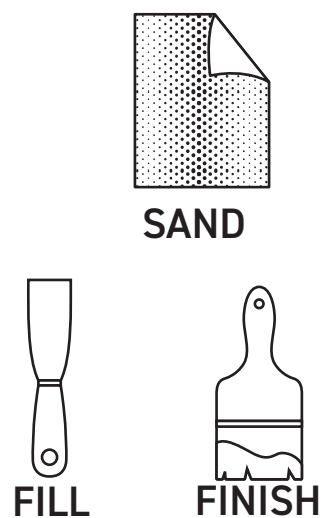


REPEAT FOR ALL SECTIONS

STEP 61



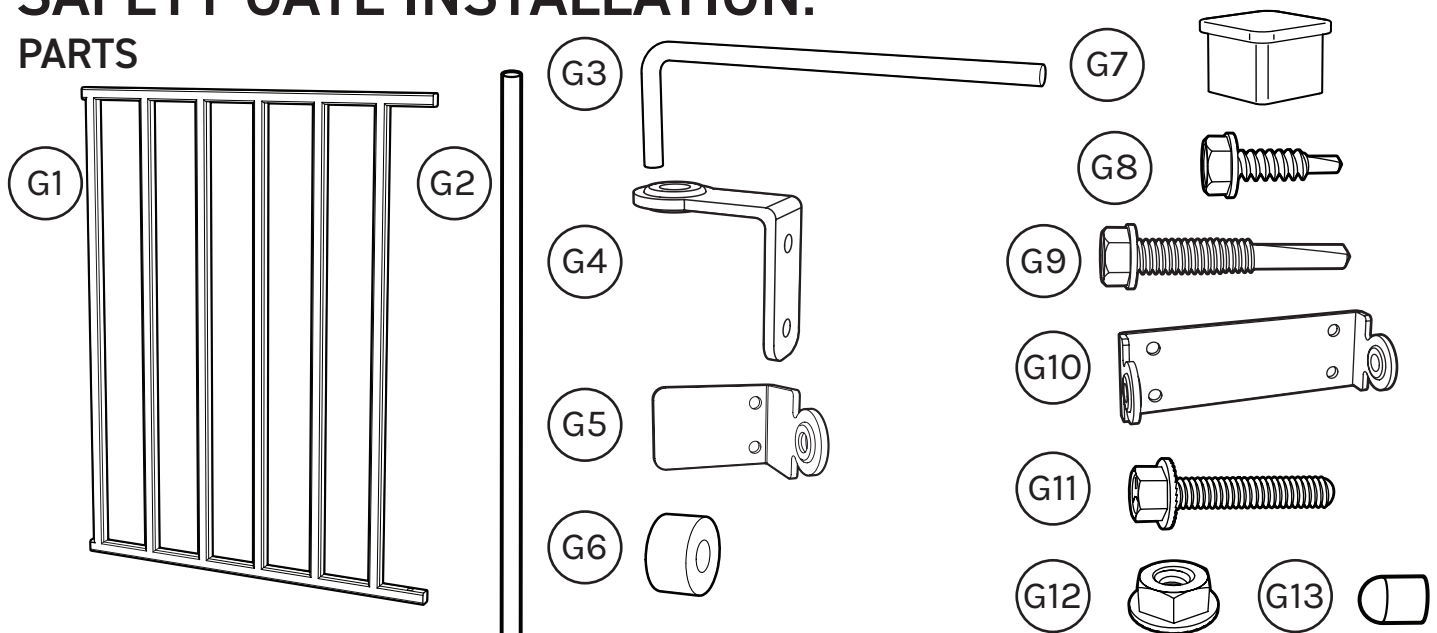
STEP 62



NOTE: FOR WOOD SCROLL ENDS THE 'H3' BALL NUT WILL BE PREINSTALLED IN THE SCROLL END, CUSTOMER TO DRILL A 3/16" PILOT HOLE AND INSTALL 'H4' HANGER BOLT INTO END OF HANDRAIL AFTER CUTTING TO LENGTH.

SAFETY GATE INSTALLATION:

PARTS



G1 Landing Gate

G2 Hinge Pin

G3 Locking Pin

G4 Hinge Bracket

G5 Stop Bracket

G6 Clamping Shaft Collar

G7 3/4" x 3/4" End Cap

G8 #12 x 3/4 Hex Washer Head Self Threading Screw

G9 #12 x 1-1/2 Hex Washer Head Self Threading Screw

G10 Locking Pin Bracket

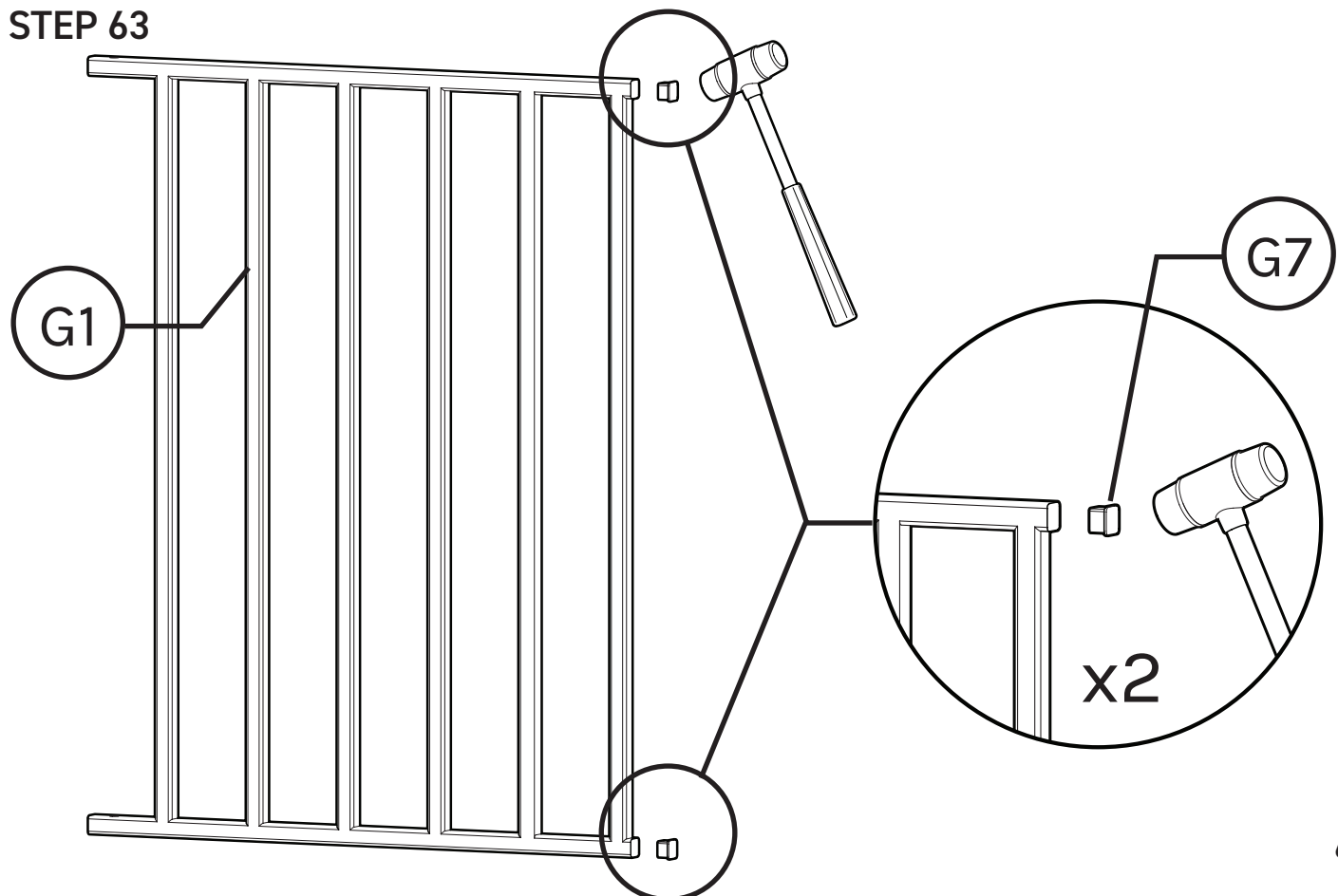
G11 1/4"-20 x 1-1/4" Hex Serrated Flange Bolt

G12 1/4"-20 x 1-1/4" Hex Serrated Flange Nut

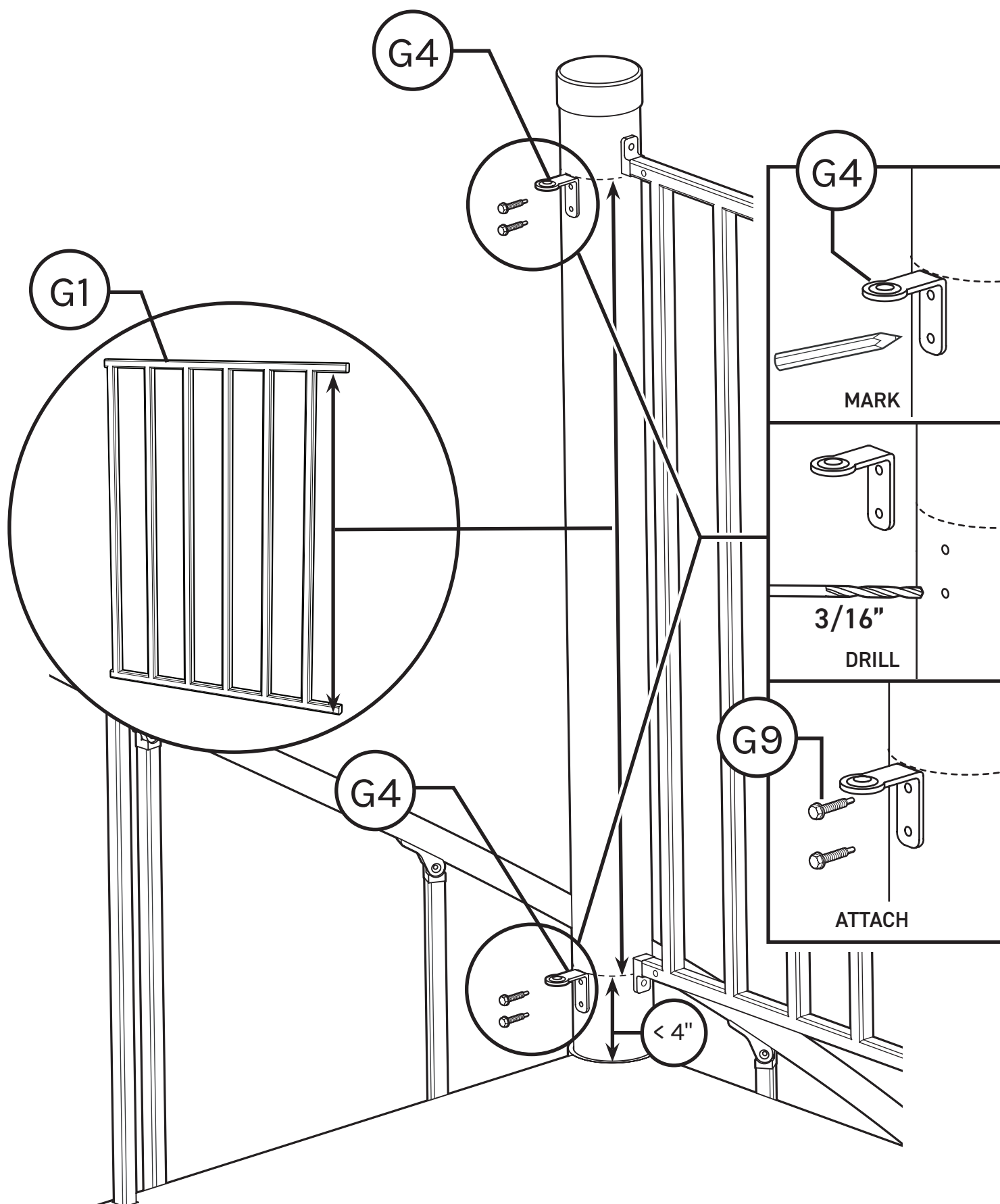
G13 Rubber Cap for 1/4" "G11" Bolts



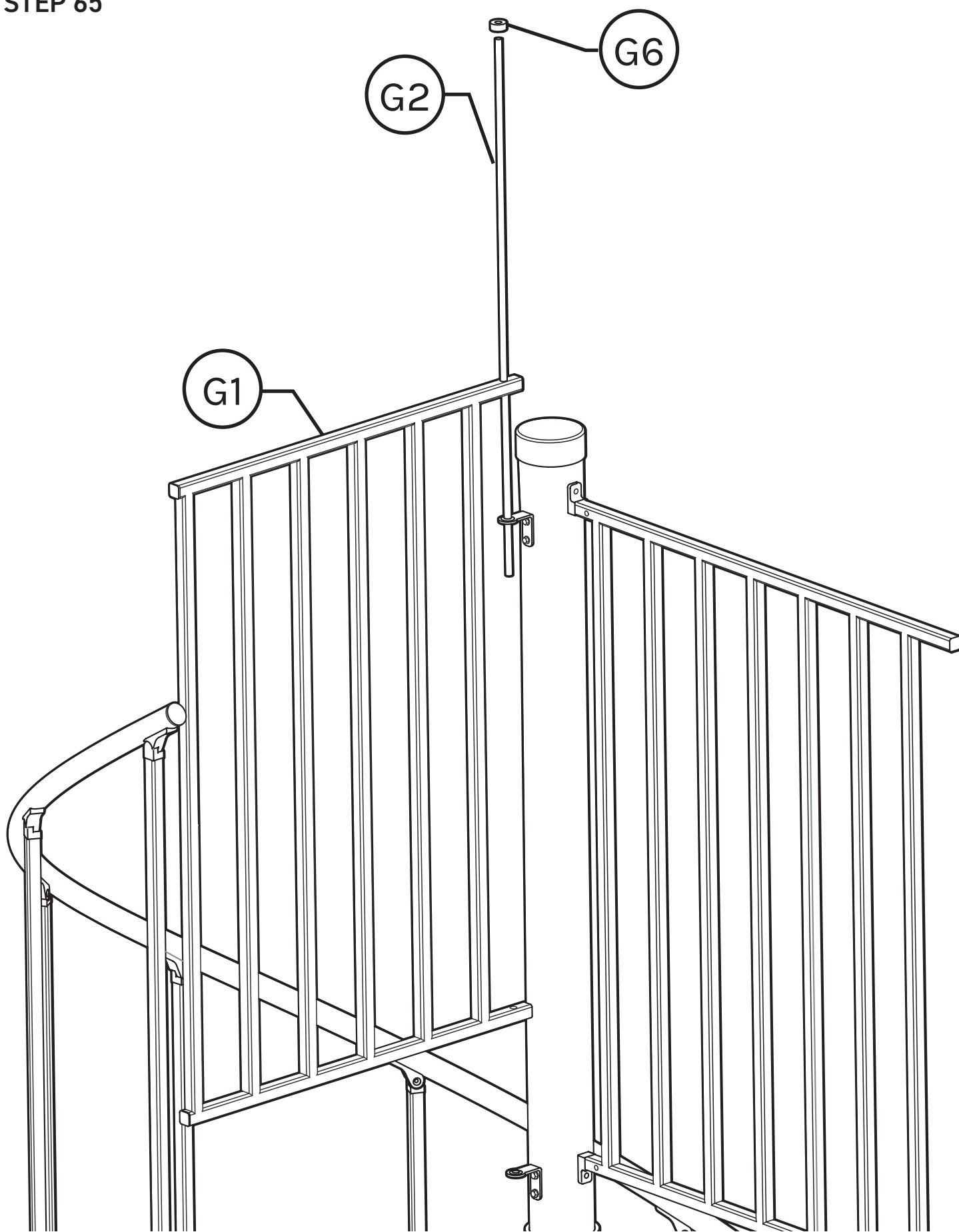
STEP 63



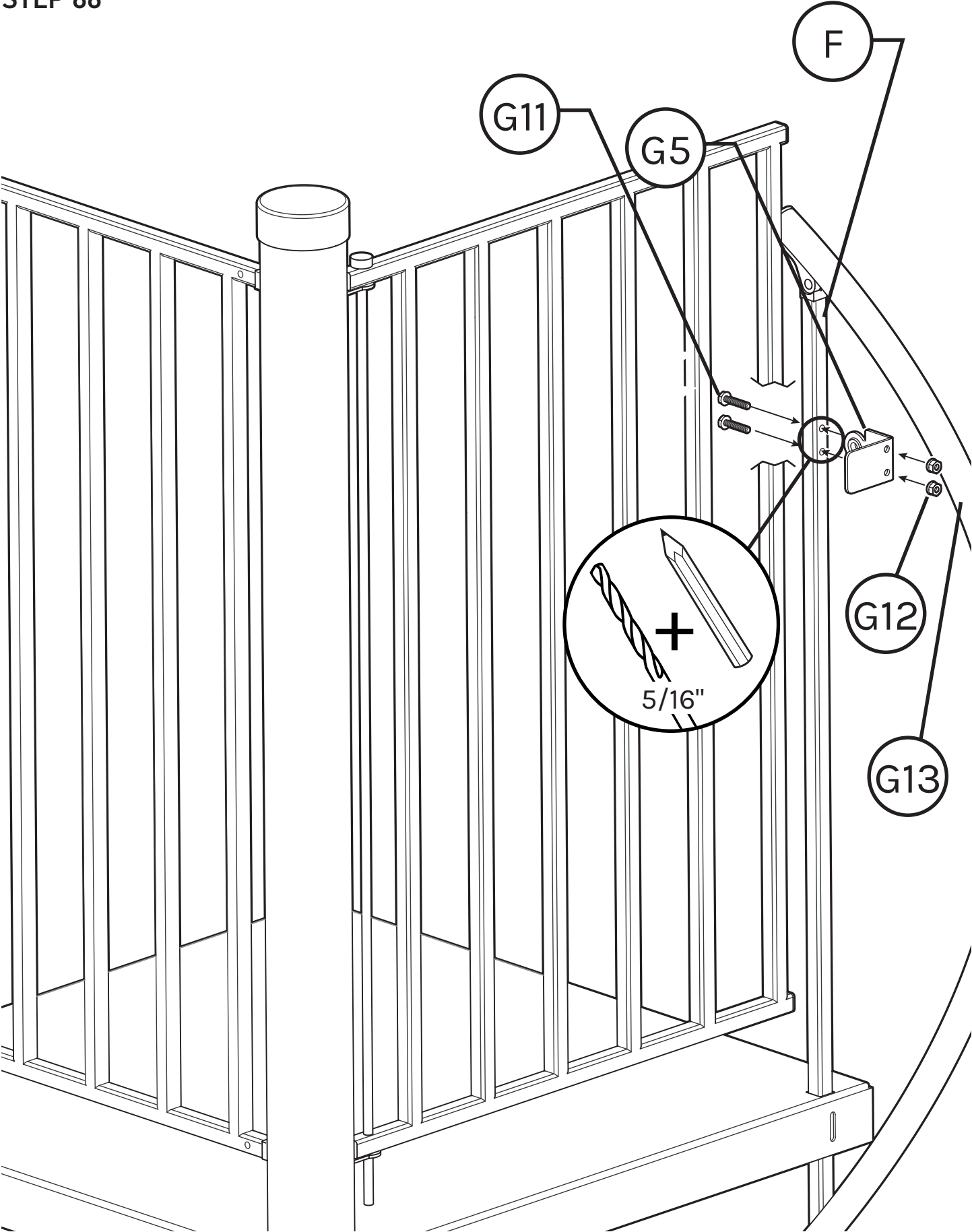
STEP 64



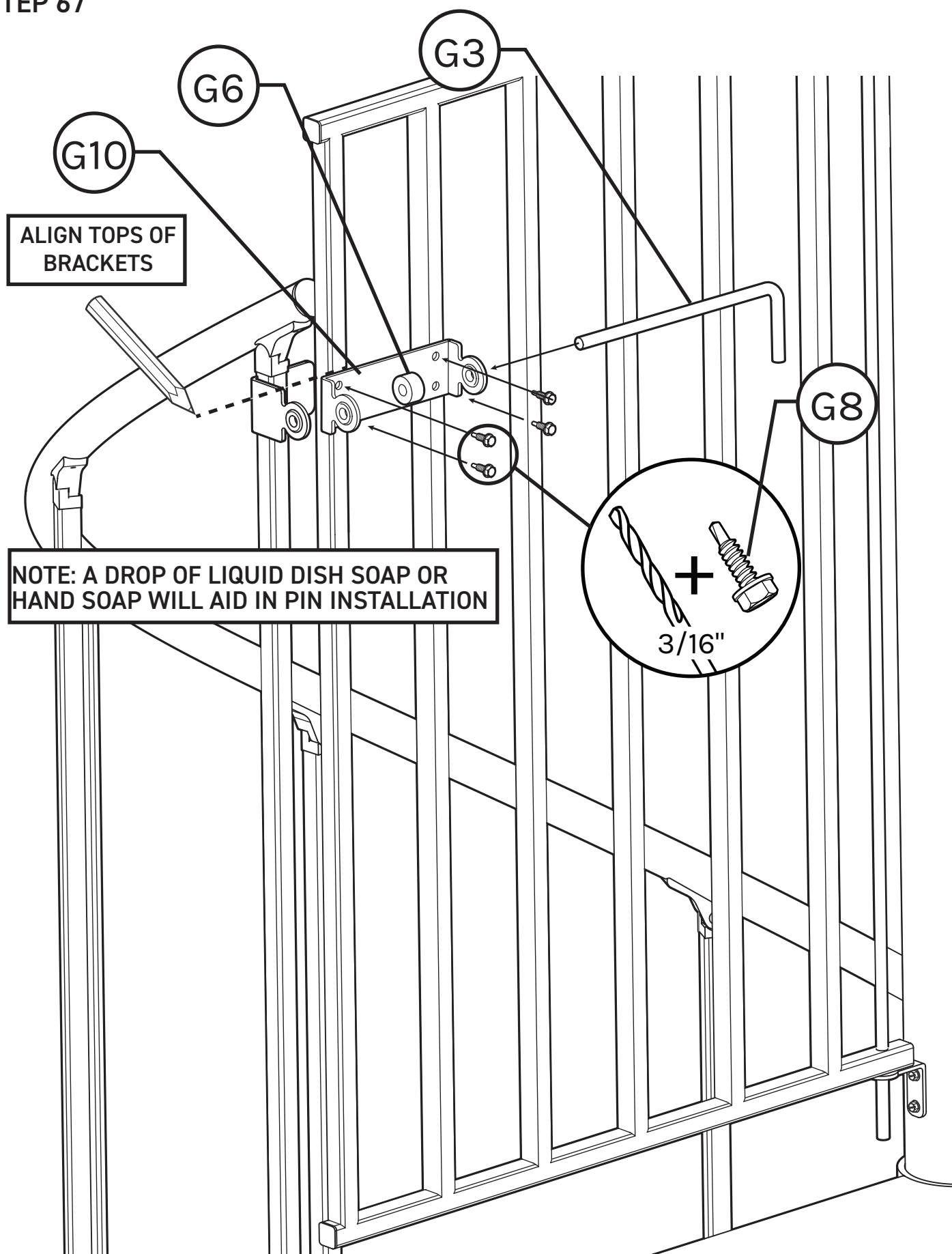
STEP 65



STEP 66

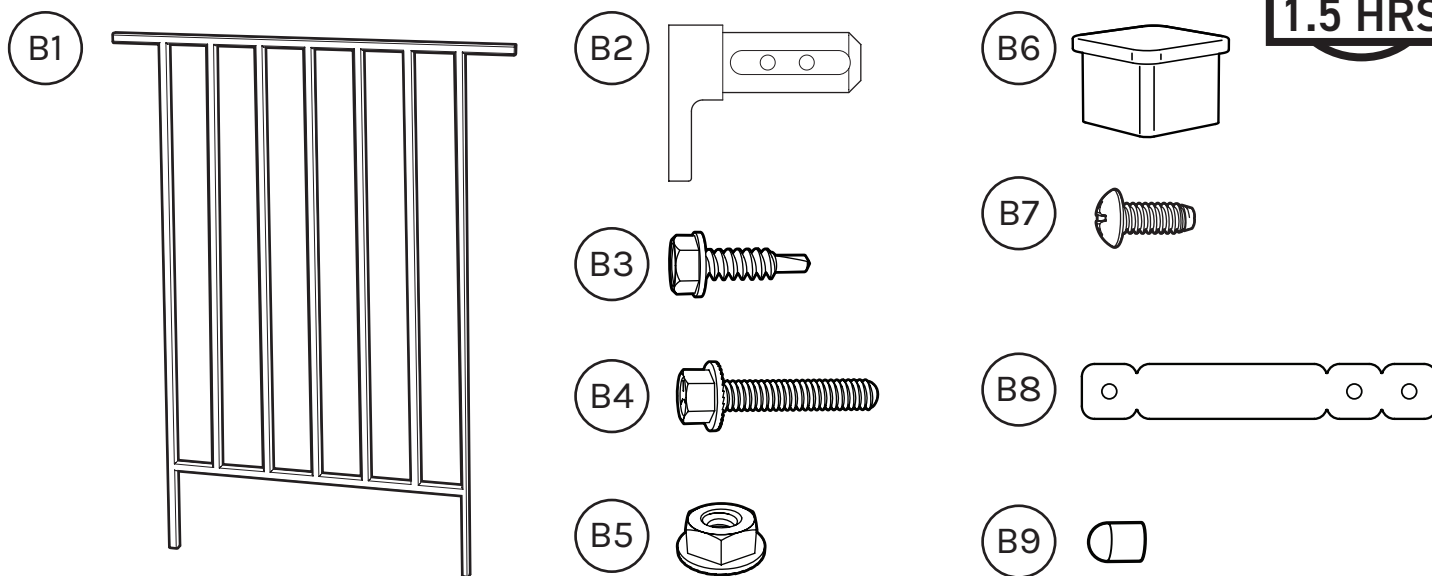


STEP 67



BALCONY RAILING INSTALLATION:

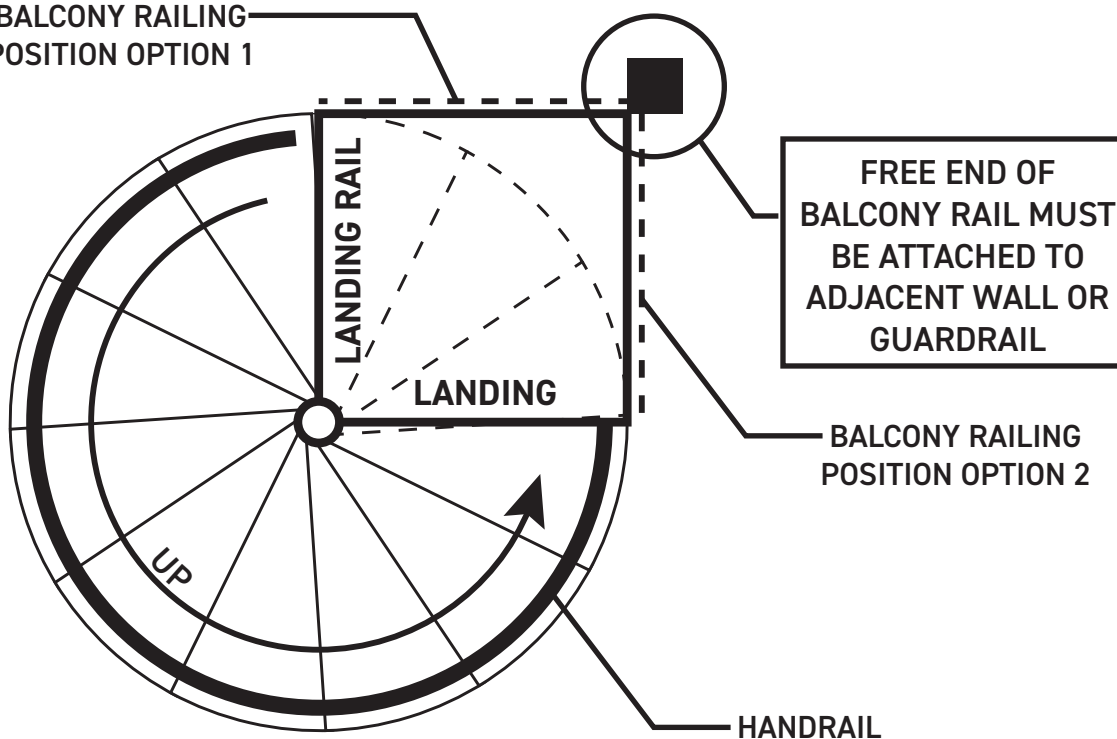
PARTS



- | | |
|---|--|
| (B1) Balcony Railing | (B6) Spindle Post End Cap |
| (B2) IRS-3 Tube End Fitting | (B7) #10-24 x 1/2" Round Head Thread Forming Screw |
| (B3) #12 x 3/4 Hex Washer Head Self Threading Screw | (B8) Balcony Railing Corner Bracket |
| (B4) 1/4" - 20 x 1-1/2" Hex Serrated Flange Bolt | (B9) Rubber Cap for 1/4" "B4" Bolts |
| (B5) 1/4" - 20 Hex Serrated Flange Nut | |

ASSEMBLY NOTE!!

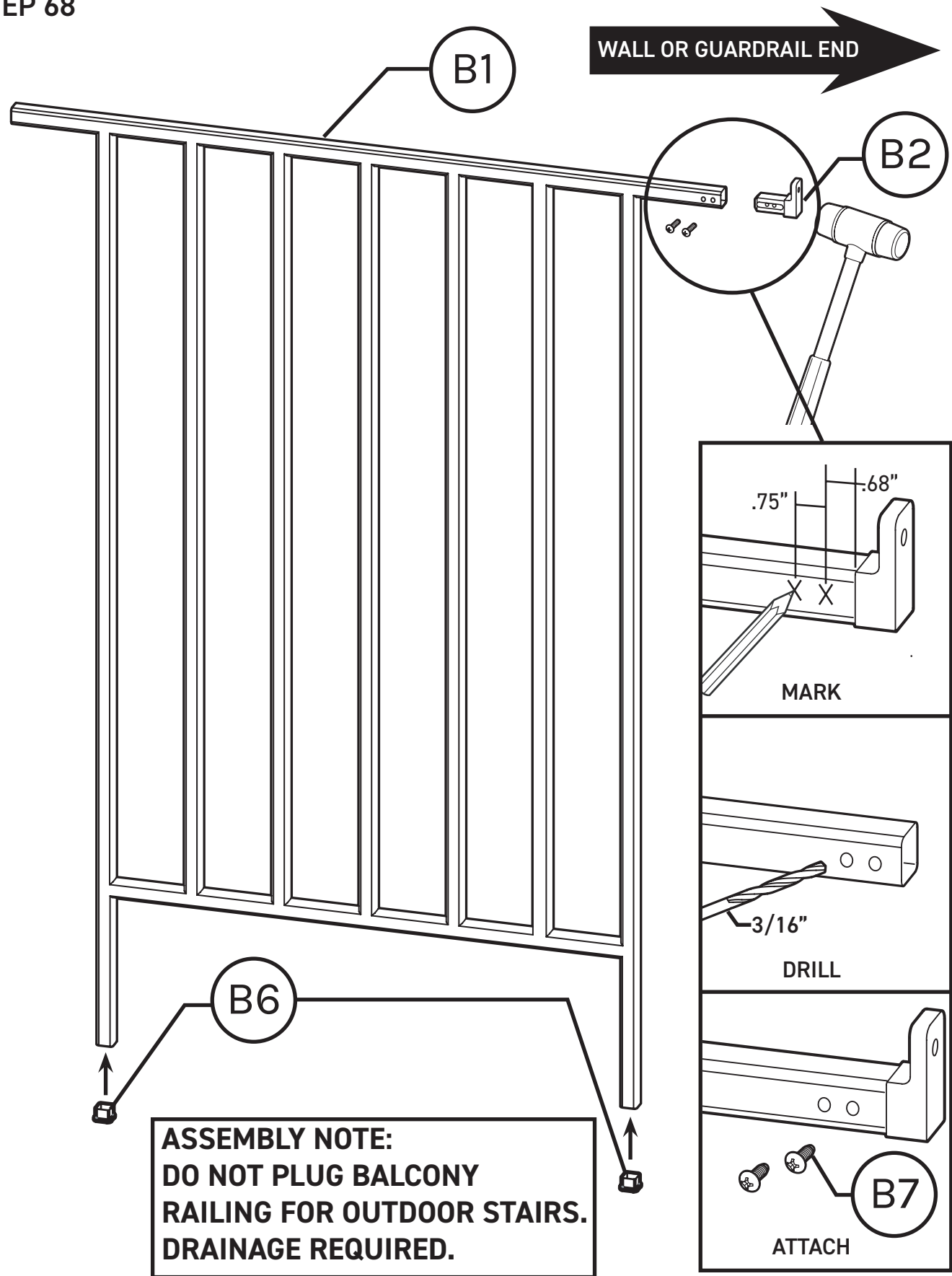
BALCONY RAILING
POSITION OPTION 1



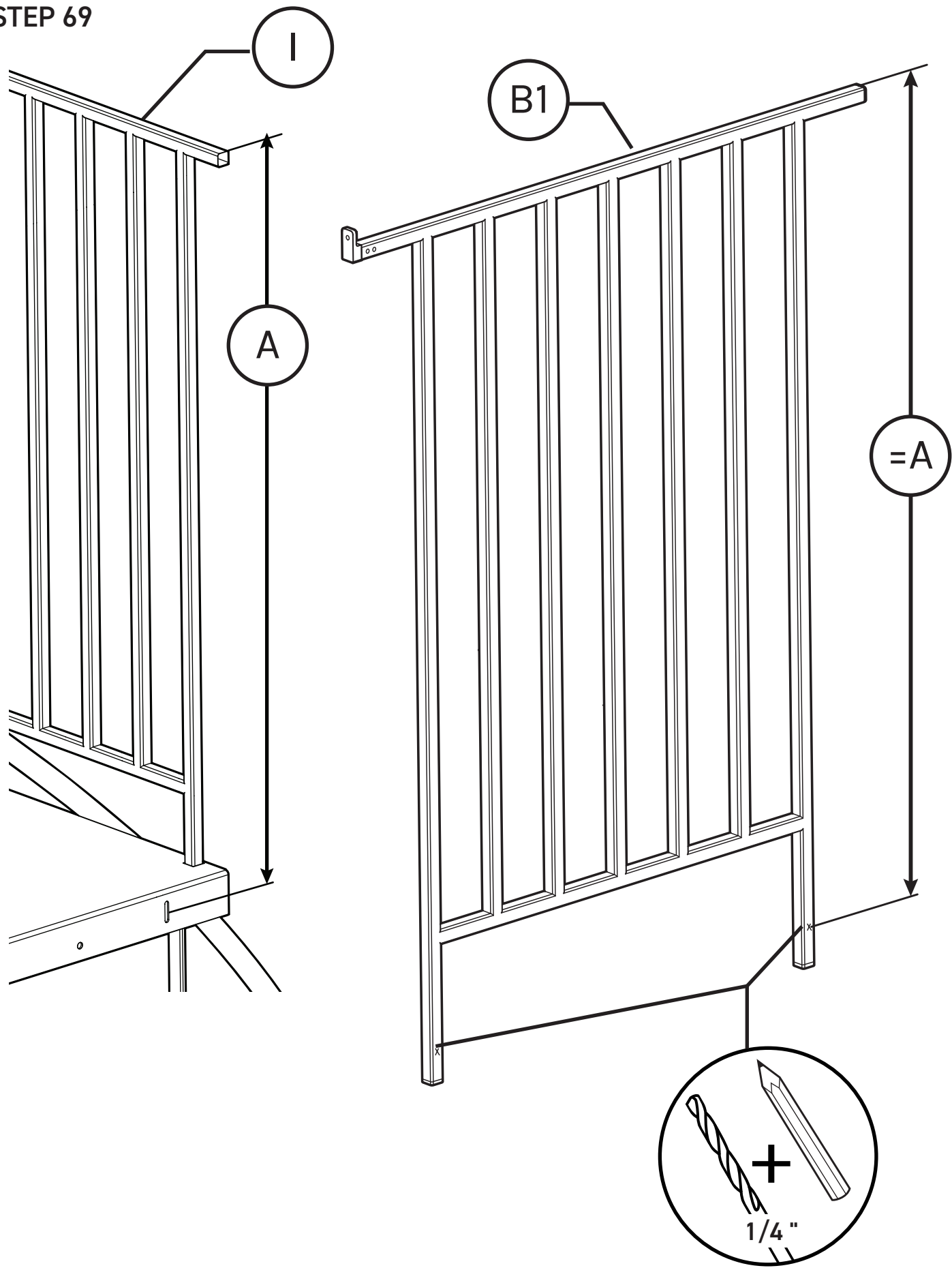
BALCONY RAILING INSTALLATION:

OPTIONS 1 OR 2

STEP 68

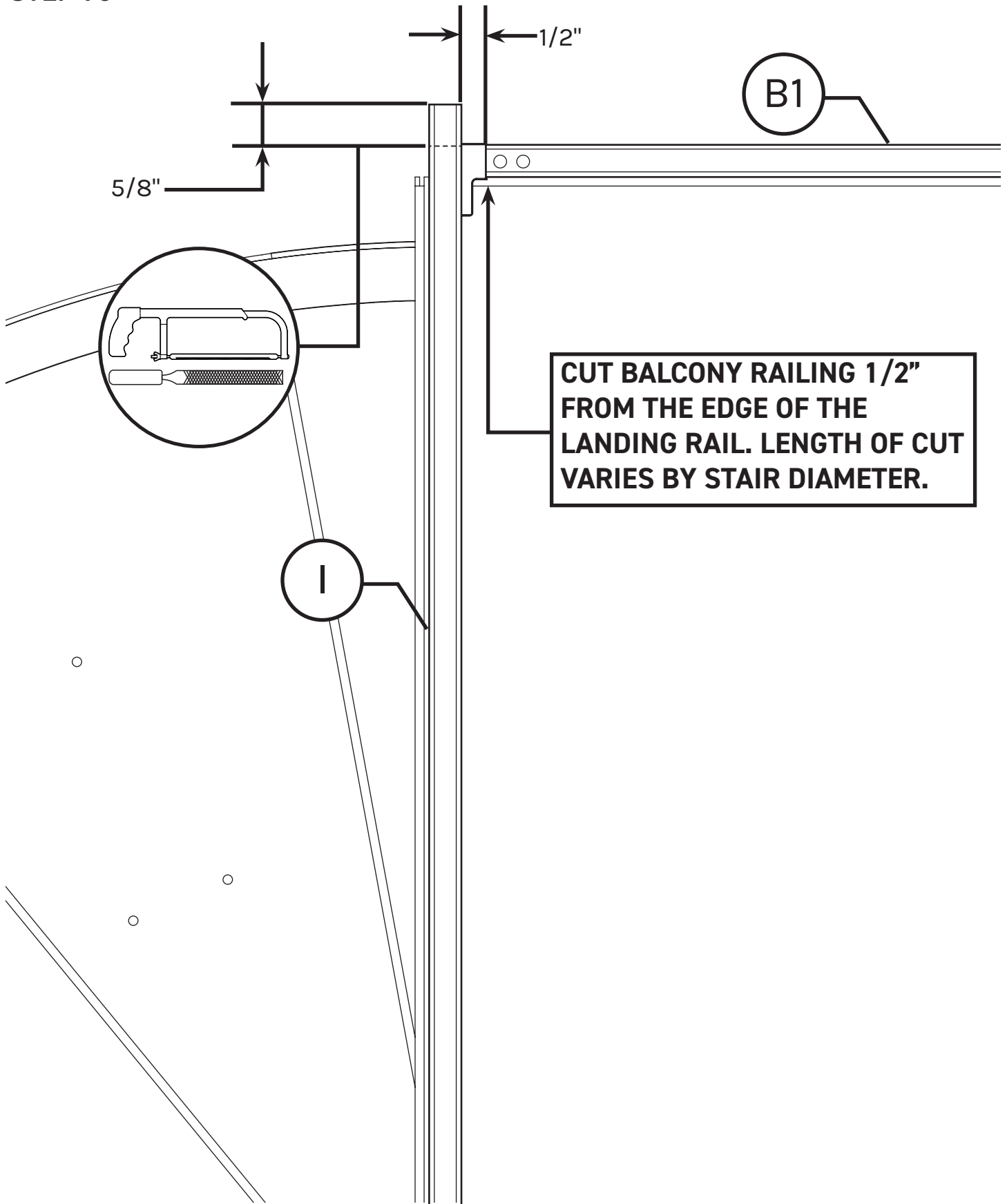


STEP 69

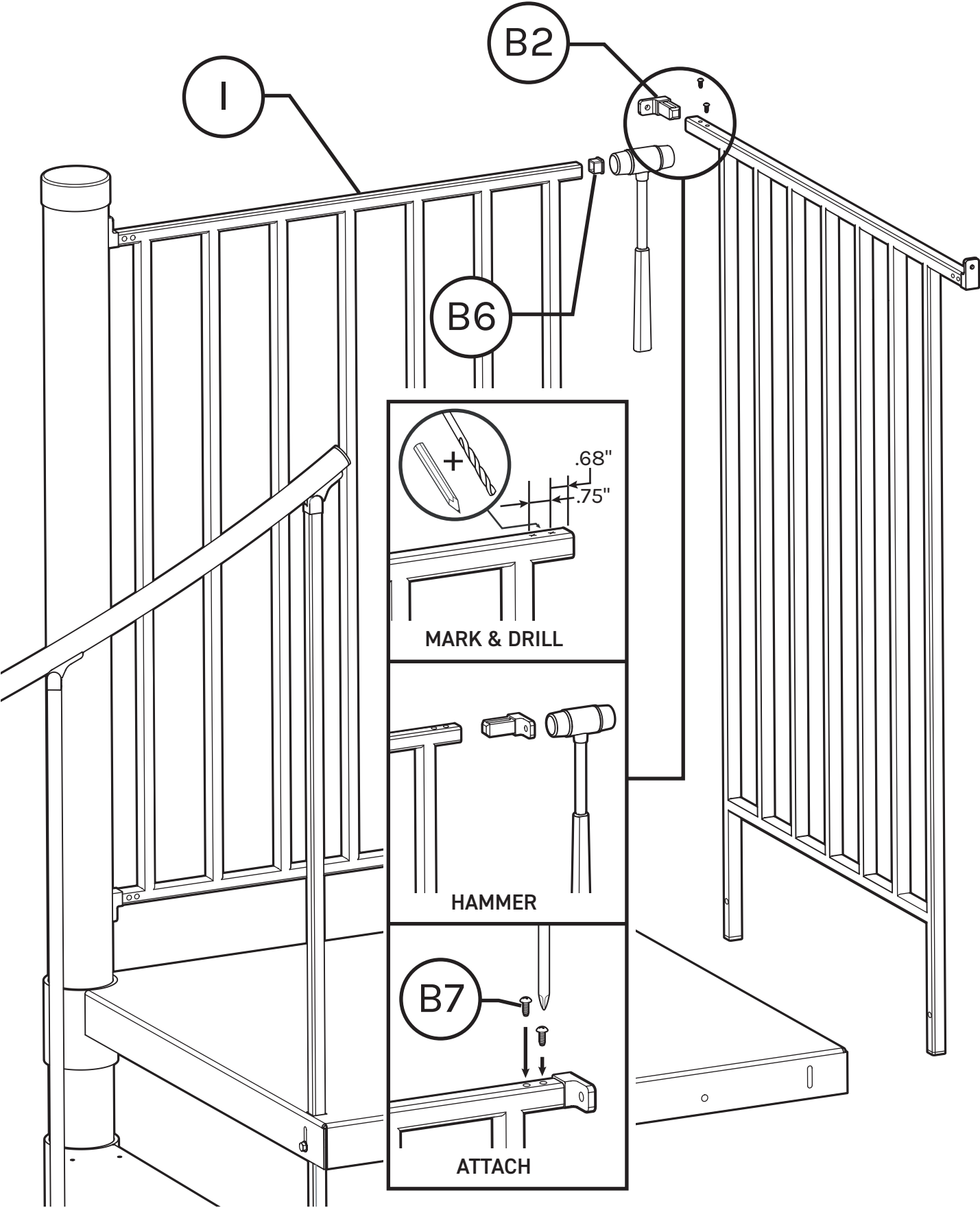


BALCONY RAILING OPTION 1 INSTALLATION:

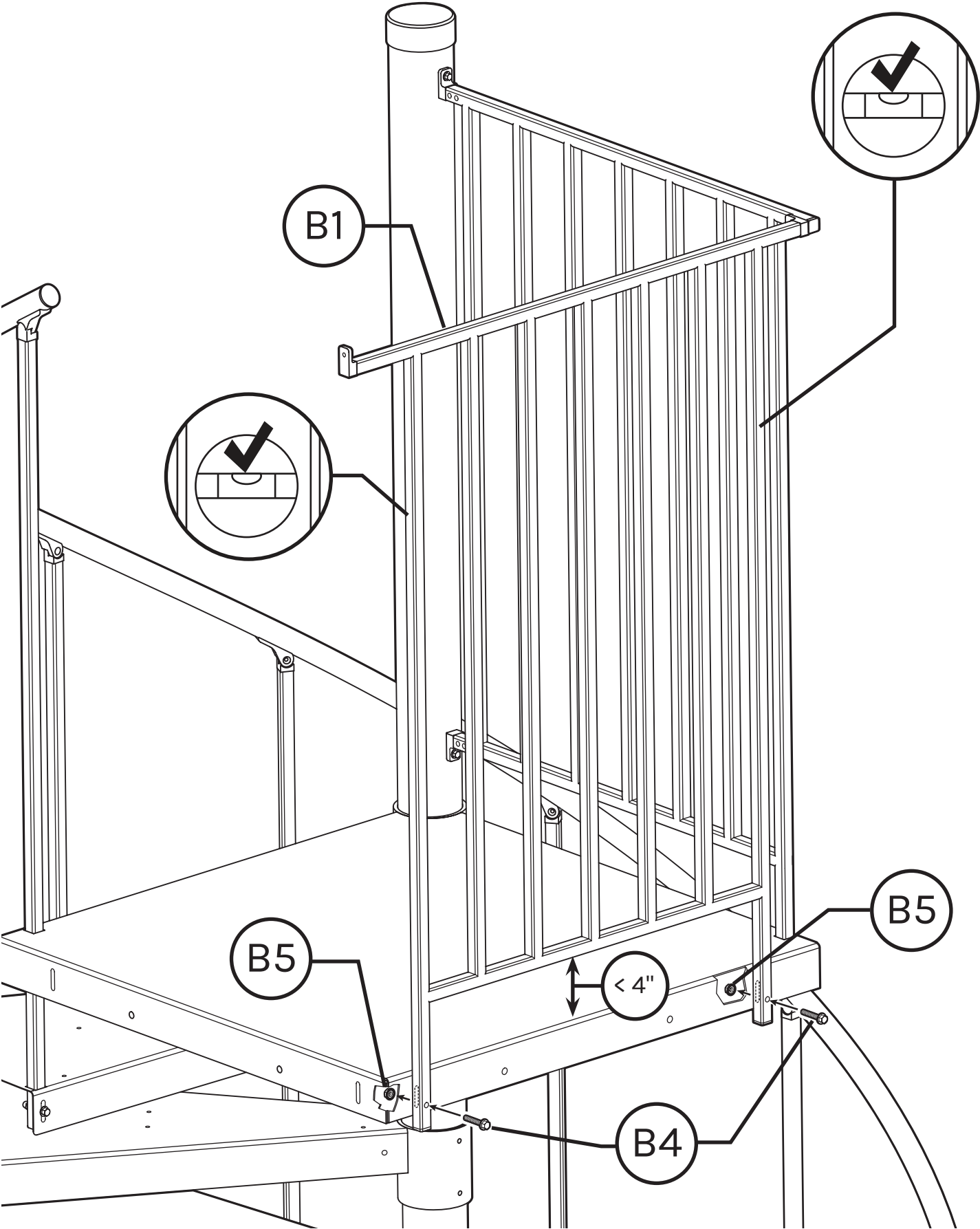
STEP 70



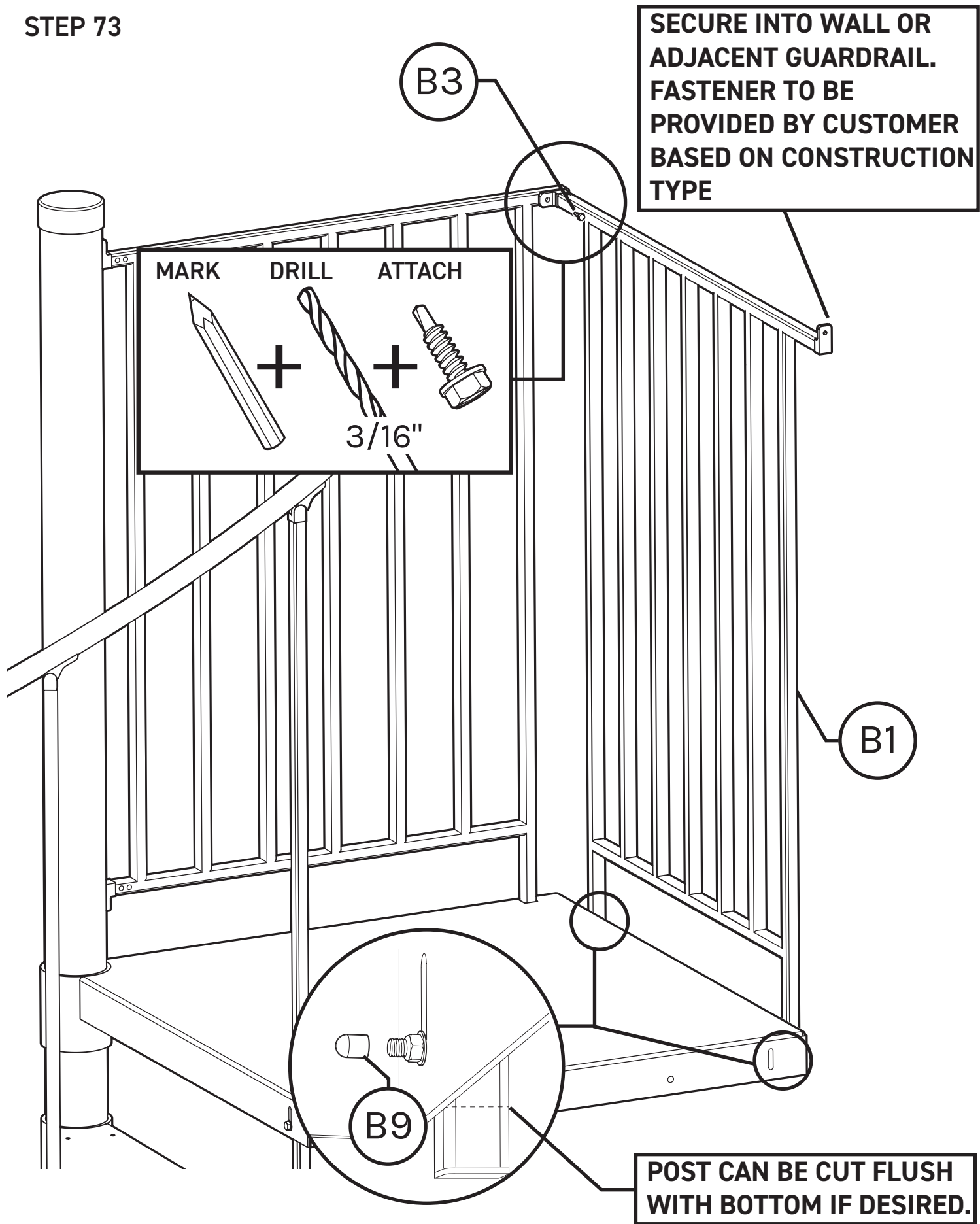
STEP 71



STEP 72



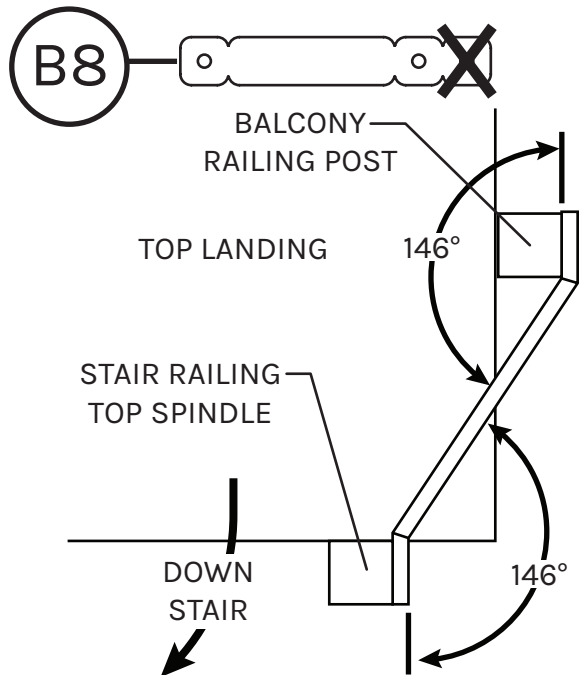
STEP 73



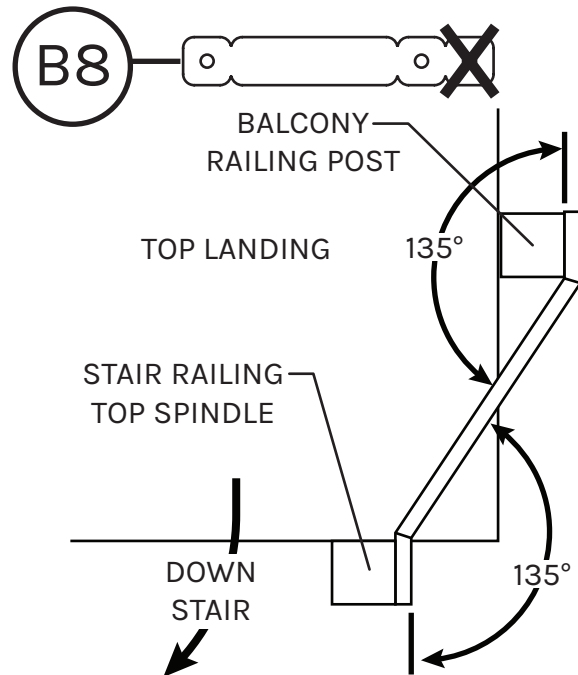
BALCONY RAILING OPTION 2 INSTALLATION:

BALCONY RAILING CORNER BRACKET POSITION

3'-6" DIAMETER

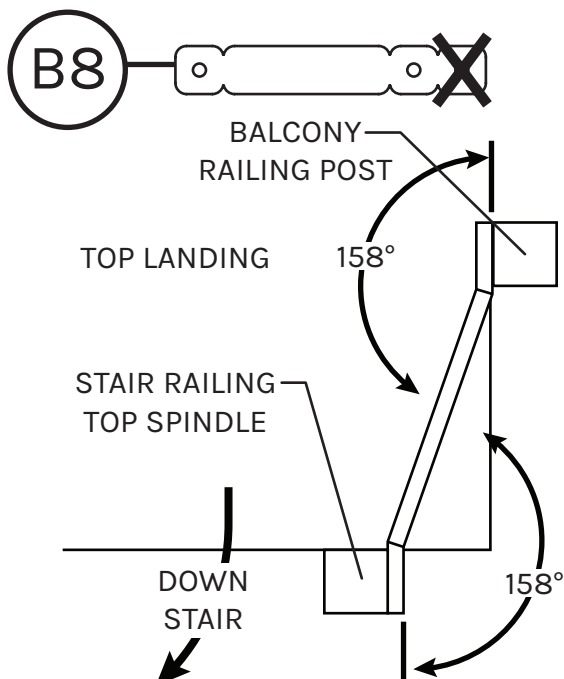


4'-0" DIAMETER

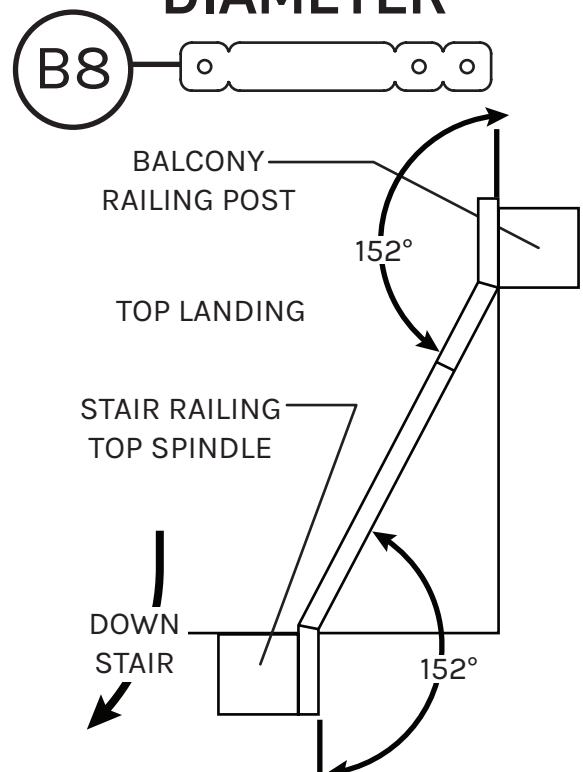


BEND BALCONY RAILING CORNER BRACKET WITH PLIERS OR A VISE.

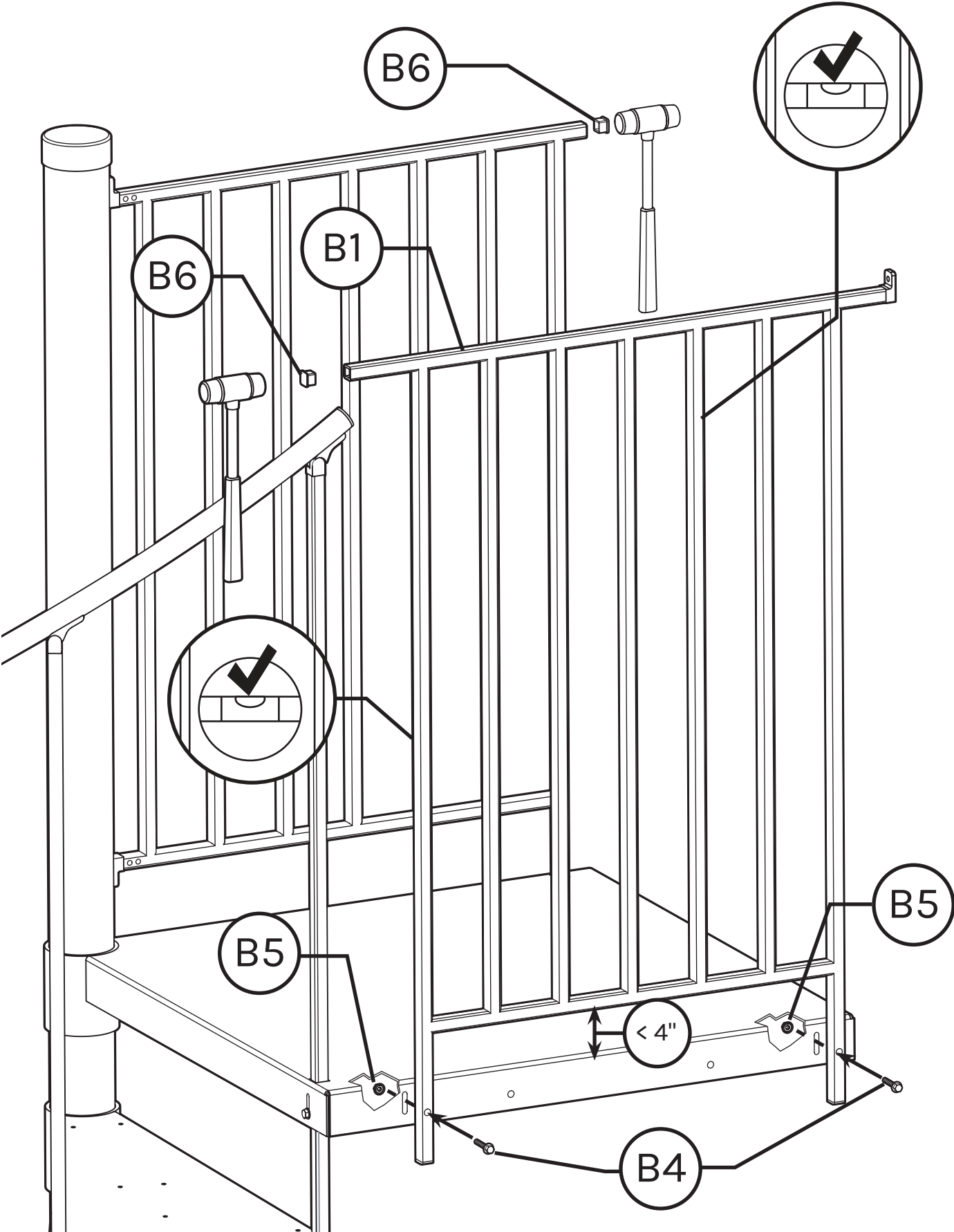
4'-6" DIAMETER



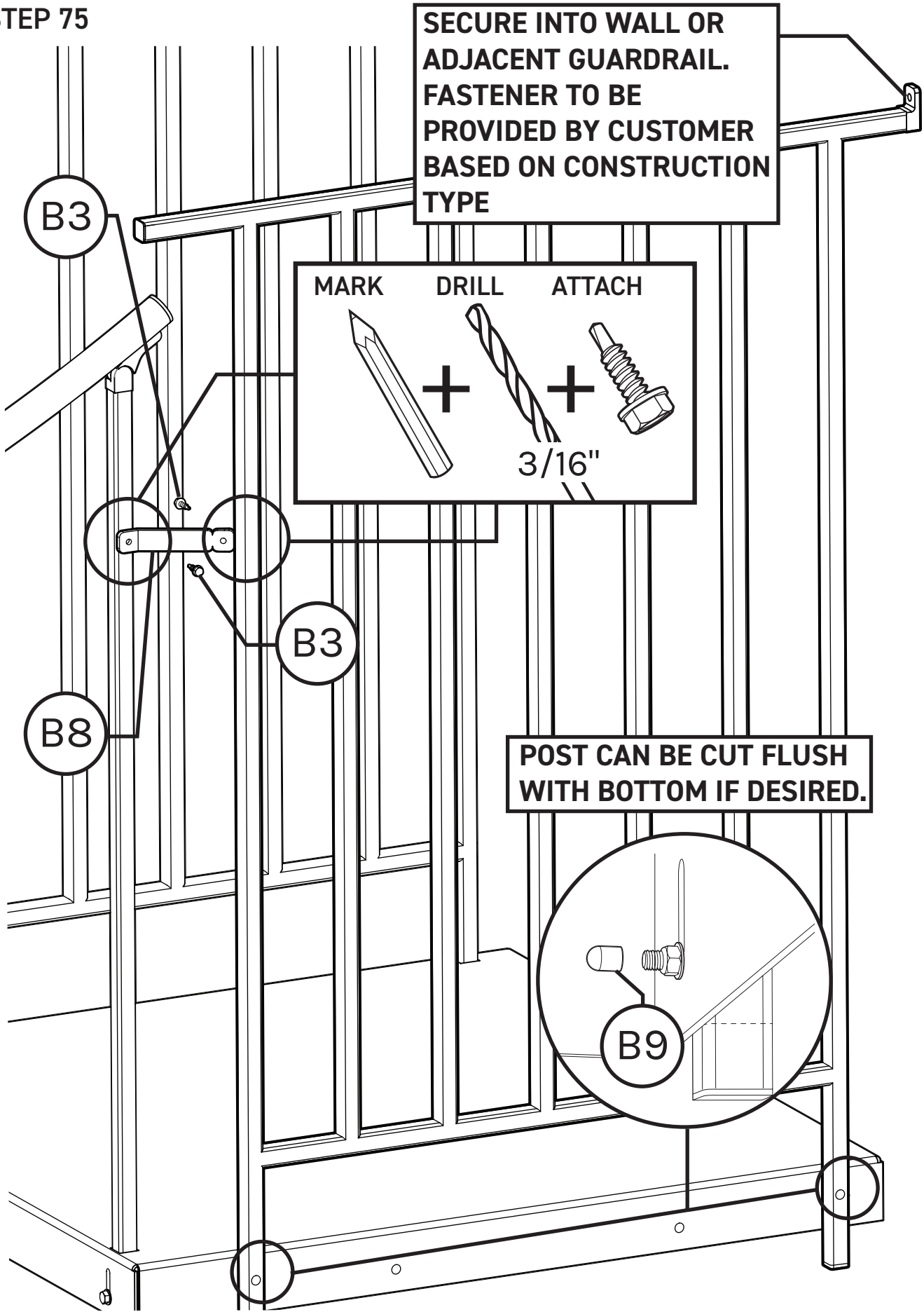
5'-0" THRU 6'-0" DIAMETER



STEP 74

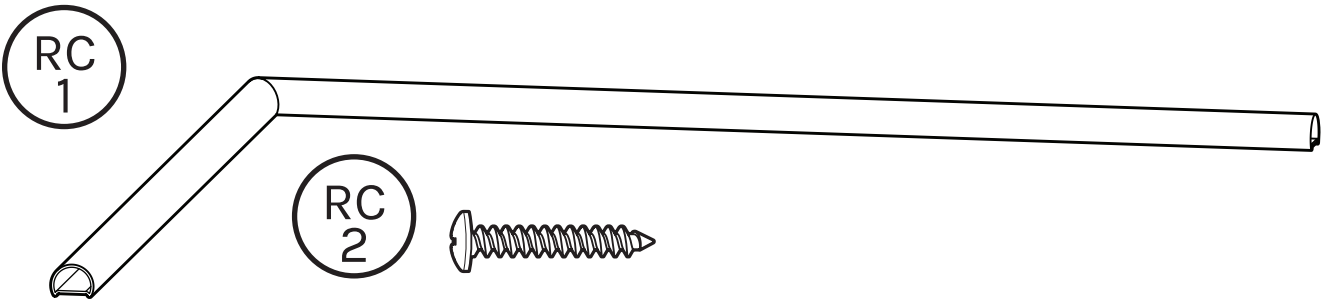


STEP 75



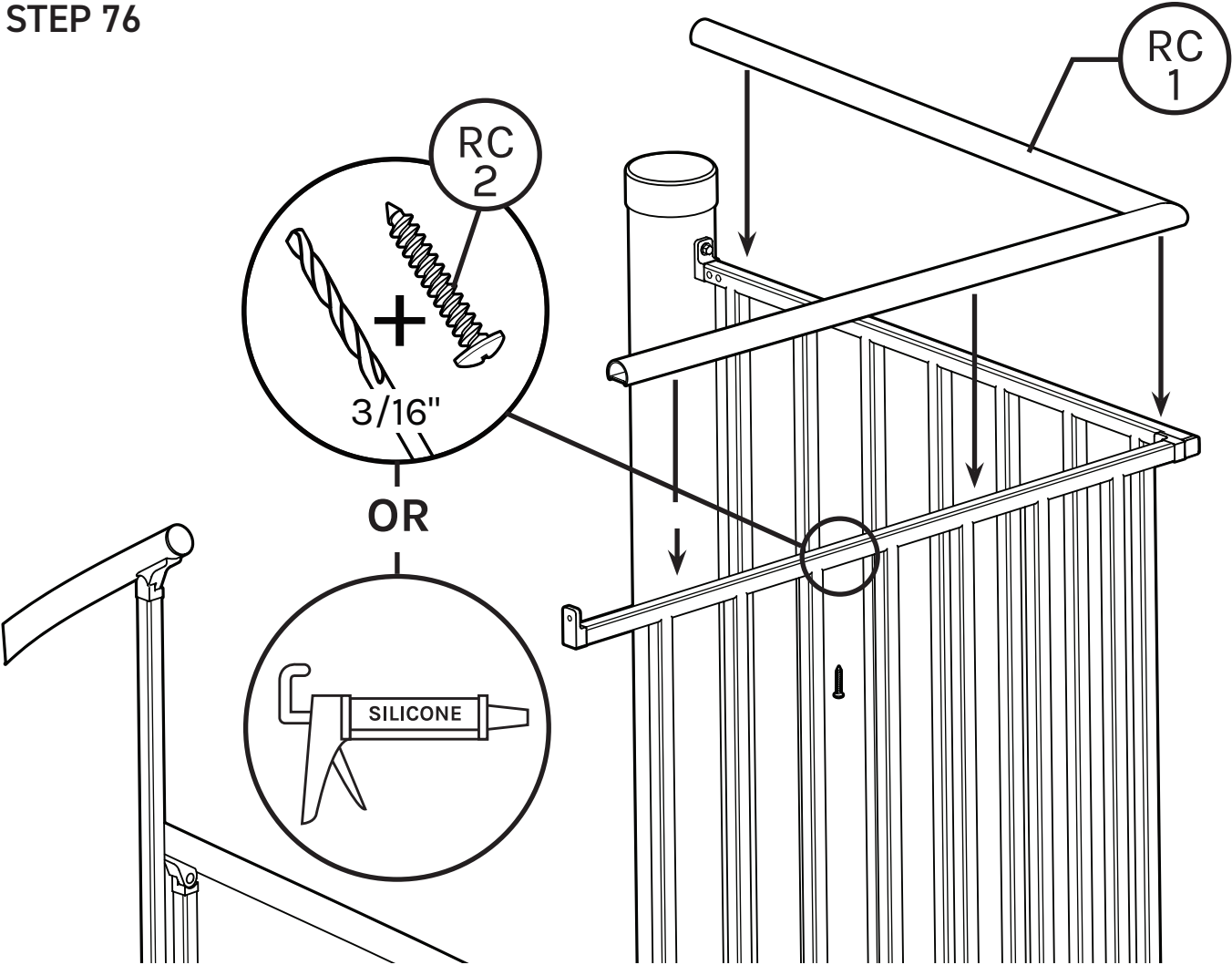
BALCONY RAILING CAP ASSEMBLY:

PARTS



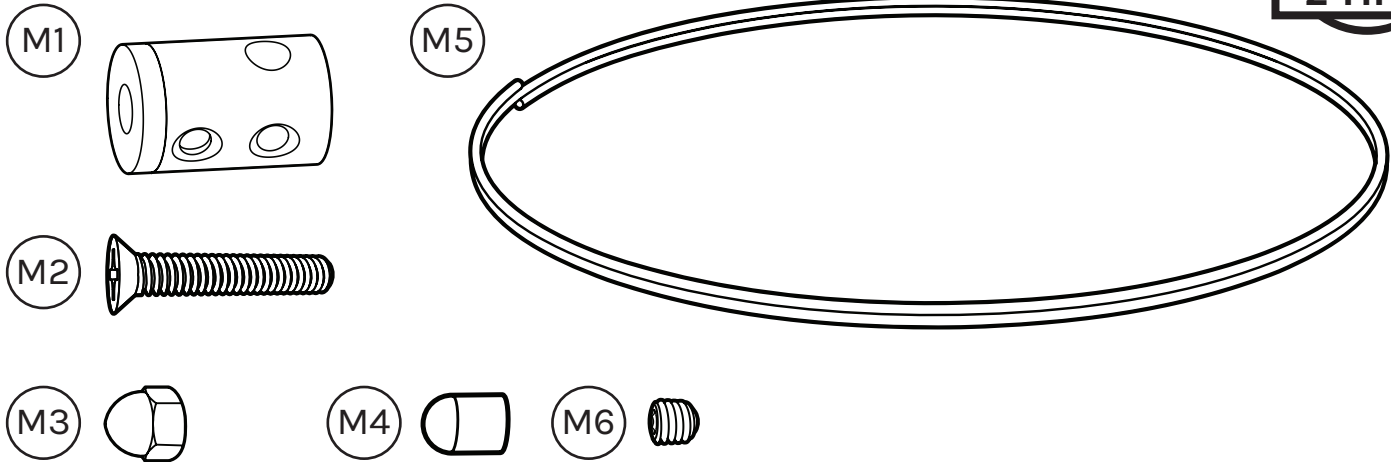
- RC1 Railing Top Cap
- RC2 #10 x 1-1/4" Pan Head Sheet Metal Screw

STEP 76



MULTI-LINE RAILING INSTALLATION:

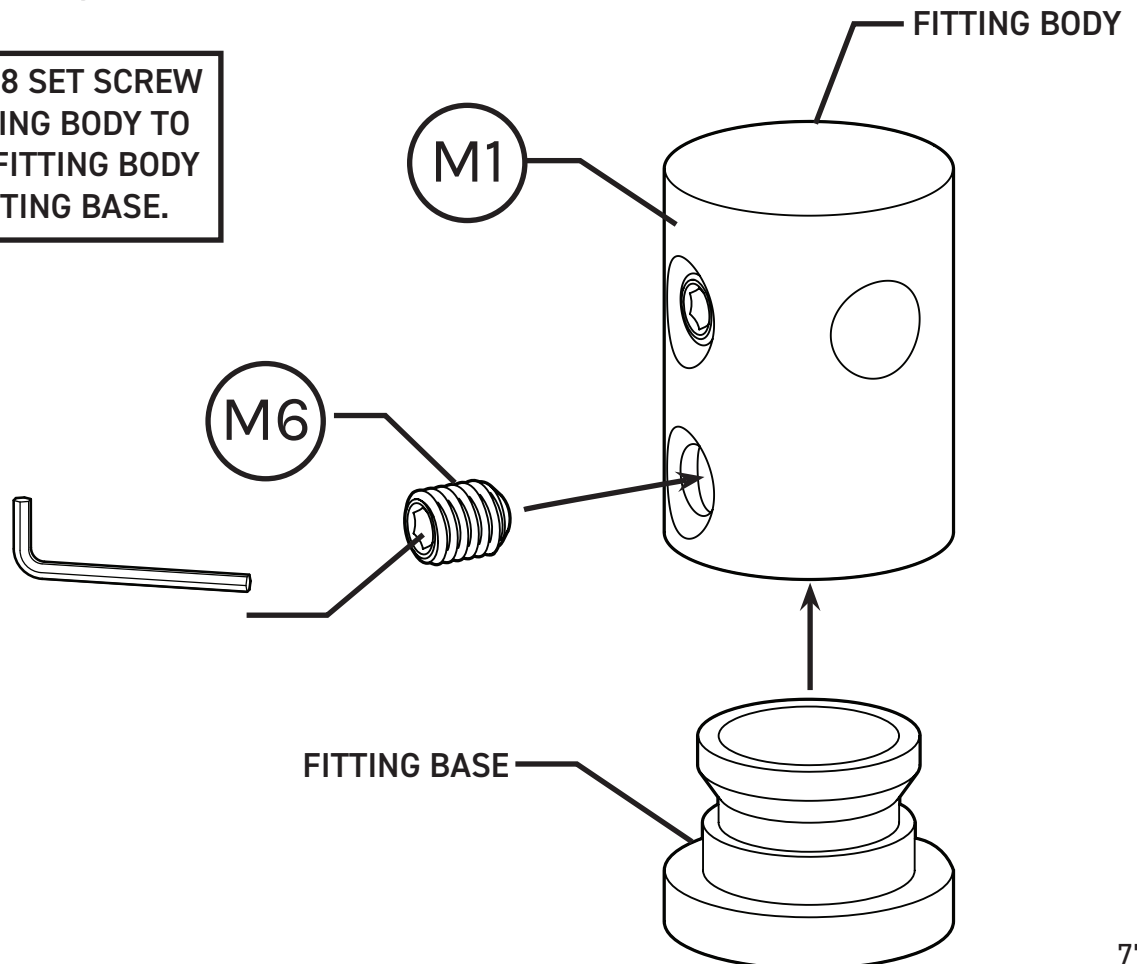
PARTS



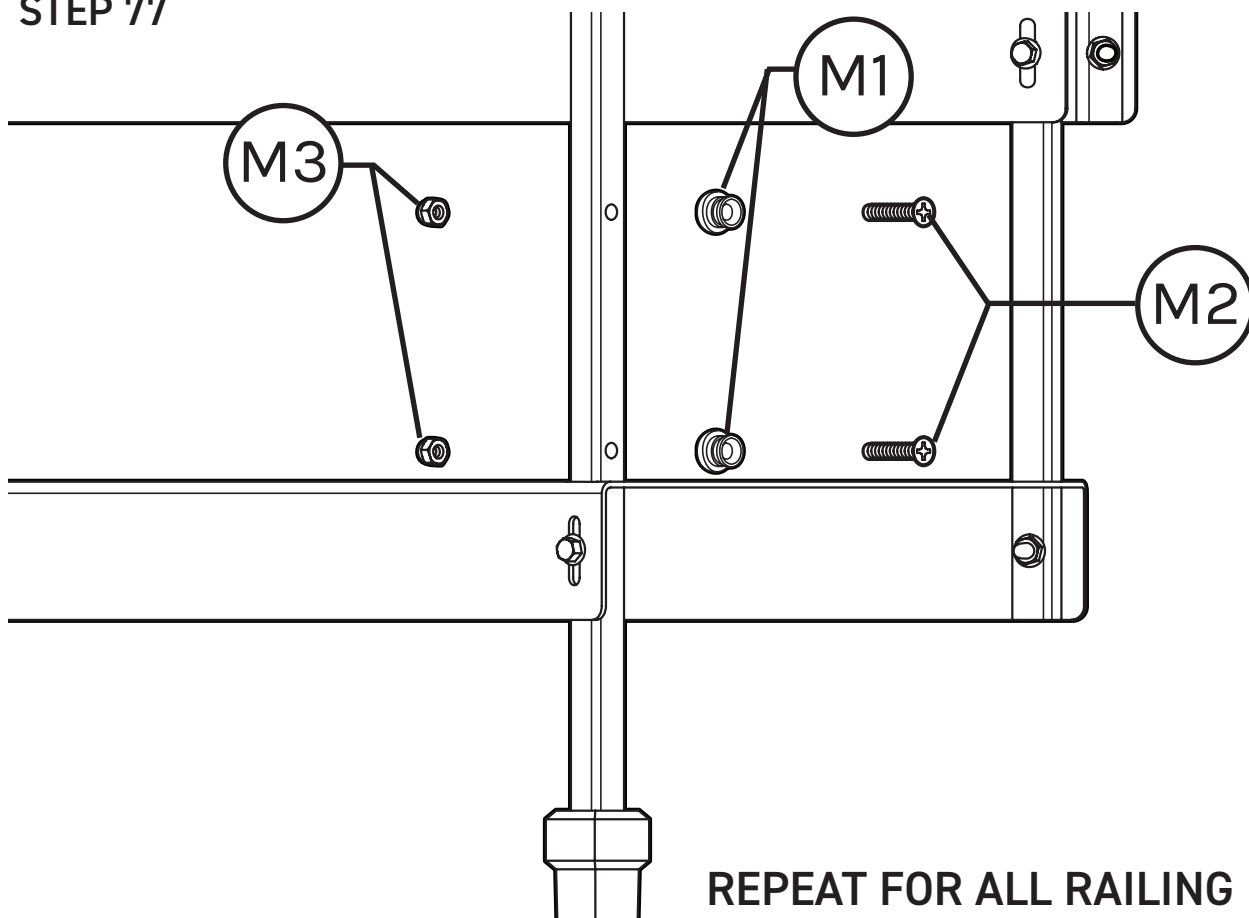
(M1) Railing Fitting	(M4) 1/2" Long Black Rubber Cap
(M2) 1/4" - 20 x 1-1/2" Flat Head Machine Screw	(M5) 1/4" Dia. Solid Stainless Steel Multi-Line Coil
(M3) 1/4" - 20 x Acorn Nut	(M6) M5 x .08 Set Screw (Pre-Installed)

ASSEMBLY NOTE!!

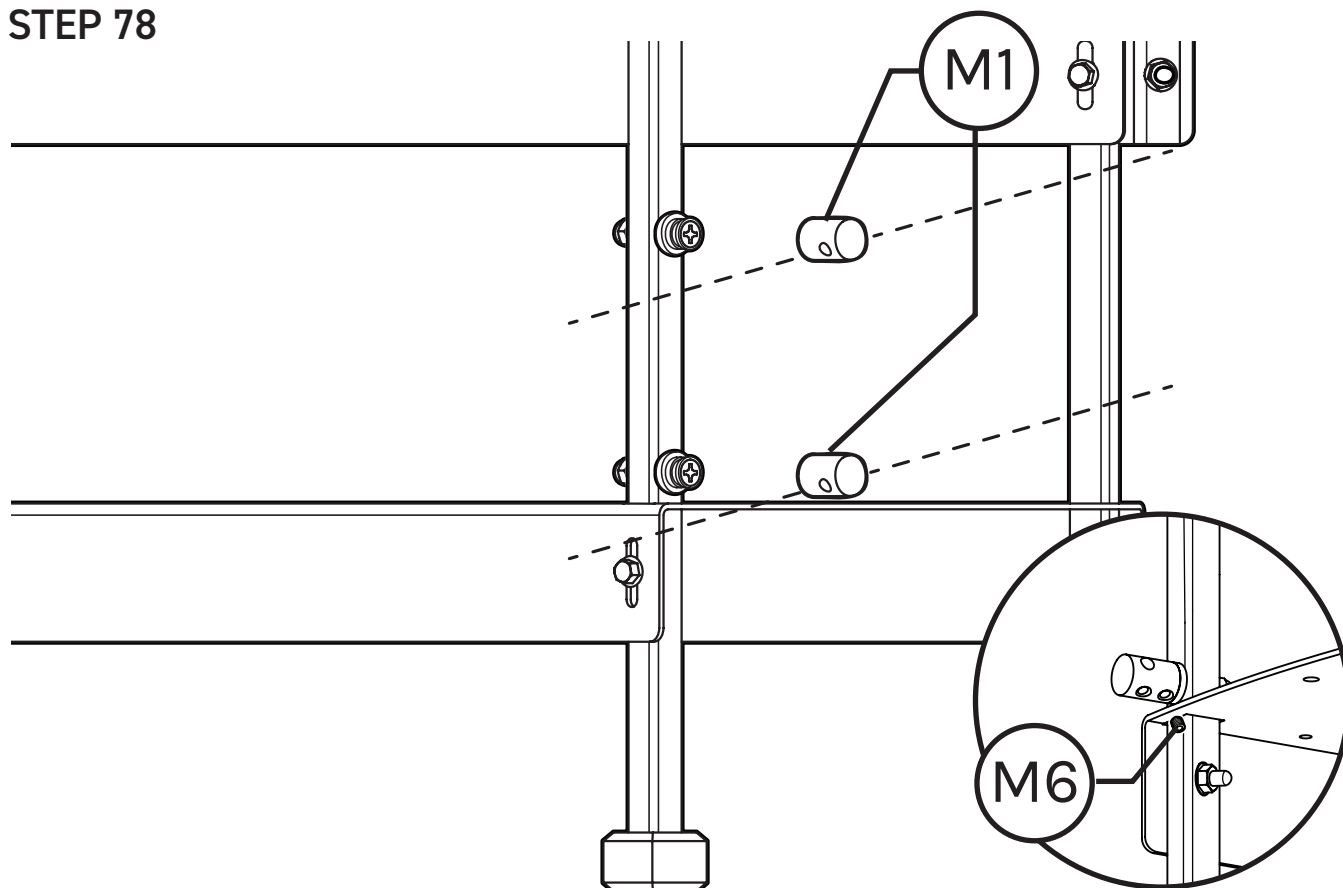
REMOVE M5 X .08 SET SCREW FROM THE FITTING BODY TO SEPARATE THE FITTING BODY FROM THE FITTING BASE.



STEP 77

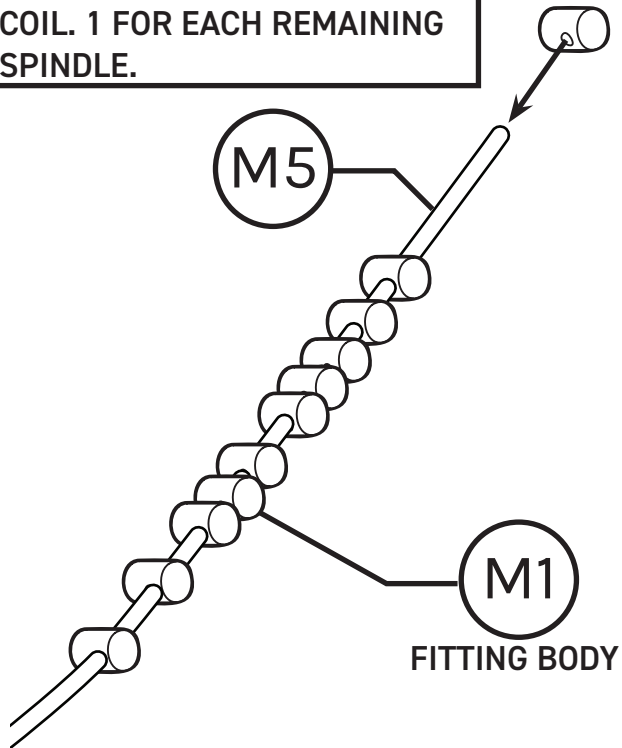


STEP 78

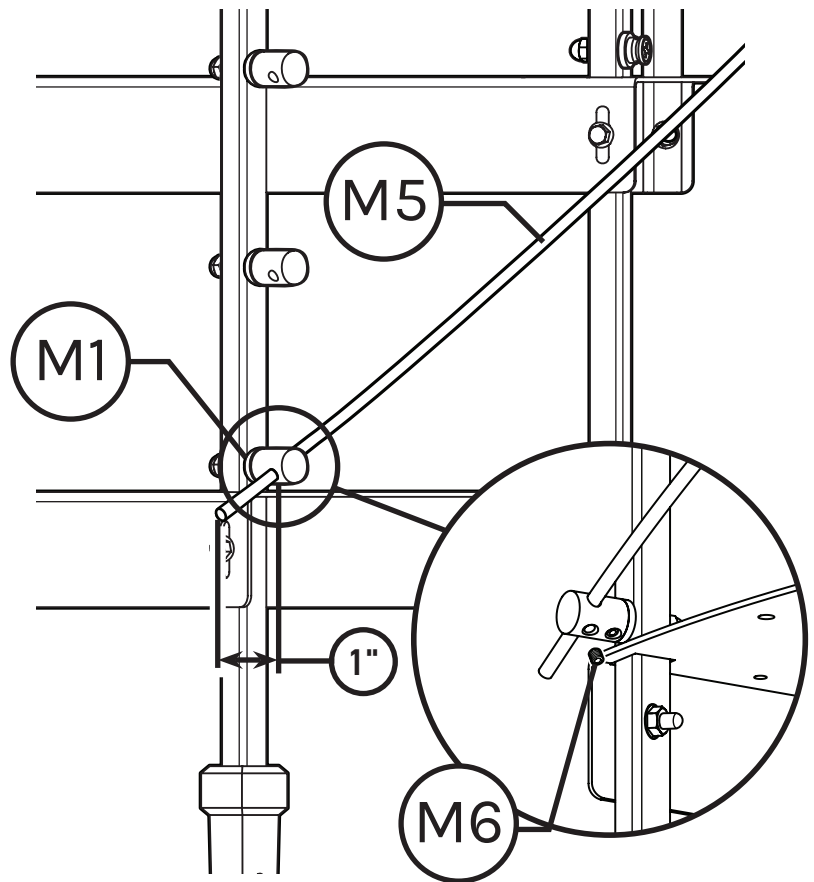


STEP 79

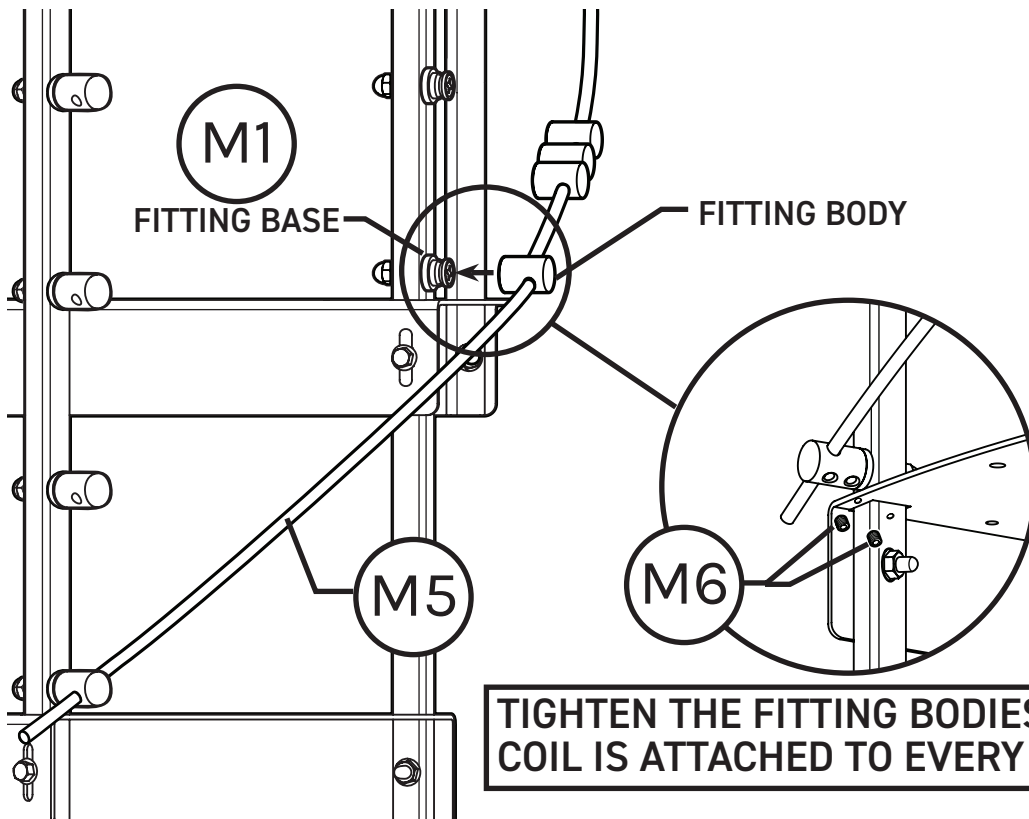
THREAD FITTING BODIES ONTO COIL. 1 FOR EACH REMAINING SPINDLE.



STEP 75



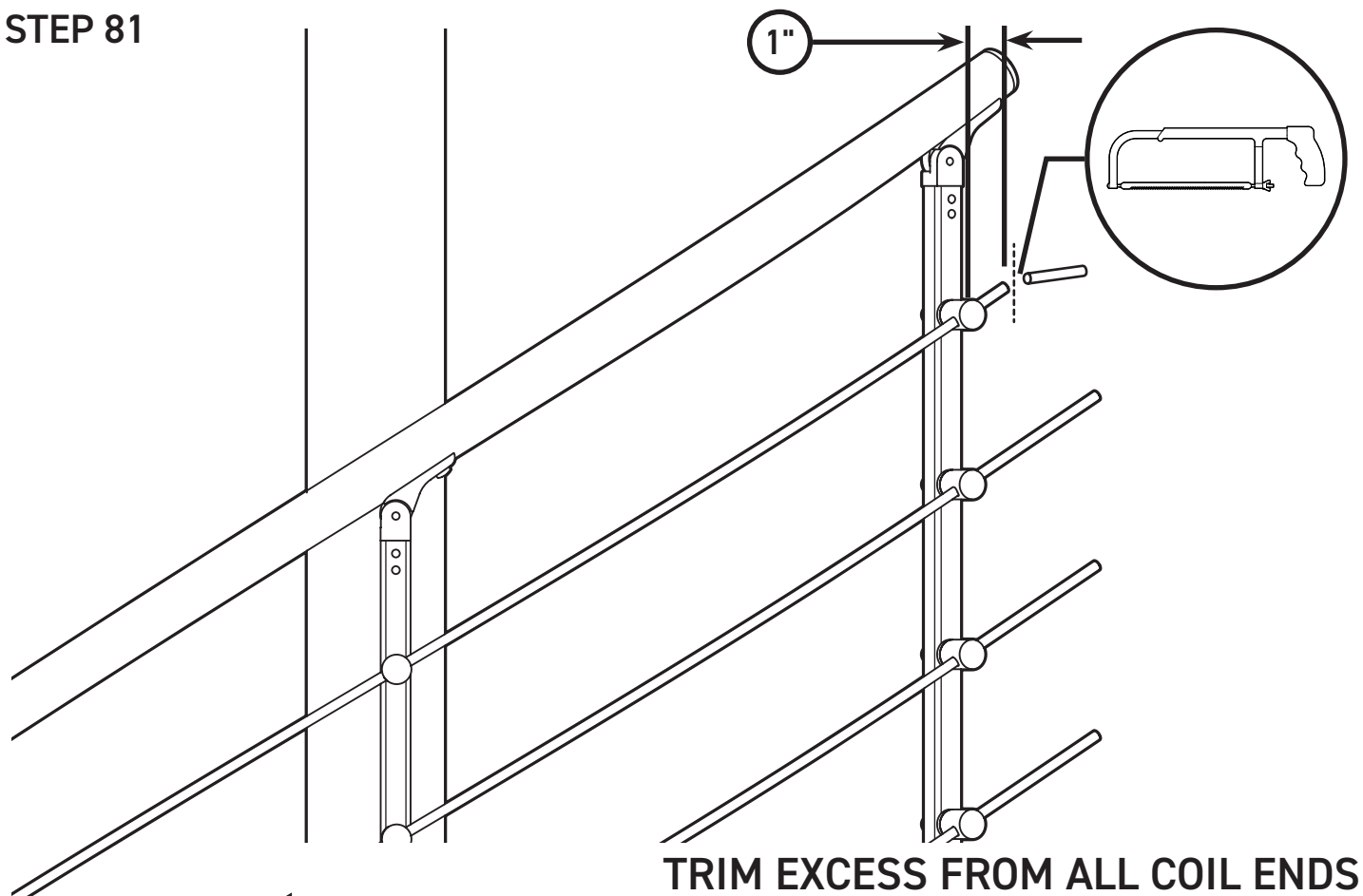
STEP 80



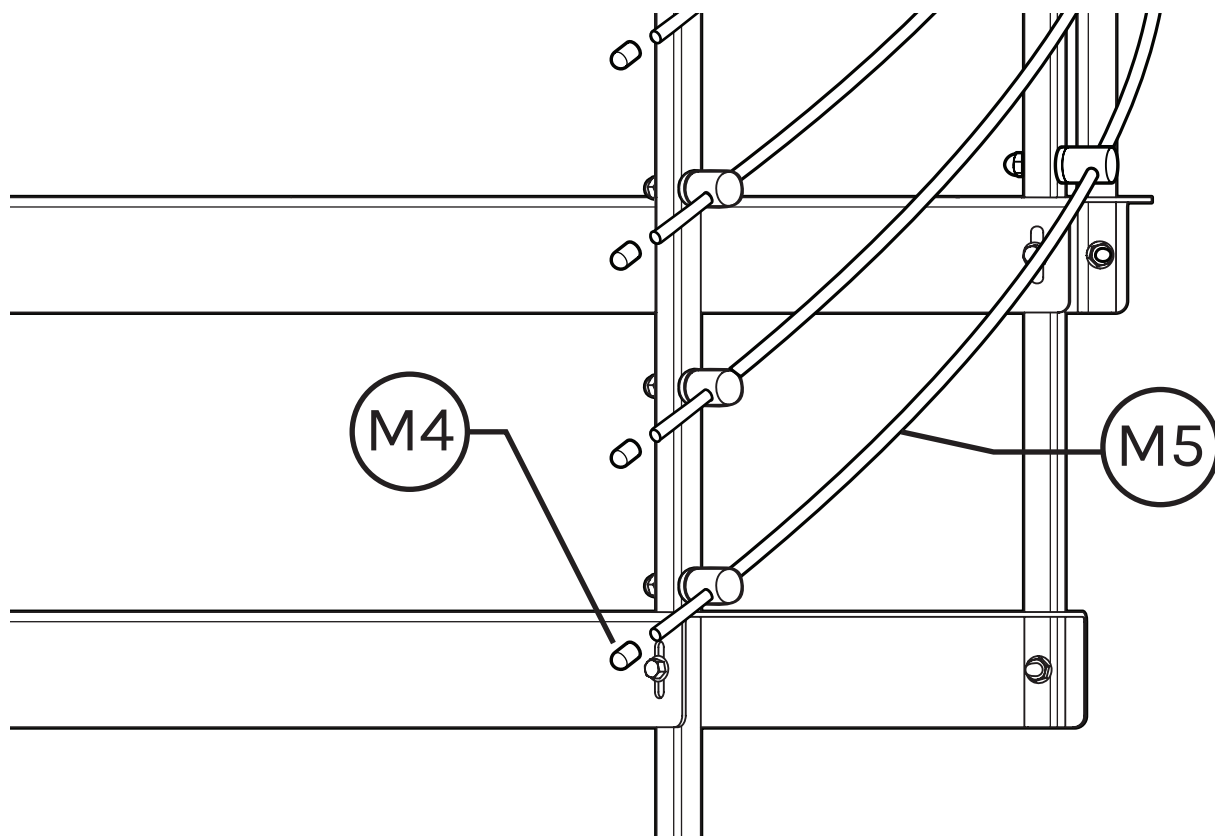
TIGHTEN THE FITTING BODIES AFTER THE COIL IS ATTACHED TO EVERY SPINDLE.

REPEAT STEPS 74-76 FOR ALL REMAINING SPINDLES

STEP 81

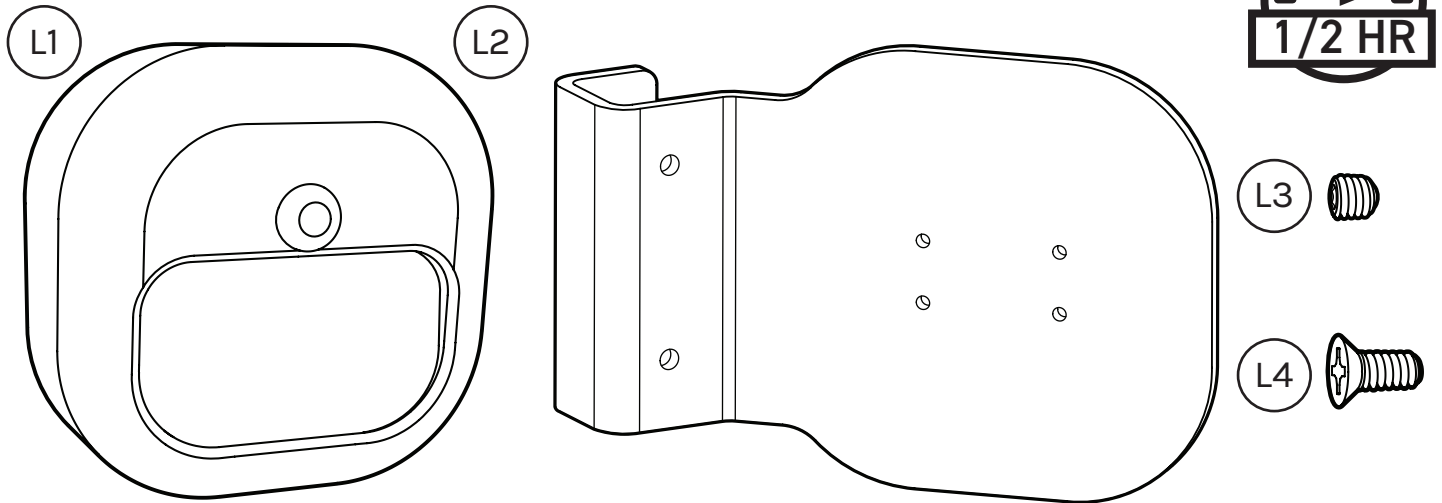


STEP 82



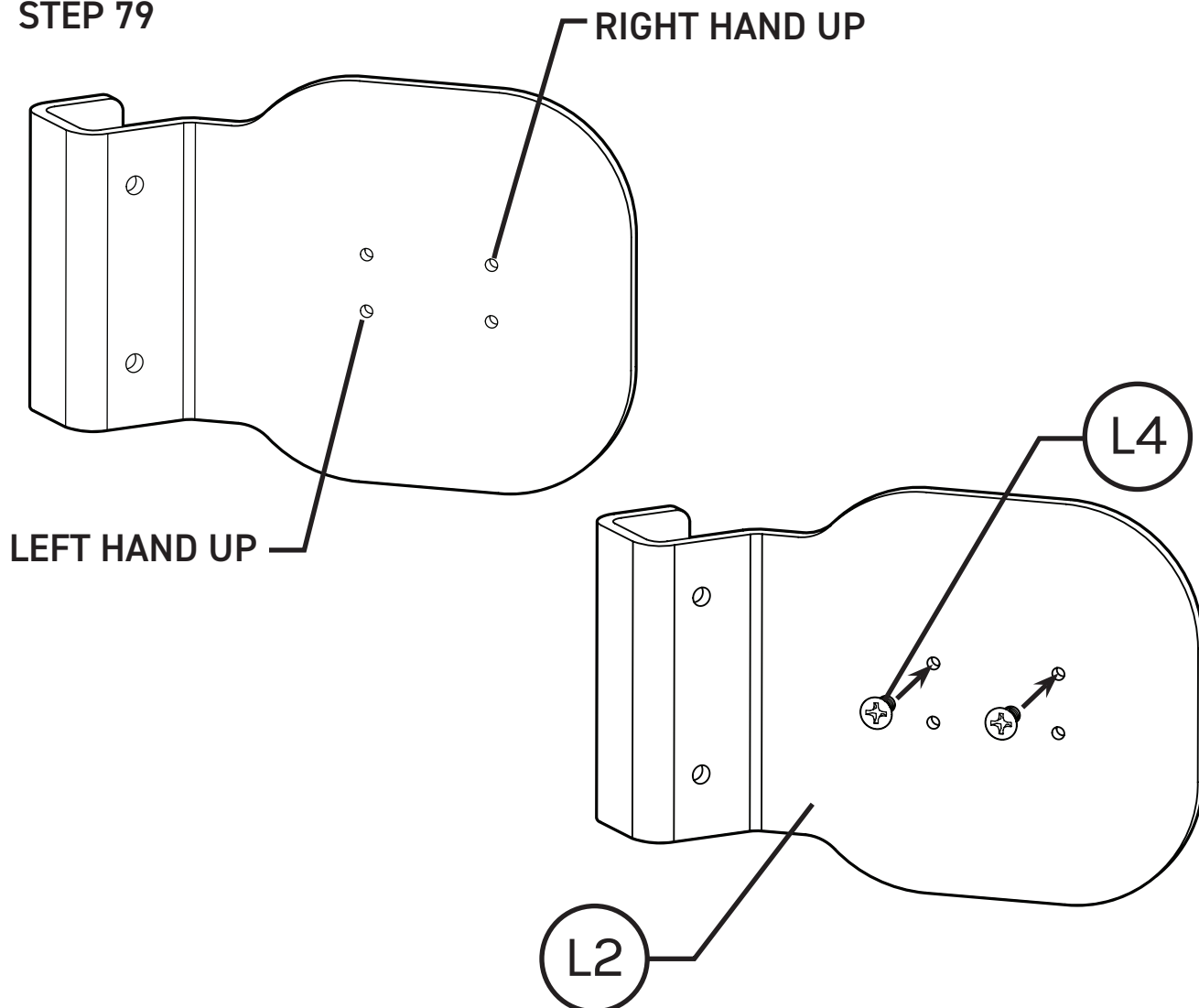
RING™ LIGHT INSTALLATION:

PARTS

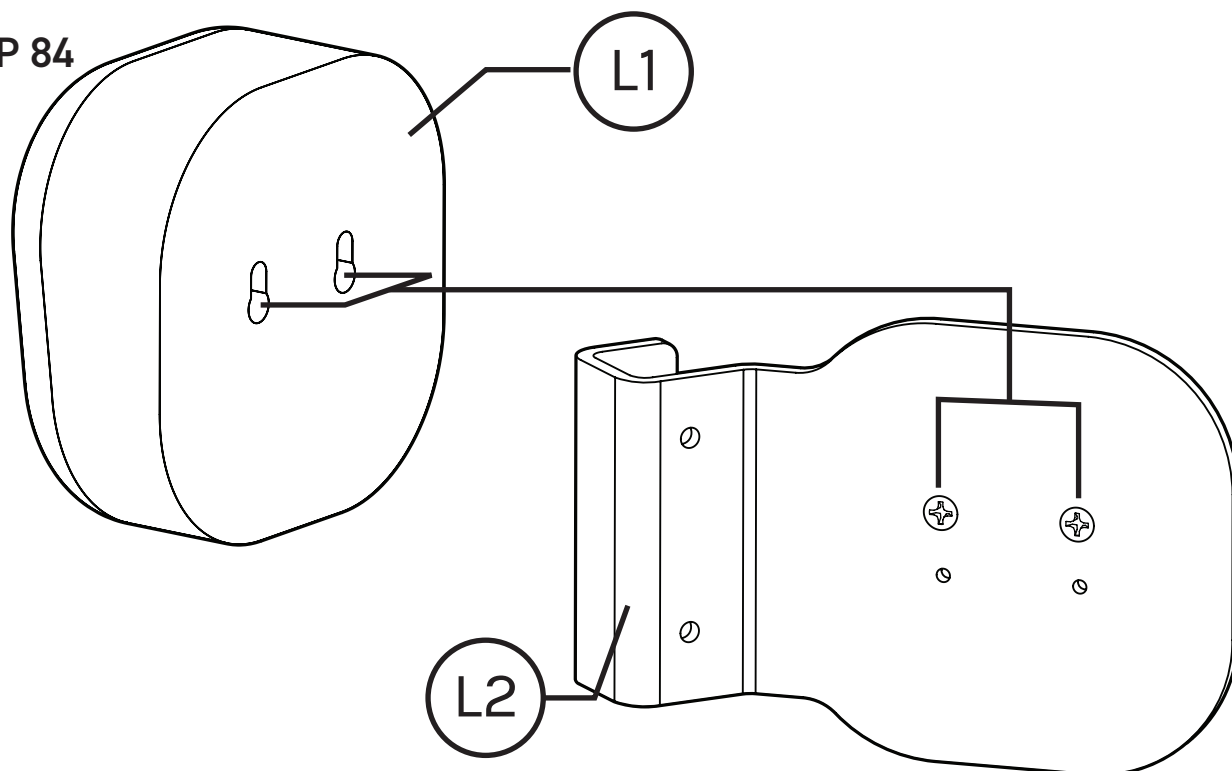


- | | |
|------------------|--|
| L1 Ring™ Light | L3 #10-32 x 3/16" Cup Point Set Screw (Pre-installed) |
| L2 Light Bracket | L4 #6-32 x 5/16" Phillips Flathead Machine Screw (Pre-Installed) |

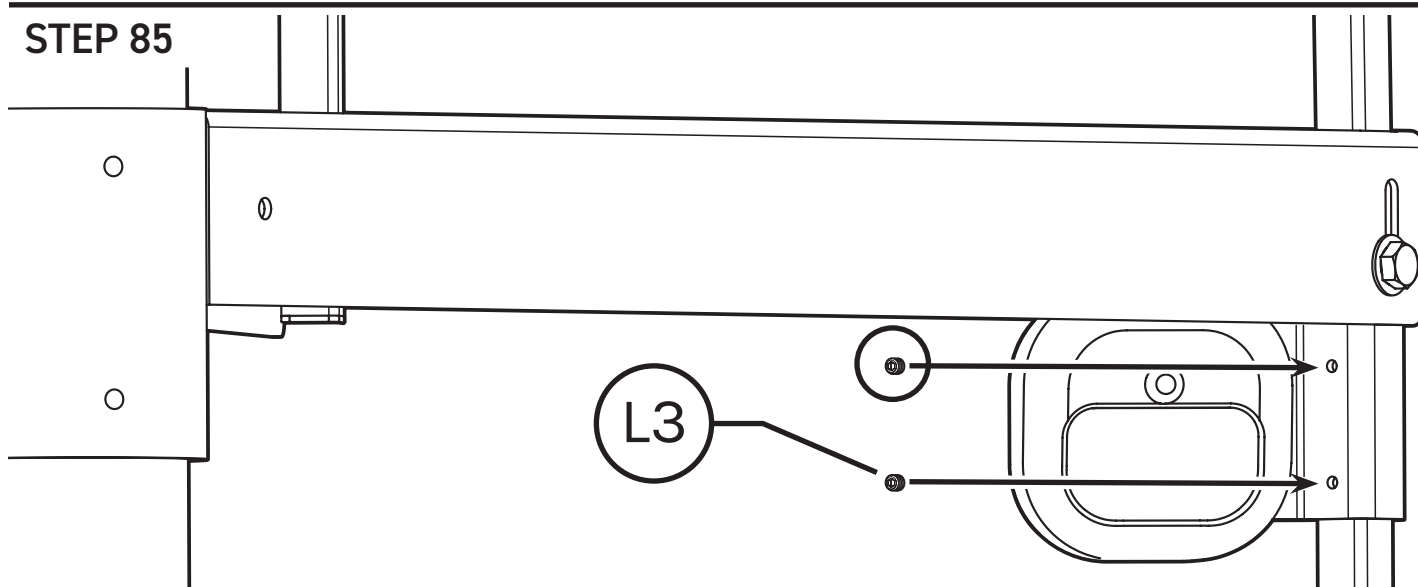
STEP 79



STEP 84



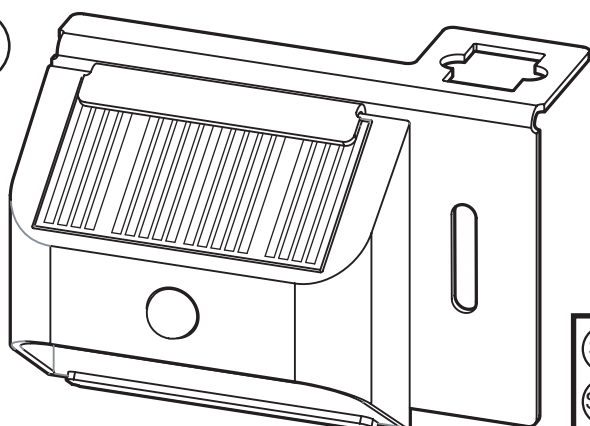
STEP 85



SOLAR RING™ LIGHT INSTALLATION:

PARTS

(SL1)

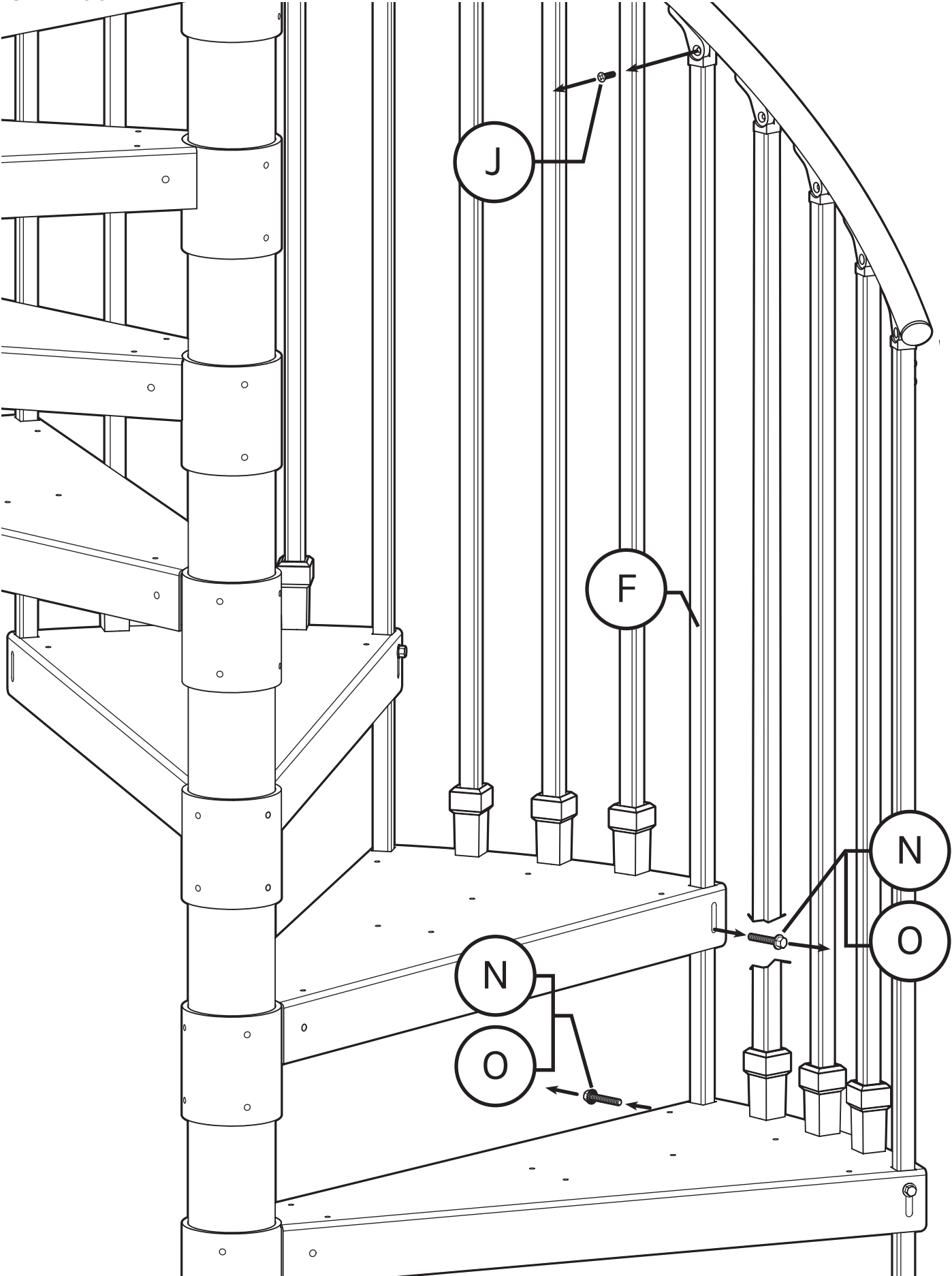


(SL2)

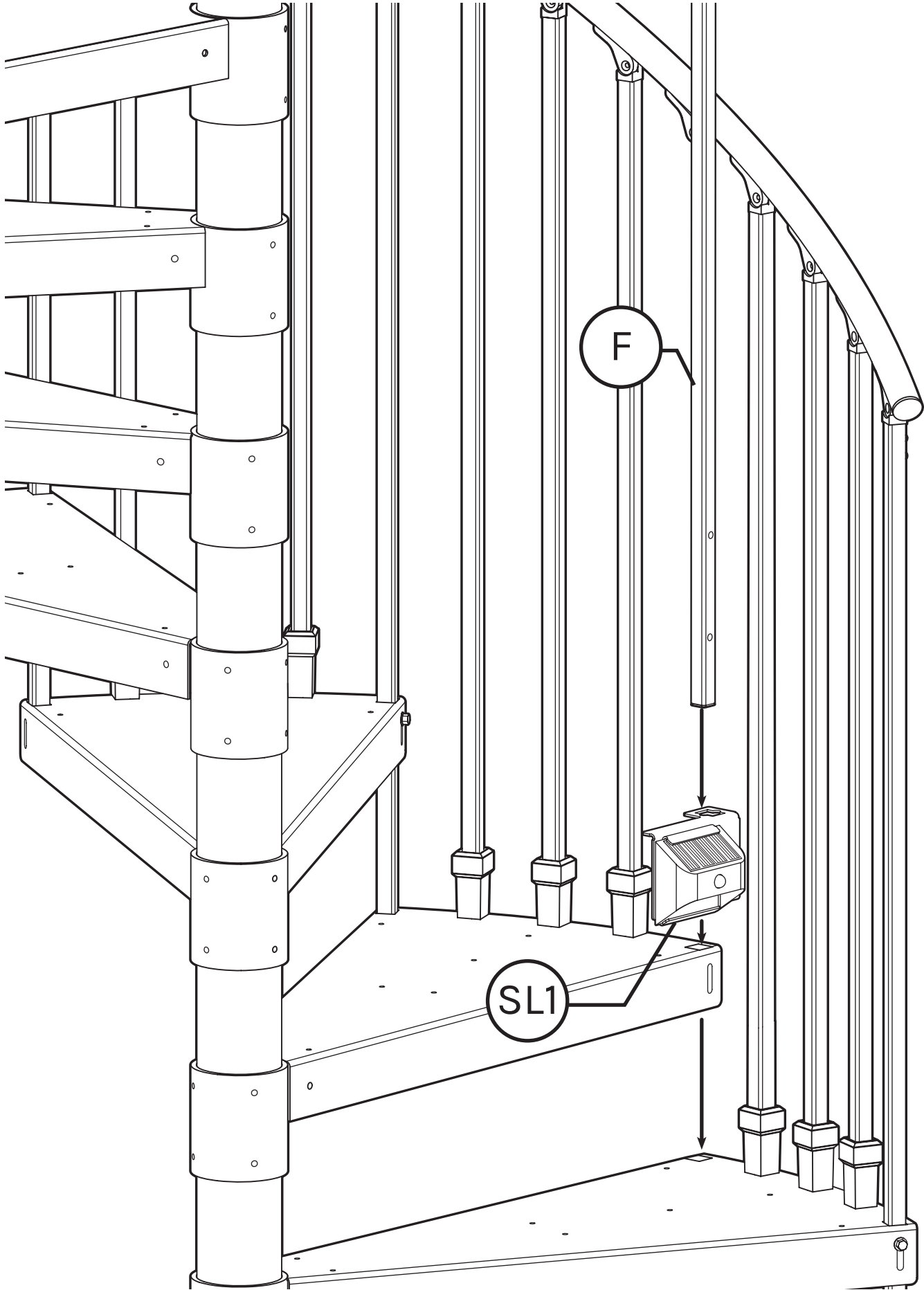


- (SL1) Solar Ring™ Light (Right Hand Bracket Shown)
- (SL2) 1/4" Washer x 3

STEP 86



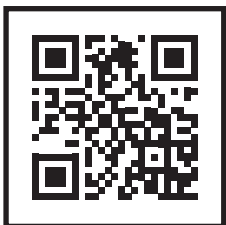
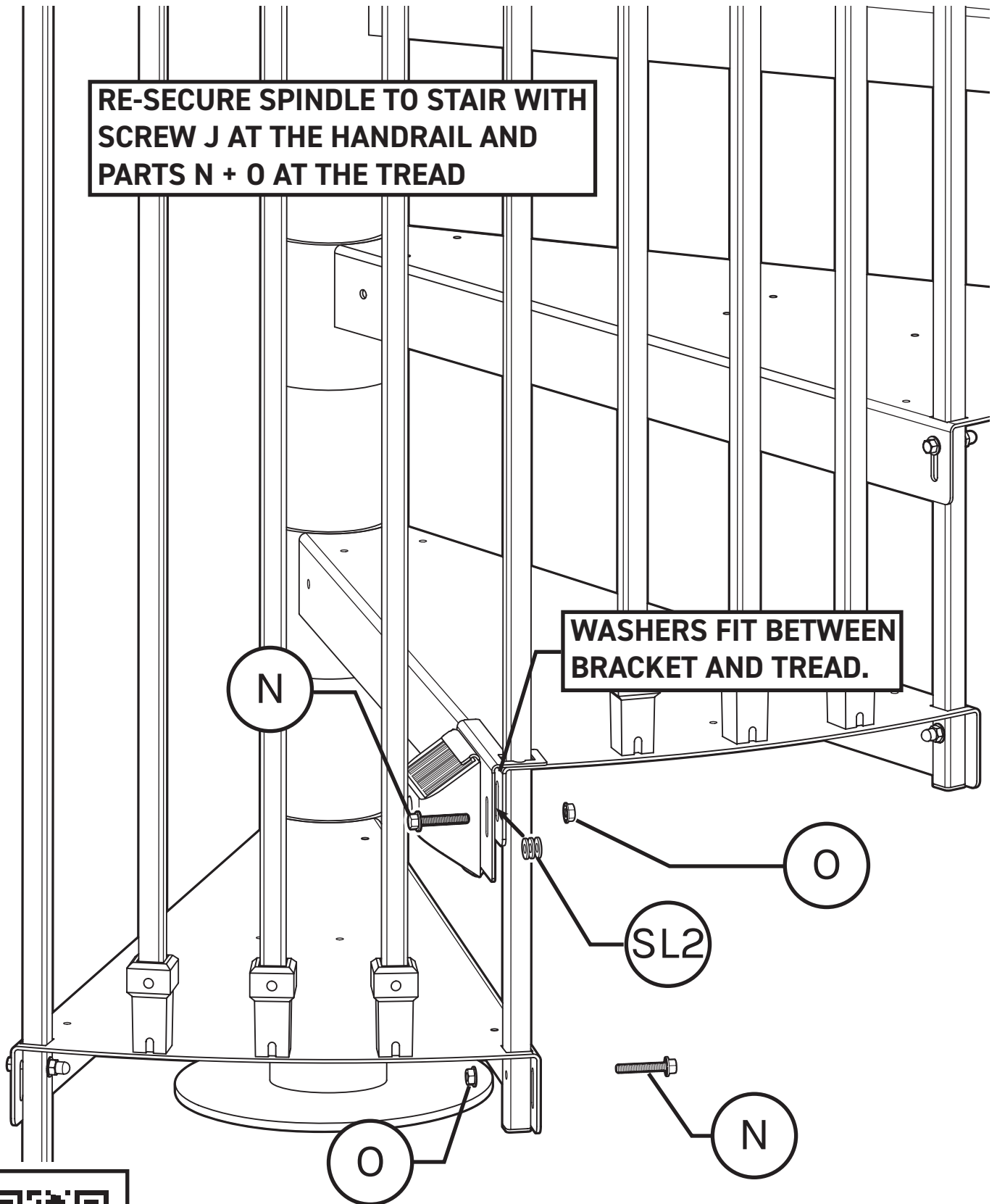
STEP 87



STEP 88

**RE-SECURE SPINDLE TO STAIR WITH
SCREW J AT THE HANDRAIL AND
PARTS N + O AT THE TREAD**

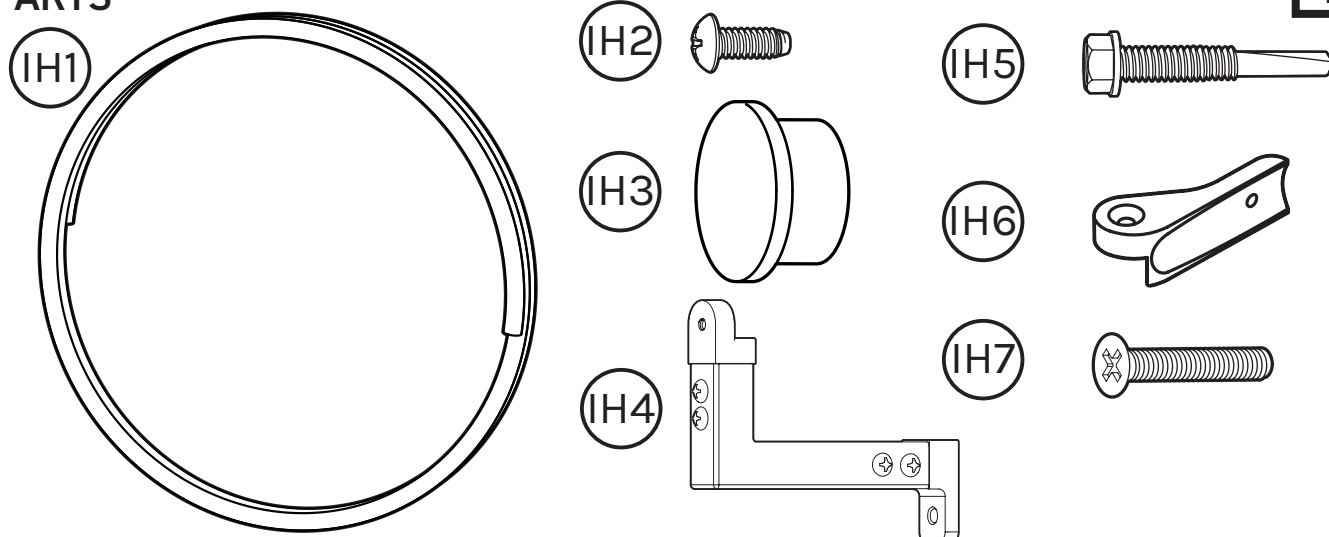
**WASHERS FIT BETWEEN
BRACKET AND TREAD.**



VISIT <https://www.ring.com/app> TO DOWNLOAD THE RING® APP

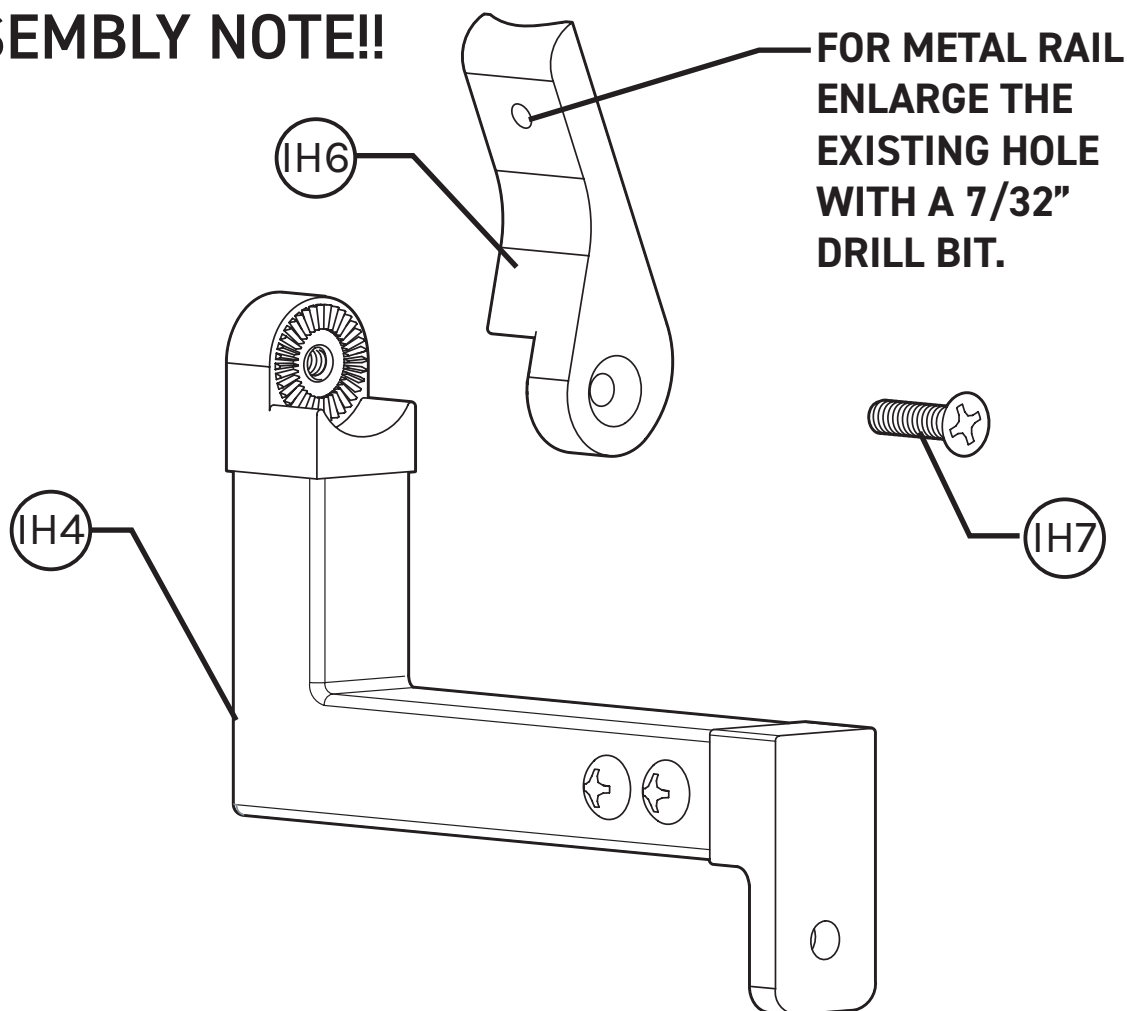
INNER HANDRAIL INSTALLATION:

PARTS

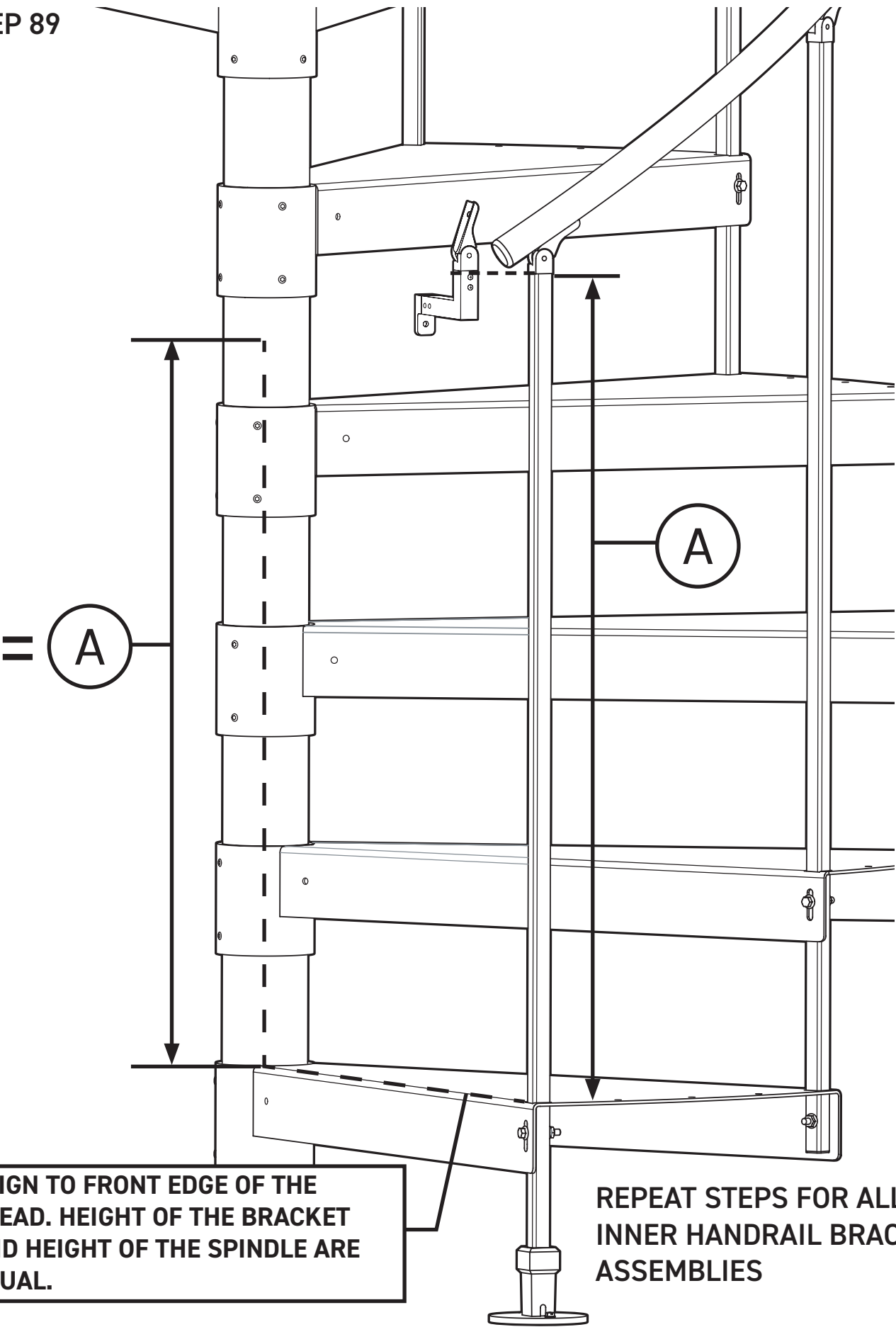


(IH1) Handrail Coil	(IH4) Inner Handrail Bracket Assembly	(IH6) IRS-1 Flipper Head
(IH2) #10-24 x 1/2" Round Head Thread Forming Screws	(IH5) #12 x 1-1/2" Hex Washer Head Self Threading Screw	(IH7) #10-24 x 3/4" Flat Head Machine Screw
(IH3) Handrail End Cap		

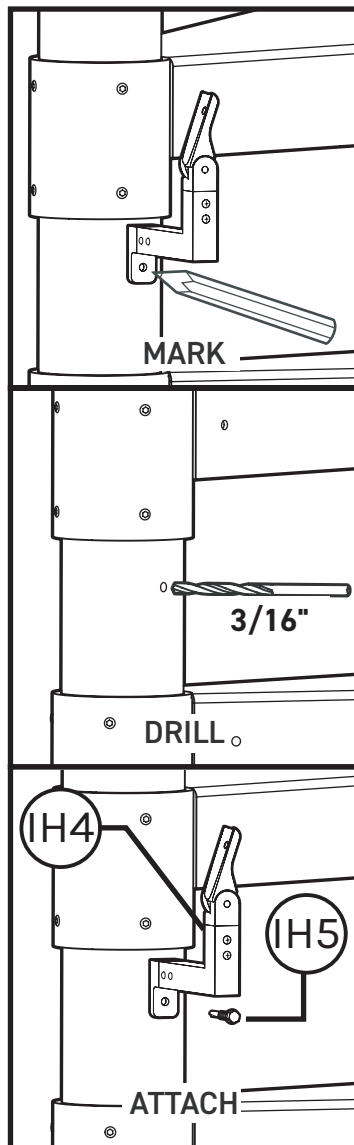
ASSEMBLY NOTE!!



STEP 89



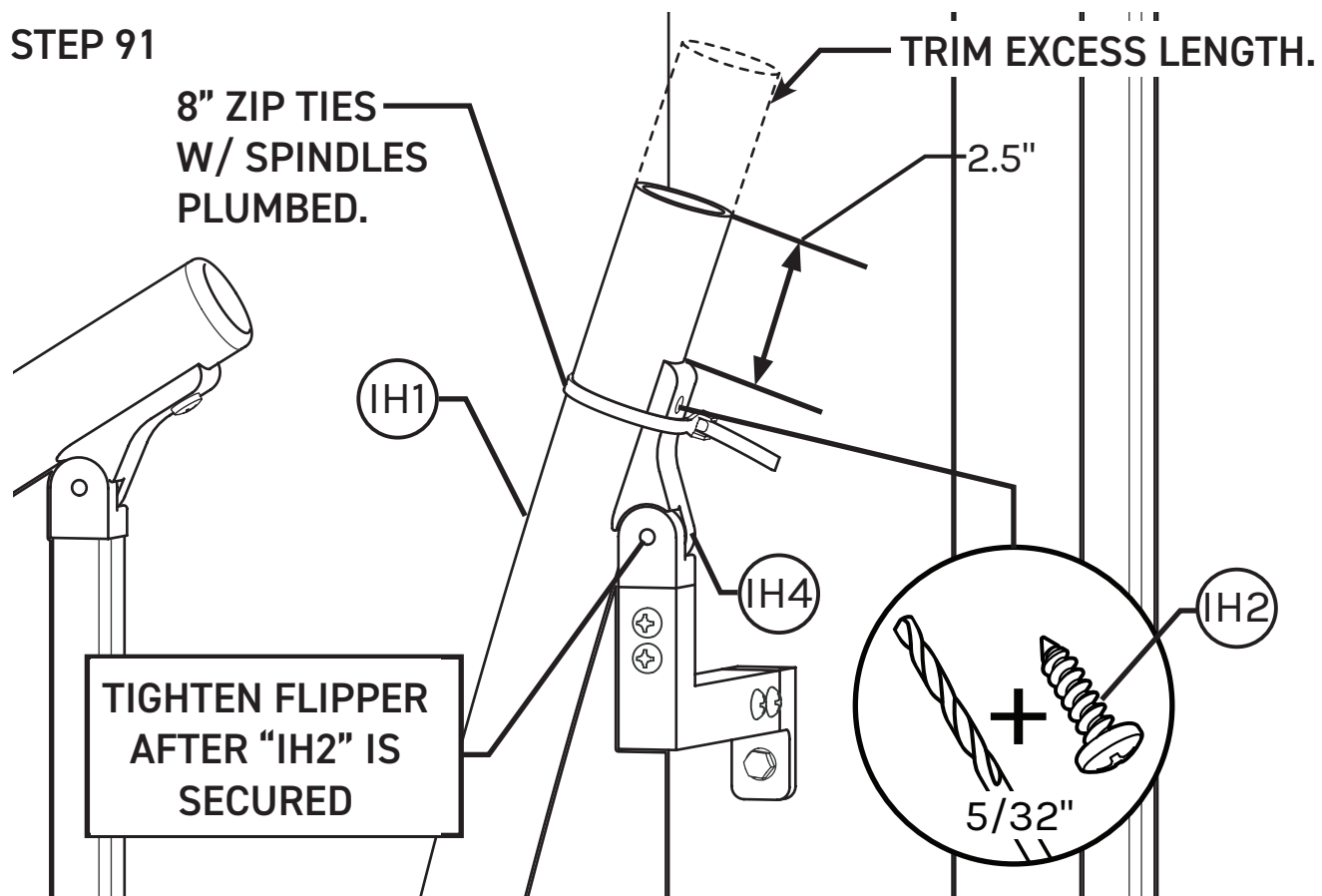
STEP 90



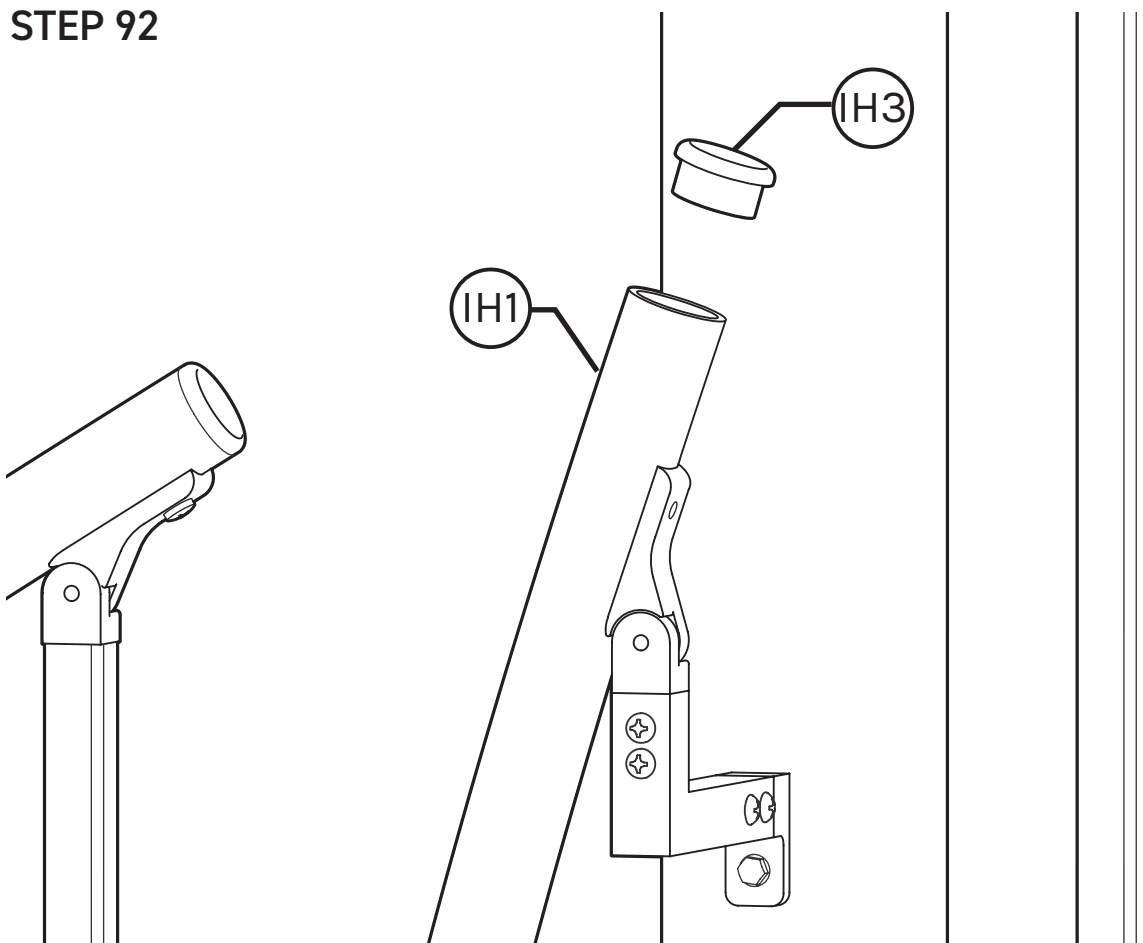
REPEAT STEPS FOR ALL
INNER HANDRAIL BRACKET
ASSEMBLIES

ASSEMBLY NOTE: FOLLOW THE STEPS ON PAGE 34 FOR METAL HANDRAIL EXPANSION. THE INNER HANDRAIL IS A TIGHTER SPIRAL. USE CAUTION WHEN EXPANDING THE INNER METAL HANDRAIL.

STEP 91



STEP 92



LIMITED LIFETIME WARRANTY:

We have a limited lifetime warranty. This limited lifetime warranty covers the original purchaser or recipient only. This limited lifetime warranty covers any defects in the material or workmanship of our products under normal use. TIS will repair, at no charge, products or part of the product that prove materially defective because of improper material or workmanship under normal use and maintenance. Normal wear and tear is not warranted.

Our warranty is simple: If we screwed up we will fix it! Any manufacturing defects are covered for life. We expect no less from any product we purchase. Thank you for your support and interest in our products. Allen Cohen President

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